

NOTES:

1. ALL GEARBOX COMPONENTS ARE RoHS COMPLIANT.
2. GEARBOX STROKE: 18.9mm PER SIDE.
3. COSMETIC SPECIFICATION:  
 ALL SURFACES UNLESS OTHERWISE NOTED ARE TO CONFORM TO CLASS \*C\* DESIGNATION AS DESCRIBED IN SOUTHCO COSMETIC SPECIFICATION:  
 S-121-05 FOR STAINLESS STEEL PARTS  
 S-121-09 FOR NICKEL PLATING



PROPRIETARY ITEM - EXCEPT FOR USES EXPRESSLY GRANTED IN WRITING, INFORMATION DISCLOSED HEREON IS CONFIDENTIAL AND ALL RIGHTS, PATENT AND OTHERWISE ARE RESERVED BY SOUTHCO, INC.

GEARBOX ASSEMBLY

DATE	DRAWN	CHKD	SCALE	DRAWING NUMBER
23 MAR 07	IR	XXX	DNS	J-H3-51-40

REV	DATE	DRAWN/CHKD	DESCRIPTION	DESCRIPTION	MATERIAL	FINISH	QUANTITY
A	30OCT2008	IR/	RELEASED FOR PRODUCTION	ASSEMBLY - H3-51-40	-	-	-
B	17JUN2009	IR/MJS	PRN: P2009-0690	HOUSING HALF	ZAMAC 3	CHROMATE SEALER	2
C	22 JUL 09	IR/	PRN: P2009-0901	PINION	STAINLESS	PASSIVATED	1
D	14MAR2017	CMS/MGG	PRN: P2017-0609	LONG ARM SUB ASSY	STEEL	ZINC NICKEL PLATE	1
				SHORT ARM SUB ASSY	STEEL	ZINC NICKEL PLATE	1
				HAIRPIN COTTER PIN	300 SERIES SS	PASSIVATED	2

**MILLIMETERS**  
 TOLERANCES UNLESS OTHERWISE NOTED  
 ALL DIMENSIONS WITHOUT TOLERANCES ARE FOR REFERENCE ONLY.

THIRD ANGLE PROJECTION

A3 PAPER SIZE

