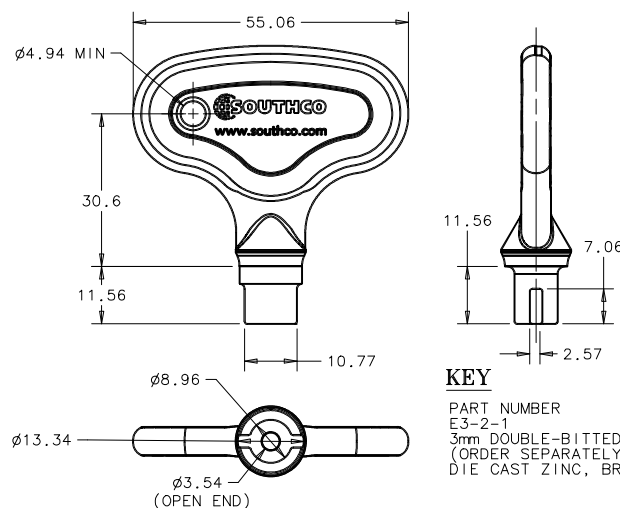
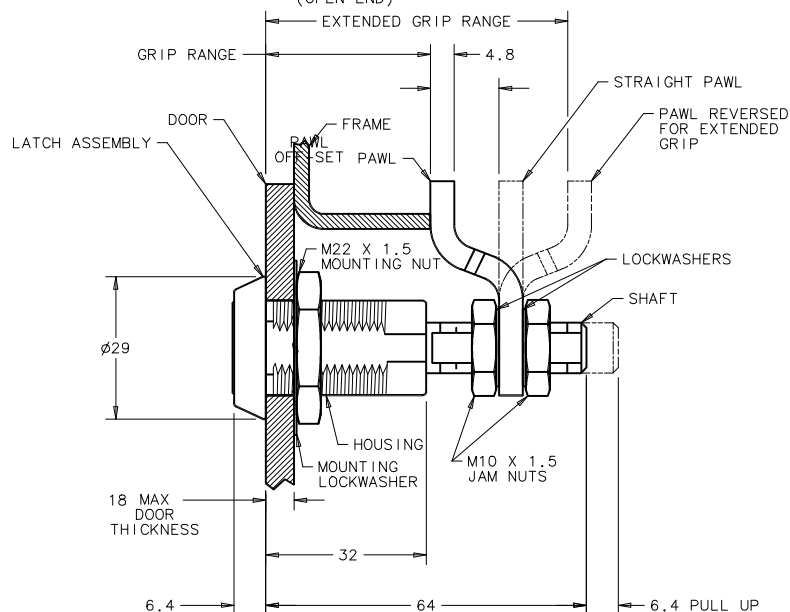


- A. OPERATION: 195° TURN OF KEY CAUSES PAWL TO ROTATE 75° THEN PULL UP 6.4.
- B. PAWL, NUTS, AND LOCKWASHERS SHIPPED UNASSEMBLED IN BAG WITH LATCH ASSEMBLY.
- C. INSTALLATION:
 1. INSERT LATCH INTO HOLE IN DOOR. CHECK FOR PROPER ORIENTATION AND OPERATION OF PAWL.
 2. INSTALL USING LOCKWASHER AND MOUNTING NUT (27mm ACROSS FLATS). MAX. TIGHTENING TORQUE 28 Nm.
 3. INSTALL JAM NUT, LOCKWASHER, PAWL, LOCKWASHER, AND JAM NUT ON SHAFT. ADJUST JAM NUTS TO POSITION PAWL AT CORRECT GRIP (WITH LATCH CLOSED). TIGHTEN JAM NUTS (20 Nm MAX. TORQUE) USING TWO 17mm WRENCHES.
 4. CAUTION:
ADJUST PAWL SO THAT NO MORE THAN 7.9 Nm TORQUE ON KEY IS REQUIRED TO CLOSE LATCH.

1	- BRIGHT CHROME PLATE
4	- CARDINAL WHITE POWDER COAT
5	- BLACK POWDER COAT
6	- LIGHT GREY POWDER COAT
7	- SATIN SILVER POLYESTER POWDER COAT
8	- SILVER METALLIC URETHANE POWDER COAT



southco			PROPRIETARY ITEM - EXCEPT FOR USES EXPRESSLY GRANTED IN WRITING INFORMATION DISCLOSED HEREON IS CONFIDENTIAL AND ALL RIGHTS PATENT AND OTHERWISE ARE RESERVED BY SOUTHCOD, INC.			WISE-ACTION LATCH 3MM DOUBLE BITTED DRIVER			DATE 28FEB2003	DRAWN RES	CHKD 1:1	SCALE 1:1	DRAWING NUMBER J-E3-12-M
REV	DATE	DRAWN/CHKD	DESCRIPTION	ITEM	PART NUMBER	GRIP RANGE	EXTENDED GRIP RANGE	PAWL OFF-SET	MILLIMETERS				
G	07JUL99	SCK/JSS	PRN: E3-801/E3-806	LATCH ASSEMBLY	E3-12-1X	11.4-27.2	66.3-76.2	27.4	ALL DIMENSIONS WITHOUT TOLERANCES ARE FOR REFERENCE ONLY.				
H	14FEB2001	JRS/JSS	PRN: E3-847A	LATCH ASSEMBLY	E3-12-2X	25.4-41.1	52.6-68.3	13.7					
I	28FEB2003	RLR/MJS	PRN: P2003-0112	LATCH ASSEMBLY	E3-12-3X	38.9-54.6	NONE	NONE					
J	01MAY2007	BWR/RLR	PRN: P2007-0587										
K	18MAY2015	CMS/MWD	PRN: P2015-0906										
									 THIRD ANGLE PROJECTION				
									 B PAPER SIZE				

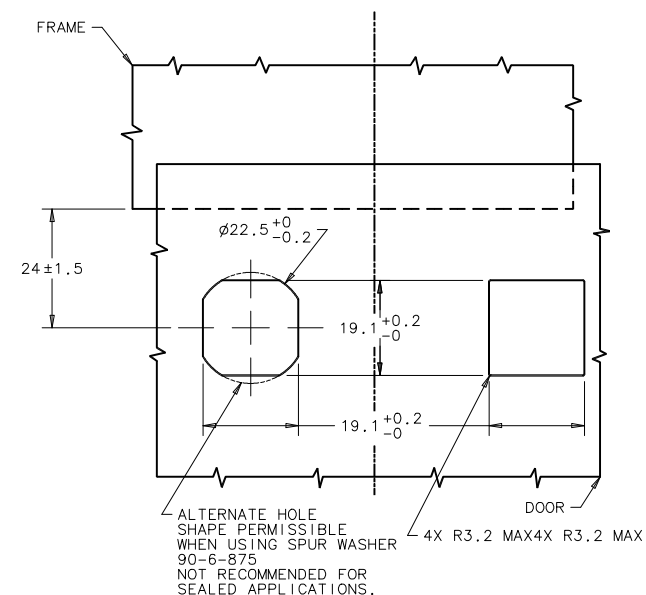
COMPONENT	MATERIAL	FINISH
HOUSING	DIE CAST ZINC	SEE FINISH TABLE
CAP	DIE CAST ZINC	SEE FINISH TABLE
RETAINER	302 STAINLESS STEEL	NATURAL
SPRING	302 STAINLESS STEEL	NATURAL
O-RING	BUNA-N	NATURAL
SLEEVE	1075 STEEL	ZINC IMMERSION COATING †
CAM	1075 STEEL	ZINC IMMERSION COATING †
SHAFT	LOW CARBON STEEL	ZINC PLATE CHROMATE, PLUS SEALER
PIN	1008 STEEL	ZINC PLATE PLUS CHROMATE DIP, YELLOW
PAWL	1010 STEEL	ZINC PLATE CHROMATE, PLUS SEALER
JAM NUTS (2)	LOW CARBON STEEL	ZINC PLATE CHROMATE, PLUS SEALER
LOCKWASHERS (2)	SPRING STEEL	ZINC PLATE CHROMATE, PLUS SEALER
MOUNTING NUT	DIE CAST ZINC	ZINC PLATE, BRIGHT CHROMATE
MOUNTING LOCKWASHER	SPRING STEEL	ZINC PLATE CHROMATE, PLUS SEALER

THE ABOVE PART NUMBERS ARE TYPE "A" (TURN
CLOCKWISE TO LATCH). FOR TYPE "B" ASSEMBLIES
(TURN COUNTERCLOCKWISE TO LATCH), CHANGE THE
THIRD DIGIT OF THE PART NUMBER FROM 1 TO 22.
EXAMPLE: E3-222-15

METHOD A

METHOD B

(NOT RECOMMENDED
FOR GASKETED
APPLICATIONS)



† TM - METAL COATINGS INTERNATIONAL, INC.