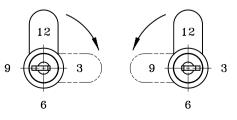


NOTES:

. 28

LOCK PLUG IS SHOWN IN THE <u>UNLOCKED</u> POSITION
SOLID LINE CAM DEPICTS <u>UNLOCKED</u> CAM POSITION
DOTTED LINE CAM DEPICTS <u>LOCKED</u> CAM POSITION
LOCK PLUG IN THE <u>LOCKED</u> POSITION IS NOT SHOWN

CAM ROTATION DIRECTION



01 = 12-3 O'CLOCK (CW) 09 = 12-9 O'CLOCK (CCW)

PANEL PREPARATION ORIENTATION



LENGTH -

(SEE J-CM-C)

MATERIAL AND FINISH

POSITIVE OFFSET

- NEGATIVE OFFSET

FLAT CAM

| COMPONENT | MATERIAL DESCRIPTION | FINISH DESCRIPTION | REMARKS |
|--------------------------|----------------------|--|---|
| HOUSING | DIE CAST ZINC | CHROME PLATED | |
| 110001110 | 51E 6161 2116 | TRIVALENT CHROMATE CONV. COATED & POWDER COATED | HEAD IS POWDER COATED ABOVE SECTION A-A |
| CAM | STEEL | ZINC PLATE, BRIGHT CHROMATE CONV. COATING | |
| O-RING | NITRILE | BLACK | |
| SEALING WASHER | NATURAL RUBBER(80°) | BLACK | |
| STOP WASHER | STEEL | ZINC PLATE, BRIGHT CHROMATE CONV. COATING | |
| SCREW WITH LOCKWASHER | STEEL | ZINC PLATE, BRIGHT CHROMATE CONV. COATING | |
| MOUNTING NUT | DIE CAST ZINC | TRIVALENT CHROMATE CONV. COATING | |
| LOCK EXTENDER | DIE CAST ZINC | TRIVALENT CHROMATE CONV. COATING | |

HOUS ING LENGTH

. 625

. 875

1.125

5 1.875

3 1.375

4 1.625

HE I GHT

41

22

22

22

22

22