NOTES:	southco	PROPRIETARY ITEM - EXCEPT FOR USE GRANTED IN WRITING INFORMATION DI HEREON IS CONFIDENTIAL AND ALL RI AND OTHERWISE ARE RESERVED BY SOU	S EXPRESSLY SOU		C5 SEALED LE	VER LATCH	DATE DRAWN C		AWING NUMBER
A. MATERIAL AND FINISH:  1. HOUSING, HANDLE, BUTTON AND PAWL: DIE CAST ZINC, BLACK POWDER COATING.	REV DATE DRAWN/CH	KD DESCRIPTION	THCO, INC.	VV I	TH KEY LOCK		26MAR92 JAD		J-C5-L1 LIMETERS
2. LEVER AND CRANK: DIE CAST ZINC, CLEAR CHEMICAL		R PRN: P2004-0893 Y PRN: P2004-1152 R PRN: P2004-1308						ALL DI	MENSIONS WITHOUT RANCES ARE FOR
3. TORSION SPRING: 302 STAINLESS STEEL, PASSIVATED. 4. ROLL PIN: 420 STAINLESS STEEL, PASSIVATED. 5. O-RING: BUNA-N, NATURAL.	TONOVEGO I IIID I / III							RE	FERENCE ONLY.
6. LOCK PLUG: DIE CAST ZINC, BLACK POWDER COATING. 7. SHUTTERED LOCK PLUG: DIE CAST ZINC WITH ALUMINUM, BLACK ANDDIZED CAP AND 304 STAINLESS STEEL.								THIRD AND	A3 PAPER SIZE
NATURAL SHUTTER.	<u>'</u>				SHUTTERED KEY LOCK			1	
3. ADJUSTING SCREW, JAM NUT. MOUNTING BRACKET AND SCREW: 1010 STEEL, ZINC PLATED WITH SEALED YELLOW CHROMATE; OR, 300 SERIES STAINLESS STEEL, PASSIVATED (SEE TABLE).		PANEL SHORT L	EVER STANDA	CK DEA	CK POWDER COAT	4 MM HEX	No. 2 PHILLIPS	RAILWAY STANDARD	WITHOUT LOCK PLUG
X = POWDER COATING COLOR  1 = CARDINAL WHITE WITH STEEL HARDWARE		THICKNESS GRIP RA	NGE KET LC	PLATED : HARDW	STEEL STAINLESS STE ARE HARDWARE	EL RECESS	THILEHS	STANDARD	EOCK 1 EOG
1 - CARDINAL WHITE WITH STEEL HARDWARE 2 - CARDINAL WHITE WITH STAINLESS STEEL HARDWARE 3 - SILVER METALLIC POLYESTER URETHANE WITH STEEL HARDWARE 4 - SILVER METALLIC POLYESTER URETHANE WITH STAINLESS STEE	HARDWARF	1-11	C5-21	-1X   C5-31	-15   C5-31-10	6 C5-41-1	1X C5-51-1X	C5-61-1X	C5-91-1X
3 - SILVER METALLIC POLYESIER ONE HAANE WITH STAINLESS STEE 5 - BLACK WITH STEEL HARDWARE 6 - BLACK WITH STAINLESS STEEL HARDWARE 7 - SATIN SILVER WITH STEEL HARDWARE 8 - SATIN SILVER WITH STAINLESS STEEL HARDWARE		11-21	4 C5-22	-1X C5-32	-15 C5-32-10	6 C5-42-1	IX C5-52-1X	C5-62-1X	C5-92-1X
B LOCKBLIC INSTALLATION.			* MED	IUM LEVER GRIP ERENCE DRAWING	RANGE AVAILABLE FRO NUMBER J-C5-L2	M 14 TO 29 MILL	LIMETERS.	1	
B. LOWRIUS HISTALLATION.  1. POSITION LOCKPLUG AND ORIENT RETAINING WAFER (LAST WAFER LOCATED AT THE BOTTOM OF LOCK) AT THE 3 O'CLOCK POSITION AND INSERT INTO THE HANDLE. 2. BE SURE THE LOCKPLUG IS FULLY SEATED AGAINST THE HANDLE	*MEDIUM_LEVER ORIP RANGE AVAILABLE FROM 14 TO 29 MILLIMETERS.  EFFERENCE DEAMING MANGER. TO-SCH2 LONG LEVER ORIP RANGE AVAILABLE FROM 29 TO 45 MILLIMETERS.  REFERENCE DRAWING NUMBER J-CS-L3								
2. BE SURE THE LOCKPLUG IS FULLY SEATED AGAINST THE HANDLE THEN REMOVE KEY.	Ξ,	ADJUSTED MAXIMUM	) TO						
		29							
E F P C KEYS	GRIP ADJUSTMENT SEE CHART ABOVE	RANGE 30		AM NUT			₹RAME M	EMBER	
			A	DJUSTMENT SCF	EW	5		$\sim$	Z "MAX
(CH 751)				EVER AND CRAN	v				> La way
					 MOUNTING AN	, 4			
HANDLE IN RAI: (OPEN) POSITIO	SED -	• • • • • • • • • • • • • • • • • • •			ADJUSTING S ARE M6 THRE	CREWS	4x	R3	
	-1-5		医型人			<u></u>	> MÂX	ÎMUM	•
F.	====\/		生 /						
	\		હેંગ		20				90±1
110 4mm HEX RECESS	`\	₩ 4-		<b>→</b> 24 →	PANEL THICKNES	is 1-11			
			— HOUSING		]			لِ	
	`		110031110	i i			<b>^</b>		
No.2	``\			14	20 -				
PHILLIPS		·		<u></u>	PANEL THICKNES	S 11-21			
50									
' ' ' ' ' '	85 MAXIMUM -						, v		
RAILWAY STANDARD 7.5mm TAPERED SQUARE	PANEL THICK SEE CHART	BOVE '					<del>  ■</del> 35 ±1	-	
		22					PANEL PRE	PARATION	