Tilt and swivel · Compact

Intuitive grab and move operation enhances the user experience

No knobs or tools required to reposition the display Consistent repeatable operation

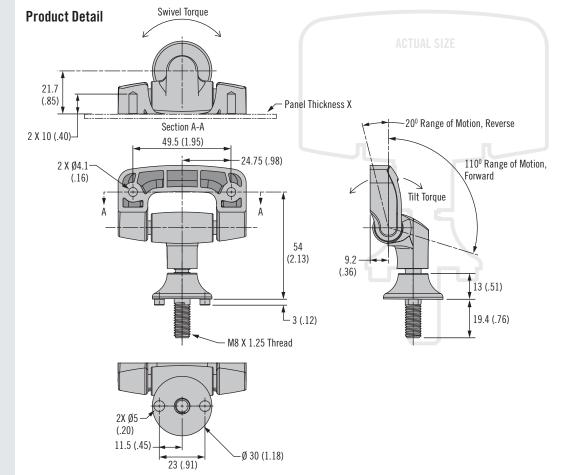
 Factory assembled and ready for use

Installation Notes

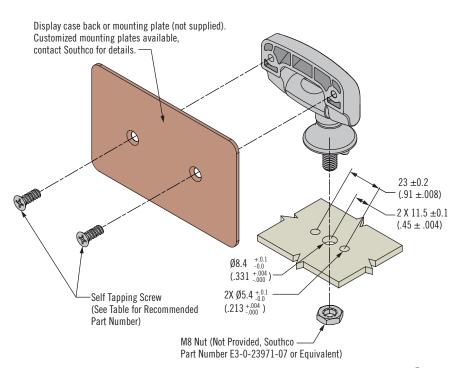
- 1. Determine desired mounting location
- 2. Attach using M8 nut (not supplied) as shown

Caution: Because of the wide variety of panel materials, it is the installer's responsibility to ensure that the materials and structure to which the product is mounted and the hardware selected will provide adequate support.

3. Attach display mounting bracket using recommended self-tapping screws or equivalent



Installation







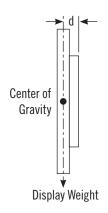
Tilt and swivel · Compact



Specification and Selection

Step 1

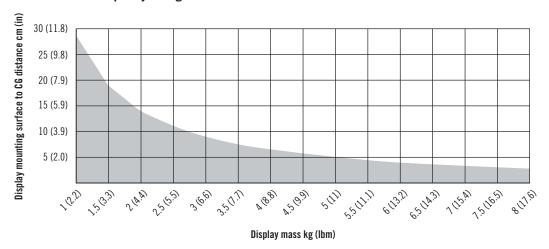
Determine display weight and distance (d) from mounting surface to center of gravity.



Step 2

Use chart below to confirm suitable display weight. For weights outside the shaded area, consider *SOUTHCO*® AV-D30 series display mounts.

AV-C20 Series - Capacity vs. Cg Distance



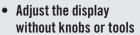
Step 3Select part number and recommended display mounting hardware below:

Part Numbers	Tilt Torque N•m (in•lbf)	Swivel Torque N•m (in•lbf)		
AV-C20-K101-20	3.62 (32.0)	2.26 (20.0)		

Recommended display mounting hardware:

Panel Thickness, X (mm)	Pan-Head Screw (Southco P/N)	Flat-Head Screw (Southco P/N)		
1-4	96-79-1	96-79-11		
4-7	96-79-2	96-79-12		







Material and Finish

Glass-filled nylon, black; Stainless steel

Performance Details

Cycle performance: 20,000 cycles

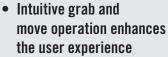
Max dynamic working load: 100 N
(22.5 lbf)

Average ultimate load: 1000 N (225 lbf)





Tilt and swivel



No knobs or tools required to reposition the display Precise control of operating effort ensures ideal "feel" and eliminates "drift" Holds securely, even in applications with dynamic loading

- Consistent repeatable operation
- Factory assembled and ready for use

Installation

- 1. Determine desired mounting location
- 2. Attach using M6 X 1 screws as shown

Caution: Because of the wide variety of available wall materials, it is the installer's responsibility to ensure that the materials, and structure to which the arm is mounted, and the hardware selected will provide adequate support.

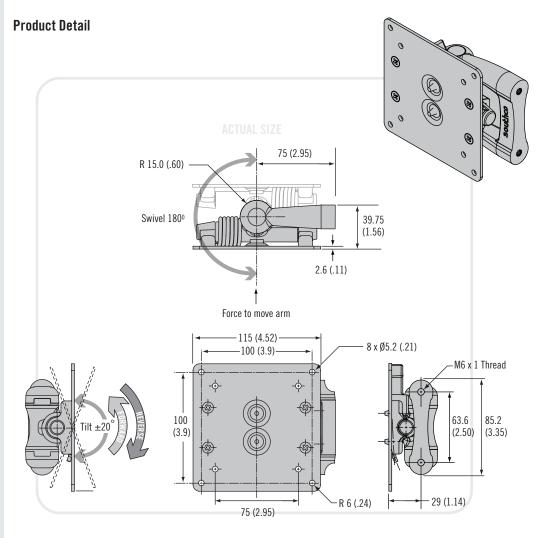
- 3. Attach display using manufacturer's recommended hardware
- 4. Remove and recycle the shipping clip

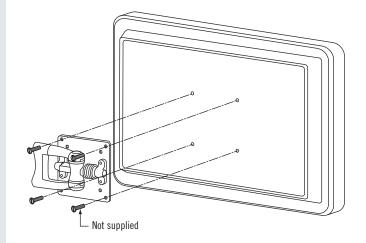


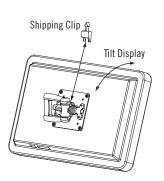
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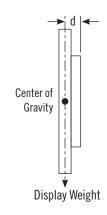
Tilt and swivel



Specification and Selection

Step 1

Determine display weight and distance (d) from mounting surface to center of gravity.



Step 2

Use chart below to select model (101, 102 or 103). Model 102 Model 101, 103 Display mounting surface to CG distance cm (in) 20 (7.87) 18 (7.09) 16 (6.30) 14 (5.51) 12 (4.72) 10 (3.94) 8 (3.15) 6 (2.36) 4 (1.57) 2 (.79) 32/11/ "48 "263 2/17/2/13/5/183/112/1/2/163/11/6/2/181

Step 3

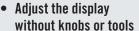
Complete part number by selecting model **Tilt Torque** and color options below. Swivel N•m (in lbf) Model S Torque **Forward** Reverse 101 7.9 (70) 1.13 (10) 2.3 (20) 102 15.4 (136) 2.26 (20) 3.4 (30) 103 8.6 (76) 6 (53) 3.4 (30) F Color AV - D30 - 7K S -50 Black White

Display Mass kg (lbf)

For complete installation and operation instructions please consult the product manual included in every package or available to download from www.southco.com/AV

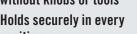


 Smooth operation enhances the user experience



 Holds securely in every position







Material and Finish

Aluminum alloy, powder coated

Performance Details

Cycle performance: 20,000 cycles within \pm 20% of static torque specification

Maximum dynamic working load: Model 101 and 103: 66 N (15 lbf) Model 102: 98 N (22 lbf) Average ultimate load: 178 N (450 lbf)

Part Number

See table

Part Number Example AV-D30-7K101-50 = Dynamic

mounting arm, Model 101, black



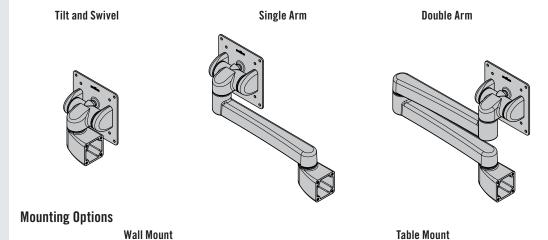


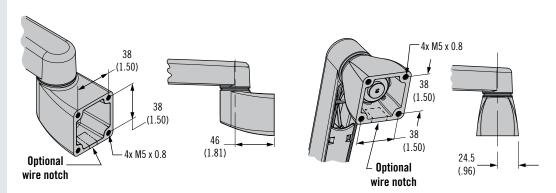
Tilt and swivel · Single arm · Double arm

Intuitive grab and move operation enhances the user experience

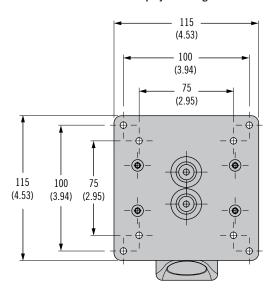
No knobs or tools required to reposition the display Precise control of operating effort ensures ideal "feel" and eliminates "drift" Holds securely, even in applications with dynamic loading

- Consistent repeatable operation
- Fully enclosed for optimum cleanability
- Snap-on wire management cover
- Factory assembled and ready for use





Display Mounting Plate





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Other options available. For complete details on variety, part numbers, installation and specification, go to

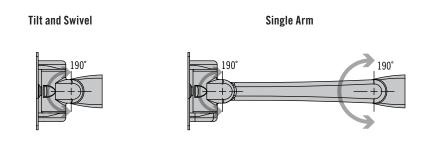


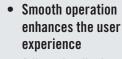
www.southco.com/AV

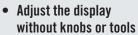


Tilt and swivel \cdot Single arm \cdot Double arm









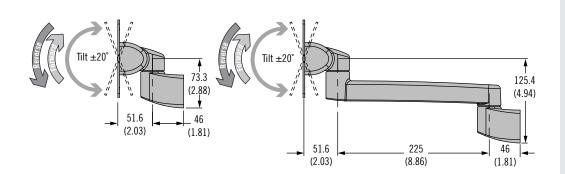
 Holds securely in every position

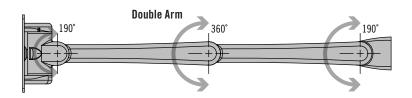


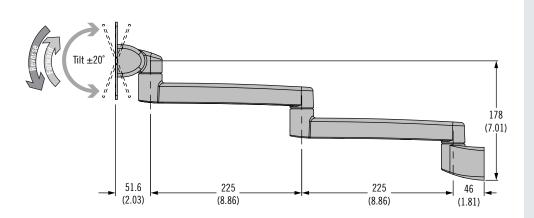


















Tilt and swivel · Single arm · Double arm

Material and Finish

Aluminum alloy, powder coated

Performance Details

Cycle performance: 20,000 cycles. See trade drawing for details.

Note: Double Arm not recommended for displays over

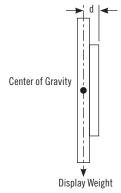
5.4 kg (12 lb)

Max. dynamic working load: Model 101, 103: 70N (15.7lbf) Model 102: 100N (22.5lbf) Average ultimate load: Tilt/Swivel: 1845N (415lbf) Single Arm: 1600N (360lbf) Double Arm: 755N (170lbf)

Specification and Selection

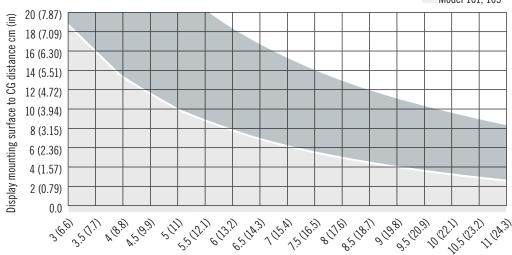
Step 1

Determine display weight and distance (d) from mounting surface to center of gravity.



Step 2Use chart below to select model (101, 102 or 103).

Weight Model 102 Model 101, 103



Step 3 Display Mass kg (lbf)
Complete part number by selecting length and color options below.

Style	Model	Tilt Torque N-m (in-lbf)		Swivel Torque N-m (in-lbf)		Part Number				
						Wall Mount		Table Mount		
		Reverse	Forward	At Display Mount	At Wall Mount	Center Joint	No Notch	Wire Notch	No Notch	Wire Notch
	101	7.9 (70)	1.13 (10)	4.3 (38)	N/A	N/A	AV-D32-10K101- XX	AV-D32-10K111- XX	AV-D32-10K121- XX	AV-D32-10K131- XX
Tilt and swivel	102	15.4 (136)	2.26 (20)	4.3 (38)	N/A	N/A	AV-D32-10K102-XX	AV-D32-10K112-XX	AV-D32-10K122- XX	AV-D32-10K132- XX
	103	8.6 (76)	6.0 (53)	4.3 (38)	N/A	N/A	AV-D32-10K103- XX	AV-D32-10K113-XX	AV-D32-10K123- XX	AV-D32-10K133- XX
Single arm	101	7.9 (70)	1.13 (10)	4.3 (38)	9.8 (87)	N/A	AV-D32-23A101- XX	AV-D32-23A111- XX	AV-D32-23A121- XX	AV-D32-23A131- XX
	102	15.4 (136)	2.26 (20)	4.3 (38)	9.8 (87)	N/A	AV-D32-23A102- XX	AV-D32-23A112- XX	AV-D32-23A122- XX	AV-D32-23A132- XX
	103	8.6 (76)	6.0 (53)	4.3 (38)	9.8 (87)	N/A	AV-D32-23A103-XX	AV-D32-23A113- XX	AV-D32-23A123- XX	AV-D32-23A133- XX
Double arm	101	7.9 (70)	1.13 (10)	4.3 (38)	9.8 (87)	9.8 (87)	AV-D32-46D101- XX	AV-D32-46D111- XX	AV-D32-46D121- XX	AV-D32-46D131- XX
	102	15.4 (136)	2.26 (20)	4.3 (38)	9.8 (87)	9.8 (87)	AV-D32-46D102-XX	AV-D32-46D112-XX	AV-D32-46D122- XX	AV-D32-46D132- XX
	103	8.6 (76)	6.0 (53)	4.3 (38)	9.8 (87)	9.8 (87)	AV-D32-46D103-XX	AV-D32-46D113- XX	AV-D32-46D123- XX	AV-D32-46D133- XX

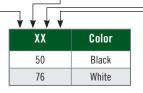
Part Number Example AV-D32-23A101-50 =

Single arm, Model 101, wall mount, no wire notch, black

Other options available. For complete details on variety, part numbers, installation and specification, go to

www.southco.com/AV

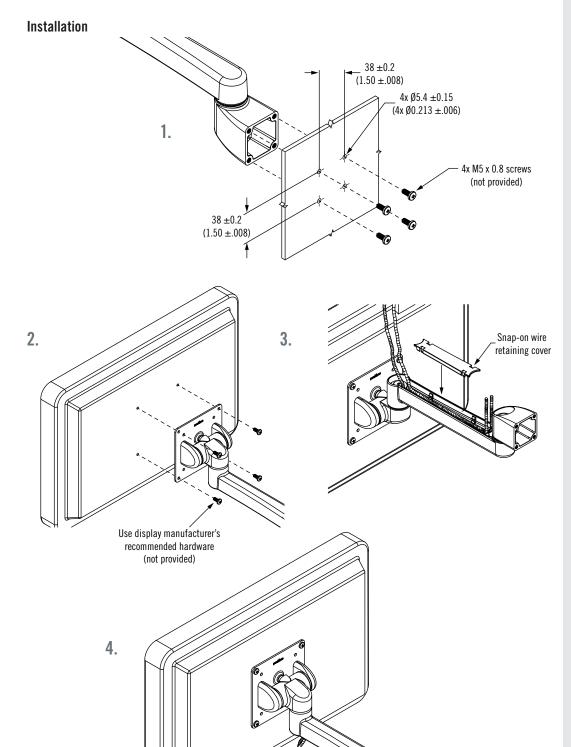
For tilt version, see Southco AV Arm section.





Tilt and swivel \cdot Single arm \cdot Double arm





- Smooth operation enhances the user experience
- Adjust the display without knobs or tools
- Holds securely in every position















Tilt and swivel · Single arm · Double arm · Heavy Duty



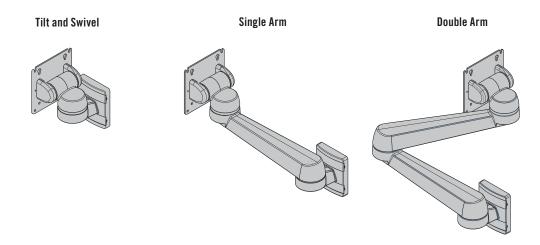


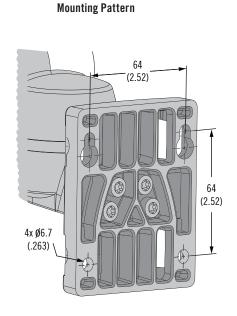


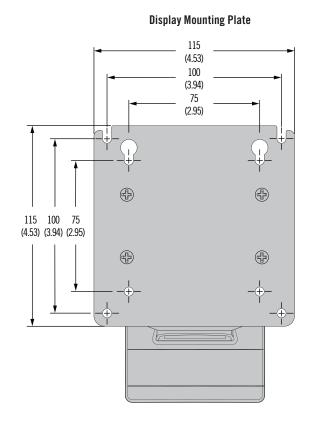


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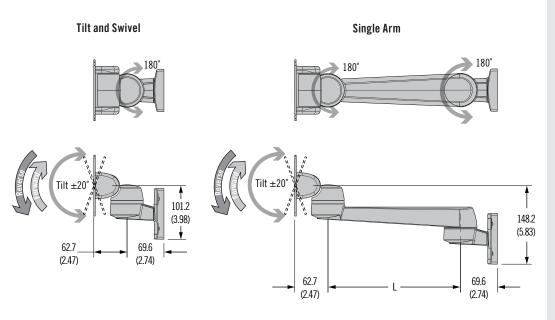
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Tilt and swivel · Single arm · Double arm · Heavy Duty





- Smooth operation enhances the user experience
- Adjust the display without knobs or tools
- Holds securely in every position

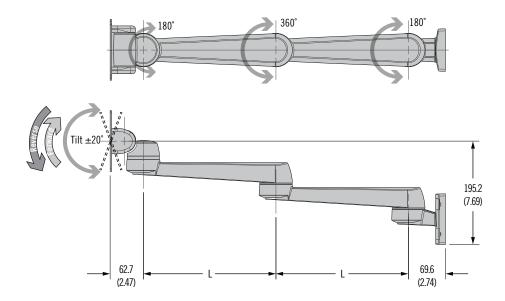


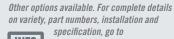






Double Arm











Tilt and swivel · Single arm · Double arm · Heavy Duty

Material and Finish

Aluminum alloy, powder coated

Performance Details

Cycle performance: 20,000 cycles. See trade drawing for details. Note: Double Arm not recommended for displays over 18 kg (39 lb)

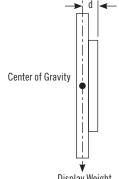
Max. dynamic working load: Model 141, 143: 70 N (15.7 lbf) Model 142: 100 N (22.5 lbf) Model 144: 225 N (50.5 lbf) Average ultimate load: Tilt/Swivel: 2300 N (517 lbf) Single Arm: 1600 N (360 lbf)

Double Arm: 1050 N (236 lbf)

Part Number Example AV-D40-25A142-50 = Single arm,250mm, Model 142, black

Specification and Selection

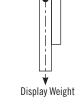
Determine display weight and distance (d) from mounting surface to center of gravity.

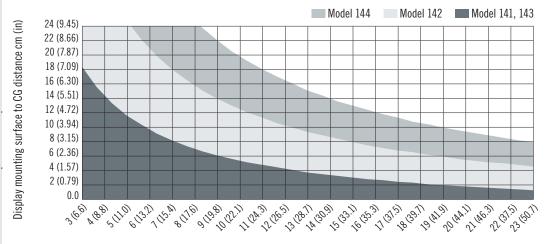


Step 2

Use chart below to select model (141, 142, 143 or 144).

Note: Double Arm not recommended for displays over 18 kg (39 lb)





Display Mass kg (lbm)

Step 3 Complete part number by selecting length and color options below.

Style	Model	Tilt Torque N•m (in•lbf)		Swiv	el Torque N•m (in•	lbf)	Arm Length, L		
		Reverse	Forward	At Display Mount	At Wall Mount	Center Joint	None	250 (9.8)	325 (12.8)
Tilt and swivel	141	7.9 (70)	1.3 (10)	3 (27)	N/A	N/A	AV-D40-13K141- XX	N/A	N/A
	142	15.4 (136)	2.26 (20)	3 (27)	N/A	N/A	AV-D40-13K142- XX	N/A	N/A
	143	8.6 (76)	6.0 (53)	3 (27)	N/A	N/A	AV-D40-13K143- XX	N/A	N/A
	144	23.1 (204)	7 (62)	3 (27)	N/A	N/A	AV-D40-13K144- XX	N/A	N/A
Single	141	7.9 (70)	1.3 (10)	3 (27)	6 (53)	N/A	N/A	AV-D40-25A141- XX	AV-D40-33A141- XX
	142	15.4 (136)	2.26 (20)	3 (27)	6 (53)	N/A	N/A	AV-D40-25A142- XX	AV-D40-33A142- XX
arm	143	8.6 (76)	6.0 (53)	3 (27)	6 (53)	N/A	N/A	AV-D40-25A143- XX	AV-D40-33A143- XX
	144	23.1 (204)	7 (62)	3 (27)	6 (53)	N/A	N/A	AV-D40-25A144- XX	AV-D40-33A144- XX
	141	7.9 (70)	1.3 (10)	3 (27)	6 (53)	3 (27)	N/A	AV-D40-50D141- XX	AV-D40-65D141- XX
Double arm	142	15.4 (136)	2.26 (20)	3 (27)	6 (53)	3 (27)	N/A	AV-D40-50D142- XX	AV-D40-65D142- XX
	143	8.6 (76)	6.0 (53)	3 (27)	6 (53)	3 (27)	N/A	AV-D40-50D143- XX	AV-D40-65D143- XX
	144	23.1 (204)	7 (62)	3 (27)	6 (53)	3 (27)	N/A	AV-D40-50D144- XX	AV-D40-65D144-XX

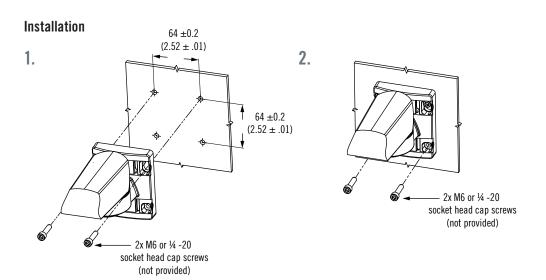
Color XX 50 Black 76 White



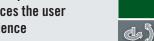


Tilt and swivel · Single arm · Double arm · Heavy Duty





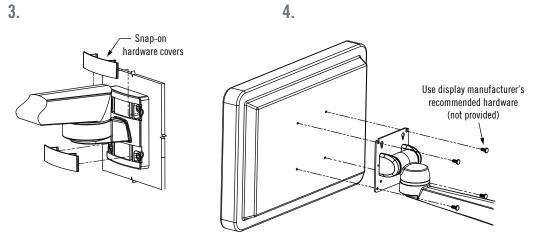
- Smooth operation enhances the user experience
- Adjust the display without knobs or tools
- Holds securely in every position





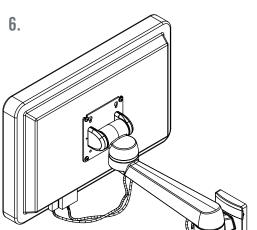






Snap-on wire

retaining cover



Mounting screws affixing the arm to the mounting plate shall not be removed or loosened. Should removal or loosening of mounting screws occur, replace mounting screws using new M6-1.0 x 25, Class 12.9, high tensile cap head screws and plain washers, tighten to 14-16Nm. Maximum arm loading-single arm-23Kg/ double arm-18Kg. Removal or loosening, or in the event of removal or loosening and failure to replace factory installed mounting screws with manufacturer specified new mounting screws, tightened to 14-16Nm may result in catastrophic faliure of bolts causing mounted equipment to fall from mounting surface causing injury to persons and property.



5.

