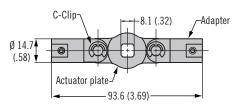
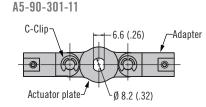
# **A5** Modular System Actuator plates

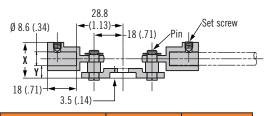


#### **Actuator Plate**

A5-90-101-11







Pin -18 (.71) Set screw
1   1   1
16.4 (.65)

 Part Number
 X
 Y

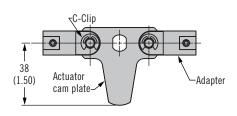
 A5-90-101-11
 22.2 (0.87)
 4.7 (0.18)

 A5-90-104-11
 25.2 (0.99)
 7.7 (0.30)

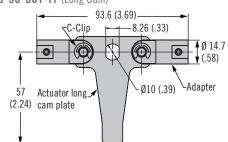
 A5-90-401-11
 22.6 (0.89)
 5.1 (0.20)

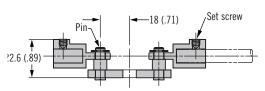
 A5-90-501-11
 23.4 (0.92)
 5.9 (0.23)

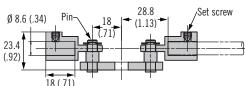
A5-90-401-11 (Short Cam)











10 (.71)								
Actuator Plate Part Number								
Operating Latch Families	E5-5	E5-6	E5-9	H3-50	H3-60	62 Series M8 threaded shaft	92 Series M10	threaded shaft
	Page 118-127		Page 192-193		Page 101	Page 134-135		
Actuator Plate Part Number			A5-90-101-11			A5-90-301-11	A5-90-401-11	A5-90-501-11



 Modular actuators to suit multiple latch families using A5 modular rods

#### **Material and Finish**

Zinc alloy, steel, zinc plated and stainless steel set screw

#### **To Select Correct Actuator:**

- Choose actuator plate to match latch family (one per latch required)
- 2. Order rods and rod guides from page 198

#### **Part Number**

Actuator plate see table Rods (see page 198) Rod guides (see page 198)

Other options available. For complete details on variety, part numbers, installation and specification, go to



www.southco.com/A5



## **A5** Modular System

### Rods and rod guides

#### Modular rod and rod guides

#### **Material and Finish**

Rods: Aluminum or steel, zinc plated Rod rollers: Glass-filled nylon, black Rod guides: Glass-filled nylon, black with steel, zinc plated hardware

#### To Select Correct Assembly:

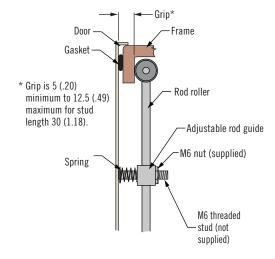
- 1. Choose actuator plate to match latch family or linear actuator and 2 adaptors. See drawing J-A5-F30 for rod type and latch family compatibility.
- 2. Order rod guides (2 per assembly). Fixed rod guide recommended for fixed point rod. Adjustable rod guide recommended for rod roller assembly.
- 3. Order rods (2 per assembly)

#### **Part Number**

Order rod and rod guide separately see tables

Other rod lengths available. Please contact Southco

# Rods **Rod Roller** Ø 18 (.71) 1000 (39.4) 8 (.31)



	supplied)  Fixed rod guide			
Material	Fixed Point Rod Part Number			
Aluminum	A5-55-1000-10			
Steel	A5-55-1000-11			

1000 (39.4)

- Ø 8 (.31)

-24 (.94)

Frame

Fixed point rod

**V16** threaded

stud (not

**Fixed Point Rod** 

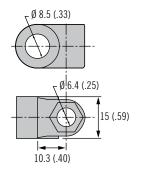
Door

Rod Roller Steel Part Number	
A5-56-1000-21	

A5-56-1000-21	Steel	

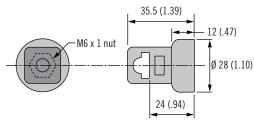
#### **Rod Guides**

**Adjustable** 





**Fixed** 



**Adjustable Rod Guide Part Number** (includes 2 rod guides, 2 springs and 2 M6 nuts)

A5-87-401

**Fixed Rod Guide Part Number** (one piece supplied)

A5-81-301-71

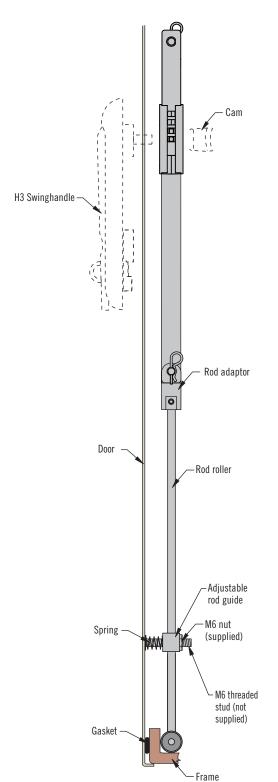
Other options available. For complete details on variety, part numbers, installation and specification, go to





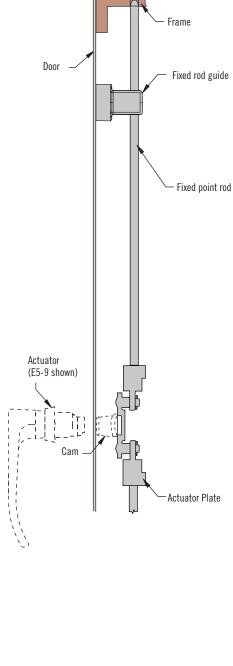
#### **Linear Actuator Assembly**

(adjustable with rod roller shown)



#### **Actuator Plate Assembly**

(fixed point shown)



**Notes** 

Modular system allows for any configuration of rod and rod guides

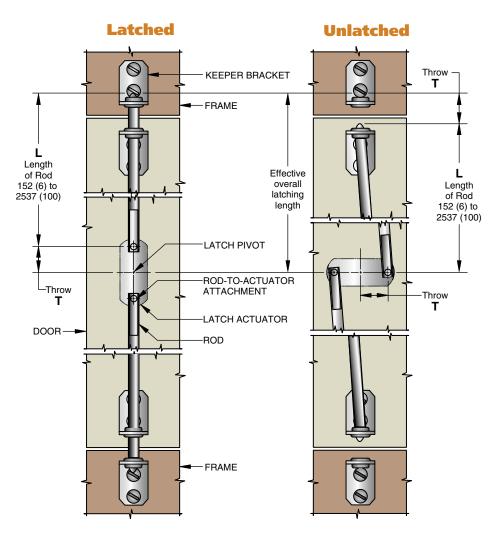
Other options available. For complete details on variety, part numbers, installation and specification, go to



# Southco® Multi-point Latching Systems

### **Fixed-rod Latching System**

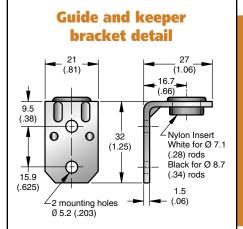
- For 2- and 3-point latching
- Assemblies include rods and guides
- Operates with multiple Southco® latch families



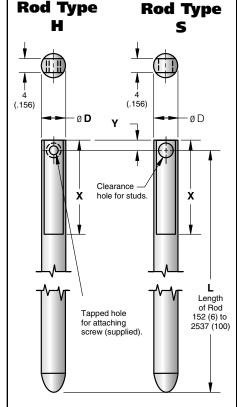
BASIC PART Number	ROD Assembly Type	ØD	HOLE SIZE	х	Y
A5- <b>21-XXX</b> -10	S	71 ( 00)	Ø 4.2 (.166) clear.	30	3.2
A5- <b>22-XXX</b> -10	Н	7.1 (.28)	Tapped No. 8-32	(1.19)	(.13)
A5- <b>31-XXX</b> -10	S	0.7 (.04)	Ø 5 (.196) clear.	44.5	4.7 (.19)
A5- <b>32-XXX</b> -10	Н	8.7 (.34)	Tapped No. 8-32	(1.75)	

STANDARD ROD LENGTHS					
PART NUMBER XXX	L				
120	305 (12.0)				
240	610 (24.0)				
360	914 (36.0)				
480	1219 (48.0)				





#### **Rod detail**



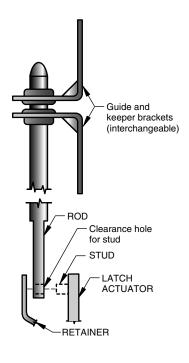
millimeter (inch)
millimeter
(inch)
Dimensions without tolerances are for reference only.

# Southco® Multi-point Latching Systems

### **Fixed-rod Latching System**

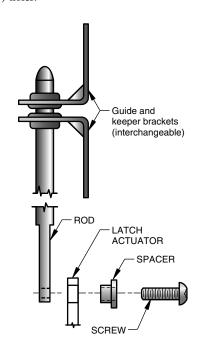
#### Rod Type S

To attach rod to latch actuators having integral studs and rod retainer.



#### **Rod Type H**

To attach rod to latch actuators having  $\emptyset$  6.4 (.250) holes.





RODS: Aluminum, natural.

BRACKETS: 1010 Steel, zinc plate,

chromate plus sealer.

BRACKET INSERTS: Nylon, white or

black.

FOR TYPE **H** ONLY, SPACERS: 12L14 Steel, zinc plate, chromate plus sealer. SCREWS: Low carbon steel, zinc plated with bright chromate dip.

**To order rod assemblies,** (assembly consists of a guide, keeper and rod):

1. Determine basic part number from table below.

OPERATING LATCH FAMILIES	SIZE/STYLE	BASIC PART Number	ROD Type	T
No. 01 Flush	Small	A5- <b>21-XXX</b> -10	S	12.7 (.50)
Cup Latches	Mid-size	A5- <b>31-XXX</b> -10	Ü	19 (.75)
No. 24 Flush Cup Latches	2 and 3 point assemblies (non-locking)			17.5 (.69)
No. 62	Heavy Duty	A5- <b>32-XXX</b> -10		31.8 (1.25)
Lift and Turn	Large		Н	22.2 (.88)
Latches 2	Large (Flush)			31.8 (1.25)
No. 68 Bail	Mid-size T-handle			17.5 (.69)
and T-handle	Small T-handle	A5- <b>22-XXX</b> -10		13.5 (.53)
Latches	Large T-handle. Bail Handle (Series 80)	A5- <b>32-XXX</b> -10		22.2 (.88)
No. 92 L-handle and T-handle Latches	ALL	A5- <b>21-XXX</b> -10	S	19 (.75)

- 2. Effective overall latching lengths = L length + T. L length rod 152 (6) to 2537 (99.9) MAX. must clear frame in unlatched position.
- 3. Select XXX part number based on length required. See Standard Rod Lengths Table for stocked lengths. Custom lengths are available contact Southco for details.
- 4. Order 1 latch with actuator option (as appropriate), 2 Rod Assemblies for a complete system. See appropriate page for latch part number.



(To assist in your product selection; samples are available for your evaluation.)

Flammability Rating: UL94 - V2

millimeter (inch)
millimeter
(inch)

Dimensions without tolerances are for reference only.