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DATE

PROPRIETARY ITEM - EXCEPT FOR USES EXPRESSLY GRANTED IN WRITING INFORMATION DISCLOSED HEREON IS CONFIDENTIAL AND ALL RIGHTS PATENT AND OTHERWISE ARE RESERVED BY SOUTHCO, INC.

DESCRIPTION

No. 85 KNURLED HEAD STUD

 DATE
 DRAWN CHKD
 SCALE
 DRAWING NUMBER

 5-8-57
 ESK
 ASK
 1.5:1
 J-85-8-1

Ε	16DEC96	JAC	PRN:	S-1-06A	85-13-060-XX	. 165	.320	.505	1.192
F	21FEB2005	RLR/MDY	PRN:	P2005-0176	85-13-080-XX	. 185	.340	.525	1.212
G	03DEC2015	CMS/JCK	PRN:	P2015-2437	85-13-100-XX	.205	.360	.545	1.232
					85-13-120-XX	.225	.380	.565	1.252
					85-13-140-XX	. 245	.400	. 585	1.272
					85-13-160-XX	. 265	.420	.605	1.292
					85-13-180-XX	. 285	.440	.625	1.312
					85-13-200-XX	. 305	.460	.645	1.332
		OF 17 000 VV	705	100	CCE	1 750			

PART NUMBER

INCHES PART NUMBER U L F Τ 85-13-540-XX 645 . 800 .985 1.672 85-13-560-XX 665 .820 1.005 1.692 ALL DIMENSIONS WITHOUT 85-13-580-XX . 685 .840 1.025 1.712 TOLERANCES ARE FOR 85-13-600-XX .705 .860 1.045 1.732 REFERENCE ONLY. 1.065 1.752 85-13-620-XX .725 088 .745 85-13-640-XX .900 1.085 1.772 A PAPER STZE .765 1,1051,792 85-13-660-XX .920 THIRD ANGLE PROJECTION

NOTE:

REV

A. "XX" DESIGNATES MATERIAL & FINISH:

DRAWN/CHKD

-16: LOW CARBON STEEL, CASE HARDENED, ZINC PLATED, CHROMATE PLUS

SEALER

-20: STAINLESS STEEL, PASSIVATED

85-13-180-XX	. 285	.440	.625	1.312
85-13-200-XX	. 305	.460	.645	1.332
85-13-220-XX	. 325	.480	.665	1.352
85-13-240-XX	. 345	.500	. 685	1.372
85-13-260-XX	. 365	.520	. 705	1.392
85-13-280-XX	. 385	.540	.725	1.412
85-13-300-XX	. 405	.560	.745	1.432
85-13-320-XX	. 425	.580	.765	1.452
85-13-340-XX	. 445	.600	. 785	1.472
85-13-360-XX	.465	.620	.805	1.492
85-13-380-XX	. 485	.640	.825	1.512
85-13-400-XX	. 505	.660	.845	1.532
85-13-420-XX	.525	. 680	.865	1.552
85-13-440-XX	.545	.700	. 885	1.572
85-13-460-XX	.565	.720	.905	1.592
85-13-480-XX	. 585	.740	.925	1.612
85-13-500-XX	.605	.760	.945	1.632
85-13-520-XX	.625	.780	.965	1.652

85-13-680-XX	.785	.940	1.125	1.812
85-13-700-XX	.805	.960	1.145	1.832
85-13-720-XX	.825	.980	1.165	1.852
85-13-740-XX	. 845	1.000	1.185	1.872
85-13-760-XX	.865	1.020	1.205	1.892
85-13-780-XX	. 885	1.040	1.225	1.912
85-13-800-XX	.905	1.060	1.245	1.932
85-13-820-XX	.925	1.080	1.265	1.952
85-13-840-XX	.945	1.100	1.285	1.972
85-13-860-XX	.965	1.120	1.305	1.992
85-13-880-XX	.985	1.140	1.325	2.012
85-13-900-XX	1.005	1.160	1.345	2.032
85-13-920-XX	1.025	1.180	1.365	2.052
85-13-940-XX	1.045	1.200	1.385	2.072
85-13-960-XX	1.065	1.220	1.405	2.092
85-13-980-XX	1.085	1.240	1.425	2.112
85-13-1000-XX	1.105	1.260	1.445	2.132
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