

INSTALLATION INSTRUCTIONS

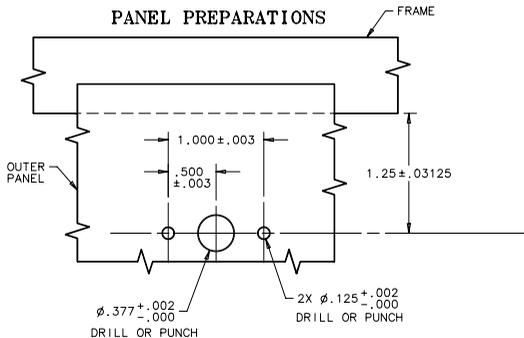
- SLIP ESCUTCHEON PLATE & STOP WASHER OVER SHAFT & INSERT SHAFT & STOP PINS INTO HOLES INTO PANEL.
- SLIP TAB WASHER OVER SHAFT, RUN NUT UP TO PANEL, THEN BACK OFF TO OBTAIN SMOOTH OPERATION & BEND TABS UP AGAINST FLATS OF SQUARE UNITS.
- RUN SECOND NUT ONTO SHAFT, THEN SLIDE PAWL & ACTUATOR ON SHAFT (MAKE SURE EACH IS PROPERLY POSITIONED), AND THIRD NUT, THEN ADJUST TO CORRECT GRIP AND TIGHTEN NUTS.

TABLE I

TYPE *A* OPERATION	
* *T*-BAR	ORIENTATION WITH *T* BAR
PARALLEL	PAWL PERPENDICULAR- STOP WASHER PARALLEL
PERPENDICULAR	PAWL PARALLEL- STOP WASHER PERPENDICULAR

TYPE *B* OPERATION	
* *T*-BAR	ORIENTATION WITH *T* BAR
PARALLEL	PAWL PERPENDICULAR- STOP WASHER PERPENDICULAR
PERPENDICULAR	PAWL PARALLEL- STOP WASHER PARALLEL

* RELATIONSHIP WITH EDGE OF OUTER PANEL.



NOTES: THE DETERMINATION OF HAND & OPERATION OF THIS FASTENER IS DEPENDENT ON THE ORIENTATION OF THE STOP WASHER WITH RESPECT TO THE *T* BAR HANDLE. FOR PROPER ORIENTATION SEE TABLE I.

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No.68 PAWL FASTENER-ASSEMBLY

REV	DATE	DRAWN/CHKD	DESCRIPTION	PART NUMBER	MATERIAL	FINISH	DATE	DRAWN	CHKD	SCALE	DRAWING NUMBER
M	14APR2005	BRP/RLR	PRN: P2005-0594	68-10-401-10	SEE NOTE B	SEE NOTE B	6-8-71	WBR	MRT	1:1	J-68-10-401-10
											INCHES
											ALL DIMENSIONS WITHOUT TOLERANCES ARE FOR REFERENCE ONLY.
											 THIRD ANGLE PROJECTION B PAPER SIZE

NOTES:

- FASTENER SHIPPED UNASSEMBLED, PACKAGED ONE UNIT PER BAG.
- PINS: STAINLESS STEEL, NATURAL. SHAFT, SCREW, HEX NUT, TAB WASHER, AND STOP WASHER: STEEL, ZINC FLAKE COATING. FERRULES: DIE CAST ZINC, CHEM. PROTECTIVE FILM. *T*-BARS: STEEL, CHEM. PROTECTIVE FILM. SET SCREW: STEEL, QQ-Z-325 TYPE 1, CLASS 2, PLUS CHROMATE DIP-BRIGHT. PAWL: DIE CAST ZINC, ZINC FLAKE COATING.

