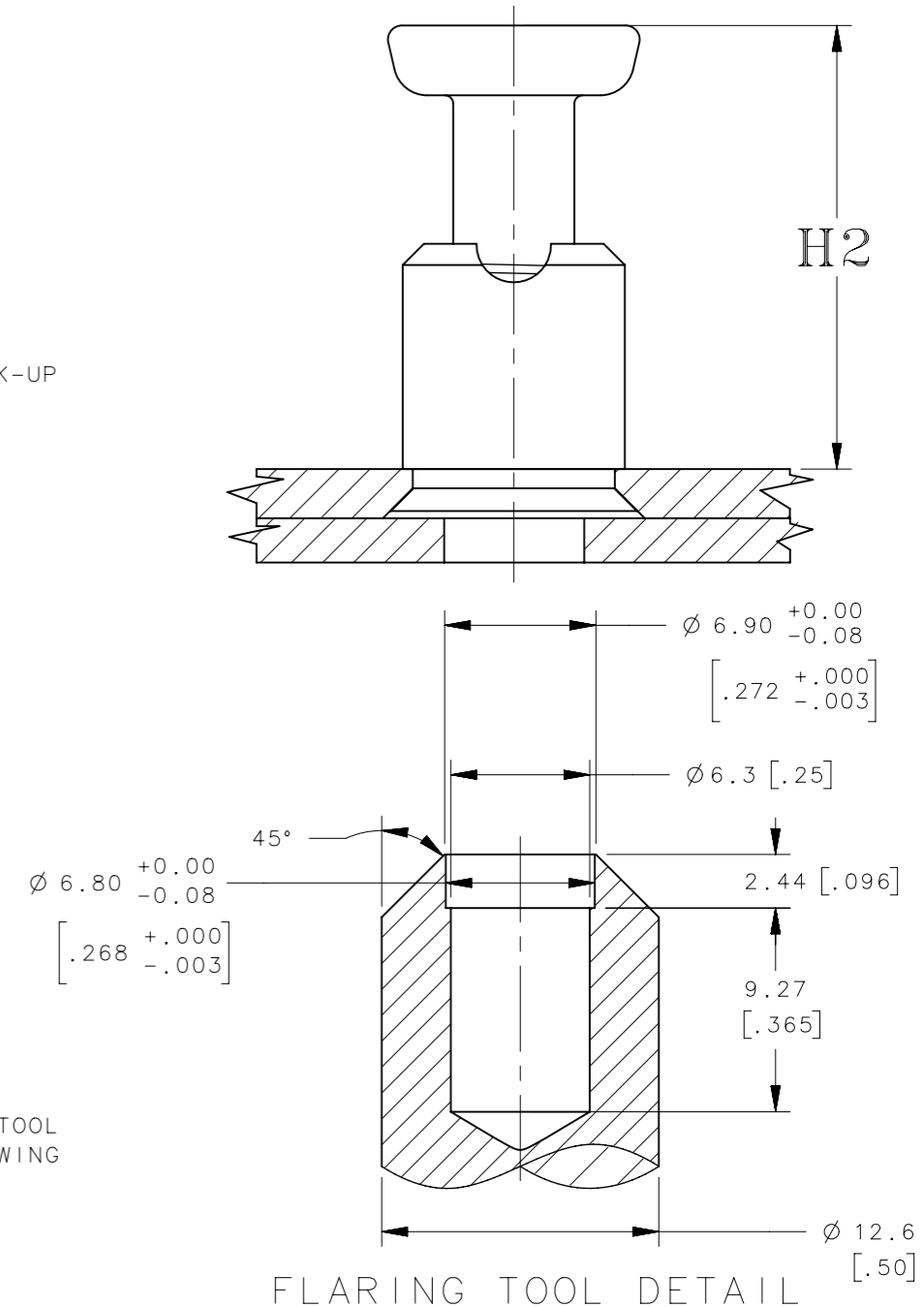
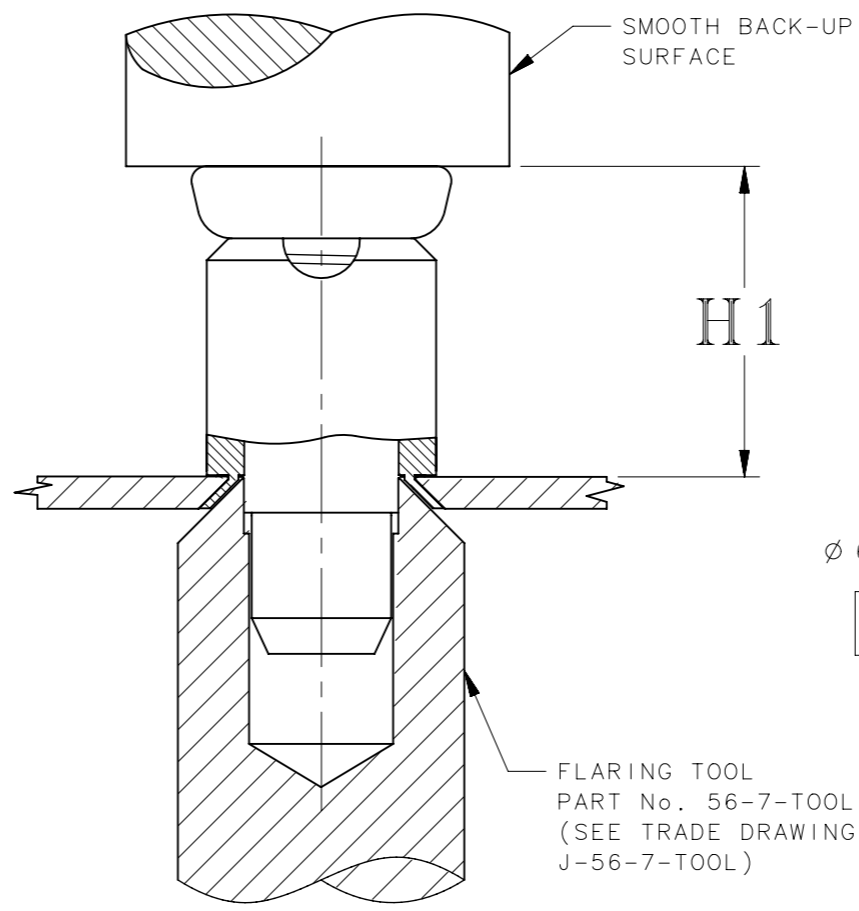
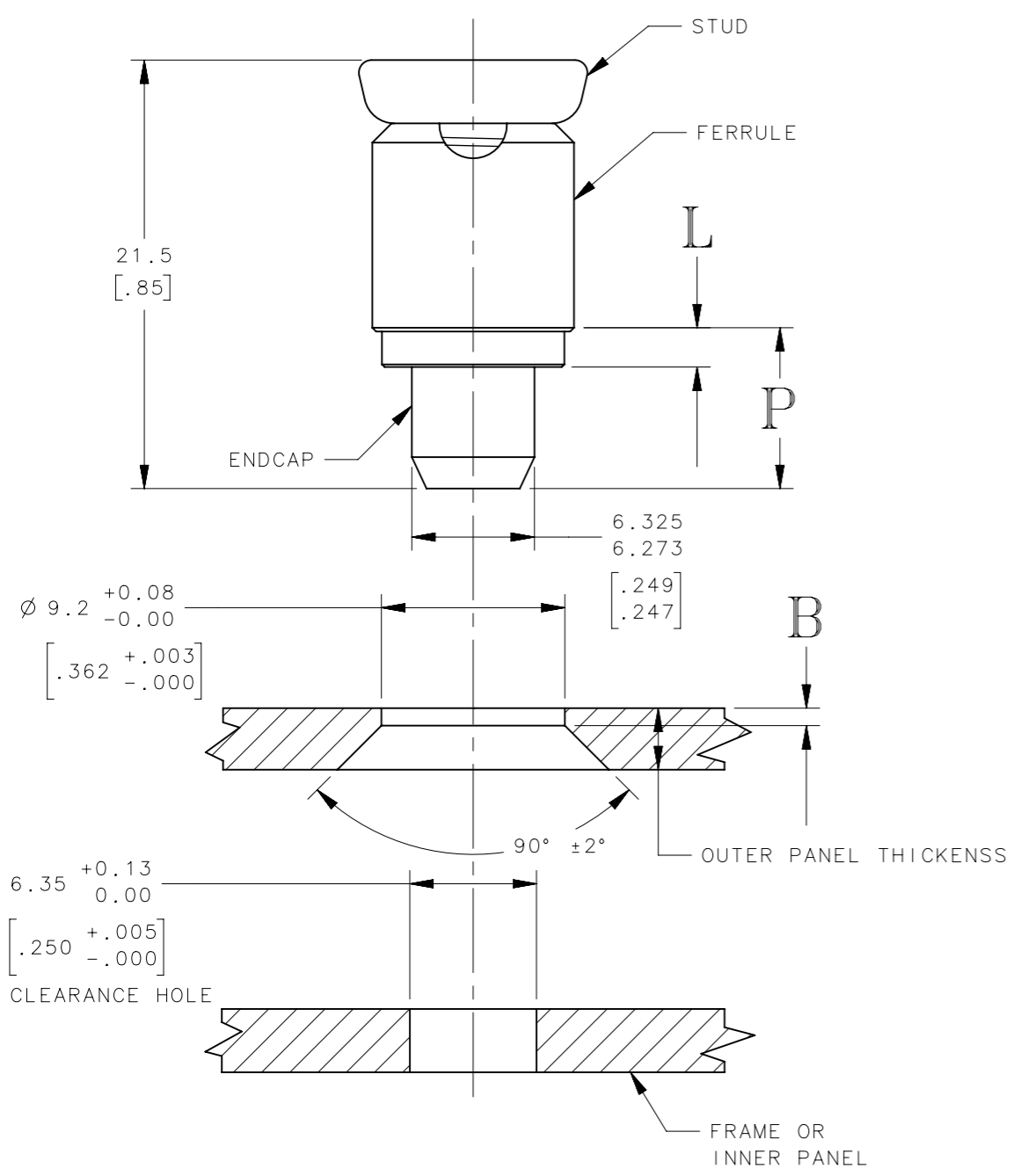
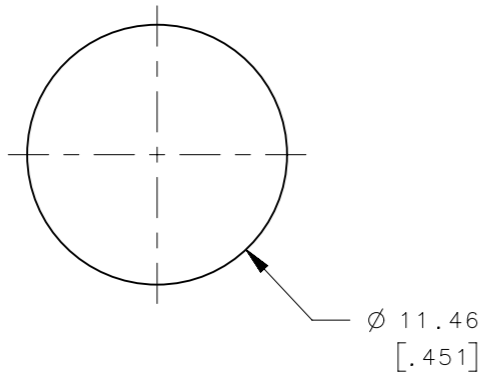


REVISION HISTORY			
REV	DATE	BY	DESCRIPTION
G	17JUL2015	RM0/MJS	PRN: P2015-1394

- NOTES:
- A. INSTALLATION INSTRUCTIONS:
1. DRILL OR PUNCH INSTALLATION HOLE.
 2. PLACE FERRULE INTO INSTALLATION HOLE.
 3. PROVIDE SOLID BACK-UP BEHIND HOLE WITH CLEARANCE HOLE FOR ENDCAP.
 4. FLARE FERRULE UNTIL SHOULDER IS FIRMLY AGAINST OUTER PANEL.
- B. MATERIAL AND FINISH:
- STUD - HARDNENED STEEL, ZINC PLATE PLUS SEALER
 - FERRULE - ALUMINUM, NATURAL
 - ENDCAP - STEEL, ZINC PLATE PLUS SEALER
 - SPRING - STAINLESS STEEL, PASSIVATED
- C. PARTS SHIPPED BULK.

PULL UP ON KNOB TO RETRACT STUD ROTATE 90° TO KEEP IN RETRACTED POSITION. ANOTHER 90° TURN RETURNS STUD TO NORMAL POSITION.



PANEL PREPARATION

ASSEMBLY PART No. 56-71-1-15 SHOWN

56-71-2-15	3.175 [.125]	4.7 [.185]	1.524 [.060]	3.30 [.130]	9.40 [.37]	12.192 [.48]	18.29 [.72]
56-71-1-15	1.524 [.060]	3.175 [.125]	.406 [.016]	1.78 [.070]	7.87 [.31]	13.72 [.54]	19.81 [.78]
	MIN	MAX					
PART NUMBER	OUTER PANEL THICKNESS		B ±.13 [.005]	L	P	H1	H2
	THIRD ANGLE PROJECTION						
	MILLIMETERS [IN]						
	TOLERANCES UNLESS OTHERWISE NOTED						
	ALL DIMENSIONS WITHOUT TOLERANCES ARE FOR REFERENCE ONLY.		<p>DESCRIPTION: No. 56 SPRING LOADED PLUNGER ASSEMBLY, FLARE-IN STYLE, WITH STAY OPEN FEATURE</p>				
PROPRIETARY ITEM	SIZE	SYSTEM	DWG NO.				
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	PER ASME Y14.5M-1994	DRAWN BY	RLR/CHW	DATE	07JAN2003	SCALE	3:1
							SHEET 1 OF 1

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