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	V	REVISION HISTORY	
		REV DATE BY	DESCRIPTION
NOTES:		C 03NOV2015 MAL/JQ PR	RN: P2015-2208
1. DRILL 2. PLACE 3. PROVID 4. PRESS RECOMM	ION INSTRUCTIONS: OR PUNCH INSTALLATION HOLE. FERRULE INTO INSTALLATION HOLE. E SOLID BACK-UPBEHIND HOLE WITH CLEARANCE HOLE FOF ON HEAD OF STUD UNTIL SHOULDER OF FERRULE IS FIRML ENDED LOAD OF 8,000 N FOR STEEL, Rb<60. RECOMMENDS CANNOT TOUCH PLASTIC DURING INSTALLATION.	LY AGAINST OUTER PANEL.	JM. SCALE 1:1
SPRING: S STUD: HAR KNOB: PC/ TRI OR C. PARTS SHI D. RoHS COMP	ND END CAP: STEEL, ZINC PLATE PLUS SEALER. TAINLESS STEEL, PASSIVATED(NOT SHOWN) DENED STEEL, ZINC PLATE PLUS SEALER. ABS UL94 VO RATED, FLAME RETARDANT; ARYLPHOSPHATE (DOES NOT CONTAIN BROMINATED, CHLOR HALOGENATED ADDITIVES). PPED BULK. LIANT.	INATED, H FACE PUNCH	— PULL UP ON KNOB TO RETRACT. ROTATE 90° TO KEEP IN RETRACTED POSITION. ANOTHER 90° TURN RETURNS STUD TO
STUD KNOB	SWOOT	THE FONCTI	NORMAL POSITION
FERRULE 0.7			H2=13.6
Ø7.8 END CAP P1=4.4	4.5 MIN +0.		
Ø4.29 MAX PEDGE OF HOLE MUST BE SHARP	Ø 4 . 3 + 0 .	RETRACTE	
OUTER	PANEL Ø9 MIN ——	D BACK UP TOOL -000 BLAC SEE J-47-	⊥ 1
Ø 6.7 +0.08 O.8 MIN	RELEASED  THIRD ANGLE	DETAILS ■ ■	56-311-EEE PART NUMBER
	PROJECTION MILLIMETERS [IN]	SOUTH CONNECT CREATE	INNOVATE
Ø4.3 +0.13   INNER PANEL	VOLUME  TOLERANCES UNLESS OTHERWISE NOTHERWISE NOTHERWI	56 MINI PL	.UNGER RMOLD, STAY OPEN
OR FRAME PANEL PREPARATION	PROPRIETARY ITEM EXCEPT FOR USES EXPRESSLY GRANTED IN WRITING, INFORMATION DISCLOSED HERRON IS CONFIDENTIAL AND ALL RIGHTS, PATENT AND OTHERWISE, ARE RESERVED BY SOUTHCO, INC.  PER ASME Y14.5M-1994		56-311-EEE  CALE 3:1 SHEET 1 OF 1
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