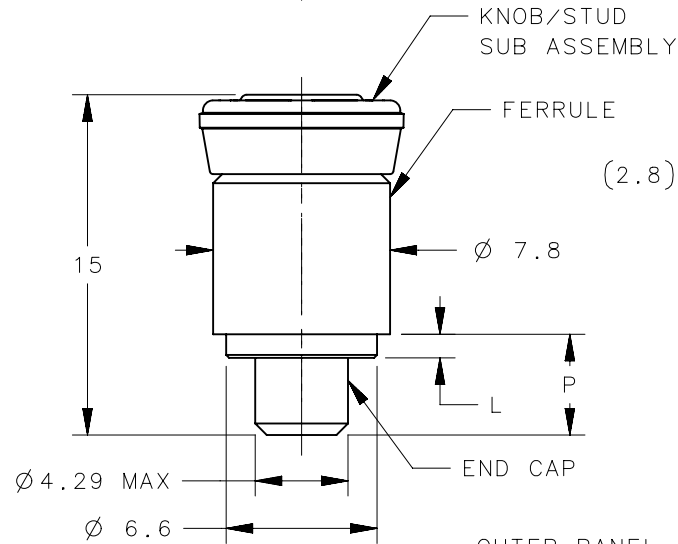
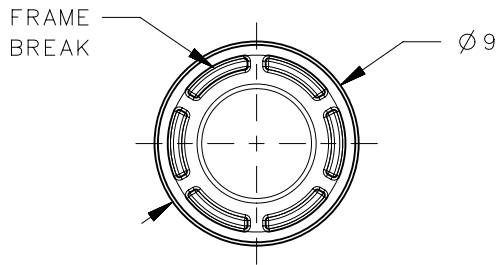


PANEL PREPARATION

NOTES:

A. INSTALLATION INSTRUCTIONS:

1. DRILL OR PUNCH INSTALLATION HOLE.
2. PLACE FERRULE INTO INSTALLATION HOLE.
3. PROVIDE SOLID BACK-UP BEHIND HEAD
4. PRESS ON HEAD OF STUD UNTIL SHOULDER OF FERRULE IS FIRMLY AGAINST OUTER PANEL AND FLARE WITH 47-110. RECOMMENDED INSTALLATION LOAD OF 2000 N.
5. PUNCH CANNOT TOUCH PLASTIC DURING INSTALLATION.

B. MATERIAL AND FINISH:

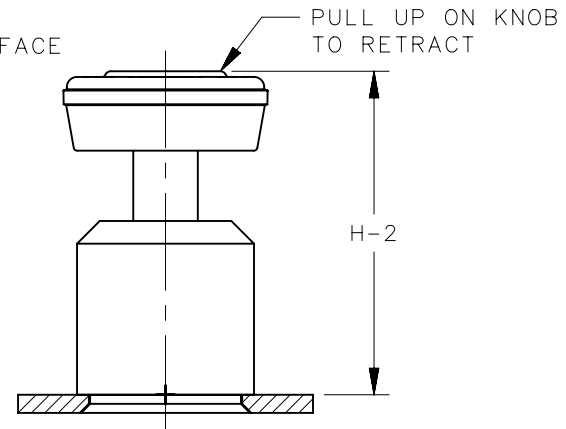
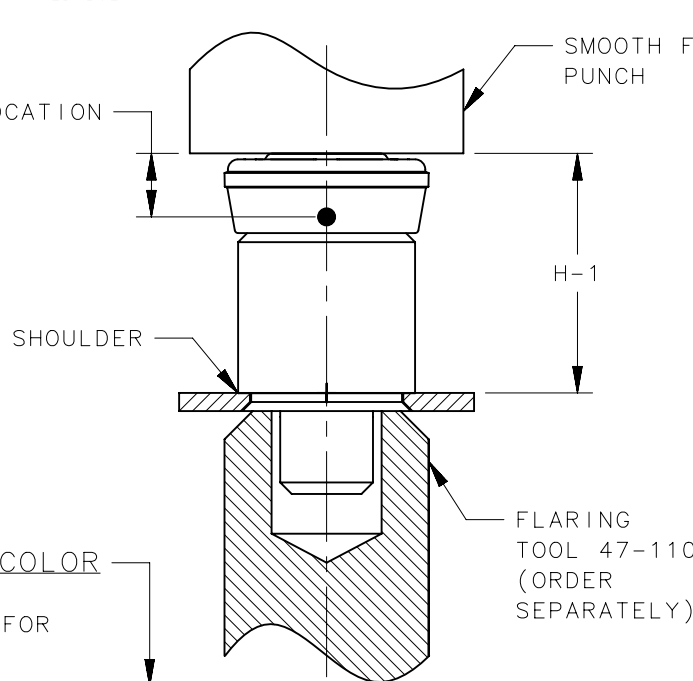
ENDCAP: STEEL, ZINC PLATE PLUS SEALER
FERRULE: ALUMINUM, NATURAL
SPRING: STAINLESS STEEL, PASSIVATED (NOT SHOWN)
STUD: HARDENED STEEL, ZINC PLATE PLUS SEALER
KNOB: PC/ABS UL94 V0 RATED, FLAME RETARDANT; TRIARYLPHOSPHATE (DOES NOT CONTAIN BROMINATED, CHLORINATED, OR HALOGENATED ADDITIVES).

C. GATE NOT ORIENTED WITH FRAME BREAK.

D. COSMETIC SPECIFICATION: ALL SURFACES (UNLESS OTHERWISE SPECIFIED) ARE TO BE PER SOUTHCO SPECIFICATION S-121-02 AND S-121-04, CLASS B (REFER TO SECTION 1.0 FOR CROSS REFERENCE TABLE)

E. PARTS SHIPPED BULK

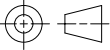
(2.8) GATE LOCATION



SCALE 1:1

SCALE 1:1

PART NUMBER 56-120-1-EEE SHOWN

56-120-2-EEE	1.5	2.3	5.2	1.8	9.8	13.5
56-120-1-EEE	0.8	1.5	4.4	1.0	10.6	14.3
PART NUMBER	OUTER PANEL MIN	OUTER PANEL MAX	P	L	H-1	H-2
	THIRD ANGLE PROJECTION	 southco® CONNECT • CREATE • INNOVATE				
	MILLIMETERS [IN]					
	TOLERANCES UNLESS OTHERWISE NOTED					
	ALL DIMENSIONS WITHOUT TOLERANCES ARE FOR REFERENCE ONLY.	DESCRIPTION Quick Access Fastener 56 MINI FLARE-IN ASSEMBLY OVERMOLD NON STAY OPEN				
PROPRIETARY ITEM		SIZE A4	SYSTEM NX	DWG NO. J-56-120		
EXCEPT FOR USES EXPRESSLY GRANTED IN WRITING, INFORMATION DISCLOSED HEREON IS CONFIDENTIAL AND ALL RIGHTS, PATENT AND OTHERWISE, ARE RESERVED BY SOUTHCO, INC.	PER ASME Y14.5M-1994	DRAWN BY TVA	DATE 07OCT2013	SCALE 3:1	SHEET 1 OF 1	

REVISION HISTORY			
REV	DATE	BY	DESCRIPTION
B	09JUL2014	TVA/MJS	PRN: P2014-1050