

NOTES:

A. INSTALLATION INSTRUCTIONS:

1. DRILL OR PUNCH INSTALLATION HOLE.
2. PLACE FERRULE INTO INSTALLATION HOLE.
3. PROVIDE SOLID BACK-UP BEHIND HOLE WITH CLEARANCE HOLE FOR STUD.
4. PRESS ON HEAD OF STUD UNTIL SHOULDER OF FERRULE IS FIRMLY AGAINST OUTER PANEL. RECOMMENDED LOAD OF 5,000 N FOR 5052-H32 ALUMINUM. RECOMMENDED LOAD OF 8,000 N FOR STEEL, $R_b \leq 60$ MAX.
5. PUNCH CANNOT TOUCH PLASTIC DURING INSTALLATION.

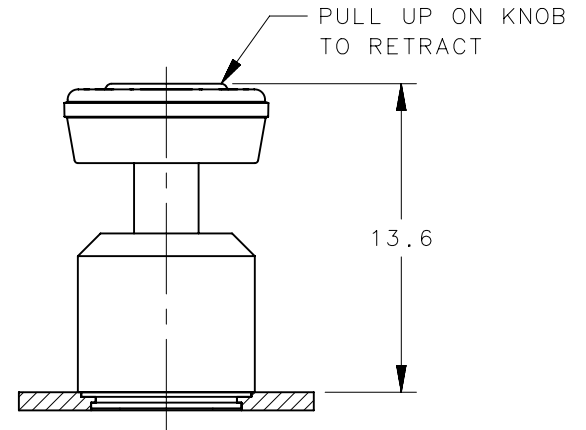
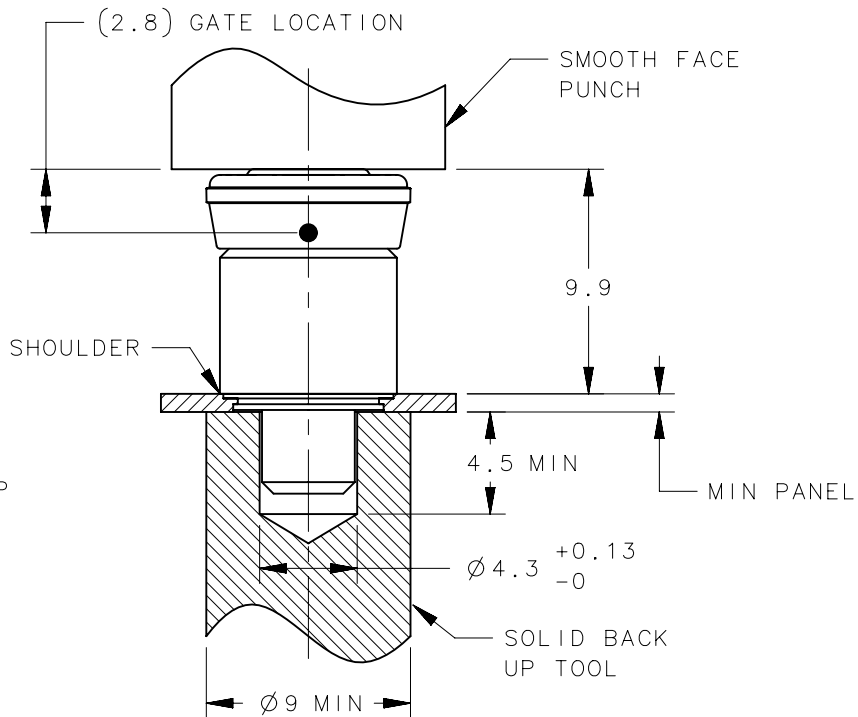
B. MATERIAL AND FINISH:

FERRULE AND ENDCAP: STEEL, ZINC PLATE PLUS SEALER
 SPRING: STAINLESS STEEL, PASSIVATED (NOT SHOWN)
 STUD: HARDENED STEEL, ZINC PLATE PLUS SEALER
 KNOB: PC/ABS UL94 V0 RATED, FLAME RETARDANT; TRIARYLPHOSPHATE (DOES NOT CONTAIN BROMINATED, CHLORINATED, OR HALOGENATED ADDITIVES).

C. GATE NOT ORIENTED WITH FRAME BREAK.

D. COSMETIC SPECIFICATION: ALL SURFACES (UNLESS OTHERWISE SPECIFIED) ARE TO BE PER SOUTHCO SPECIFICATION S-121-02 AND S-121-04, CLASS B (REFER TO SECTION 1.0 FOR CROSS REFERENCE TABLE)

E. PARTS SHIPPED BULK



"EEE" KNOB COLOR
 -000 BLACK
 SEE J-47-0-3 FOR DETAILS

56-110-EEE
PART NUMBER

REVISION HISTORY			
REV	DATE	BY	DESCRIPTION
B	09JUL2014	TVA/MJS	PRN: P2014-1050



SCALE 1:1

THIRD ANGLE PROJECTION	
MILLIMETERS [IN]	
TOLERANCES UNLESS OTHERWISE NOTED	
ALL DIMENSIONS WITHOUT TOLERANCES ARE FOR REFERENCE ONLY.	
PROPRIETARY ITEM	
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PER ASME Y14.5M-1994	

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CONNECT • CREATE • INNOVATE			
DESCRIPTION			
Quick Access Fastener			
56 MINI PRESS-IN ASSEMBLY OVERMOLD NON STAY OPEN			
SIZE	SYSTEM	DWG NO.	
A4	NX	J-56-110	
DRAWN BY	DATE	SCALE	SHEET
TVA	07OCT2013	3:1	1 OF 1