



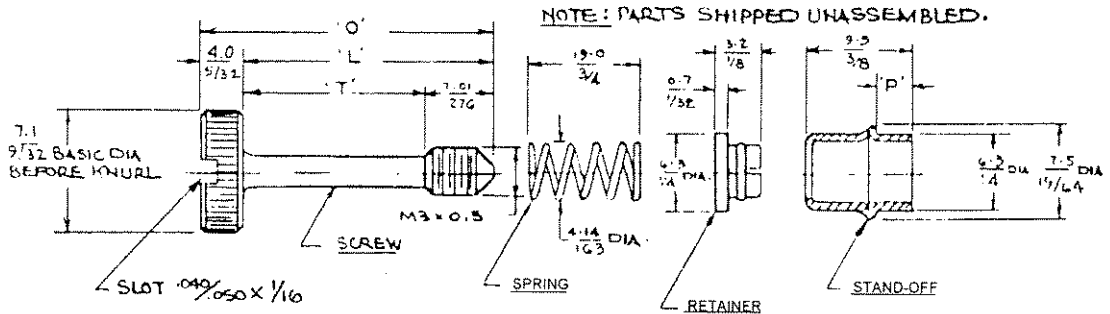
No. 53 FASTENER ASSEMBLIES
M3 X 0.5 THREAD 9/32 DIA. HEAD

DATE 10MAY94
DRAWN JGK
CHKD

SCALE N.T.S.

DRAWING NUMBER
J-53-32-26

PROPRIETARY ITEM - EXCEPT FOR USES EXPRESSLY GRANTED IN WRITING, INFORMATION DISCLOSED HEREON IS CONFIDENTIAL AND ALL RIGHTS, PATENT AND OTHERWISE, ARE RESERVED BY SOUTHCO, INC.



ITEM	MATERIAL	FINISH
SREW	STAINLESS STEEL	BLACK ORGANIC COATING
STAND-OFF	STAINLESS STEEL	BLACK ORGANIC COATING
SPRING	STAINLESS STEEL	PASSIVATE
RETAINER	THERMOPLASTIC	NATURAL

NOTE: FOR INSTALLATION INSTRUCTIONS, SEE DWG. J-53-21

ASSEMBLY PART N ^o	T	L	O	P
53-72-410-26				1.6 7/8
- 510 -	18.00 394	17.00 769	21.00 827	1.6 7/8
- 610 -				1.6 7/8
- 412 -				1.6 7/8
- 512 -	12.00 472	19.00 748	23.00 906	1.6 7/8
- 612 -				1.6 7/8
- 414 -				1.6 7/8
- 514 -	14.00 551	21.00 827	28.00 984	1.6 7/8
- 614 -				1.6 7/8
- 416 -				1.6 7/8
- 516 -	16.00 630	23.00 906	27.00 1,063	1.6 7/8
- 616 -				1.6 7/8
- 418 -				1.6 7/8
- 518 -	18.00 709	25.00 984	29.00 1,147	1.6 7/8
53-72-618-26				1.6 7/8

CAUTION: EXCESS TORQUE WILL DAMAGE THE RETAINER,
DO NOT EXCEED 3 1/2 IN.-LBS. TIGHTENING TORQUE.

THESE ASSEMBLIES ARE NON-REPAIRABLE ITEMS
AND COMPONENTS ARE NOT AVAILABLE AS RE-
PLACEMENT OR REPAIR PARTS.

REV.	DATE	BY	CHKD	REVISIONS

DRAWING NUMBER
J-53-32-26

MILLIMETER
INCH

MILLIMETER / INCH