

DRAWING NUMBER
J-53-30-26

SCALE
N.T.S.

DATE
3/20/84

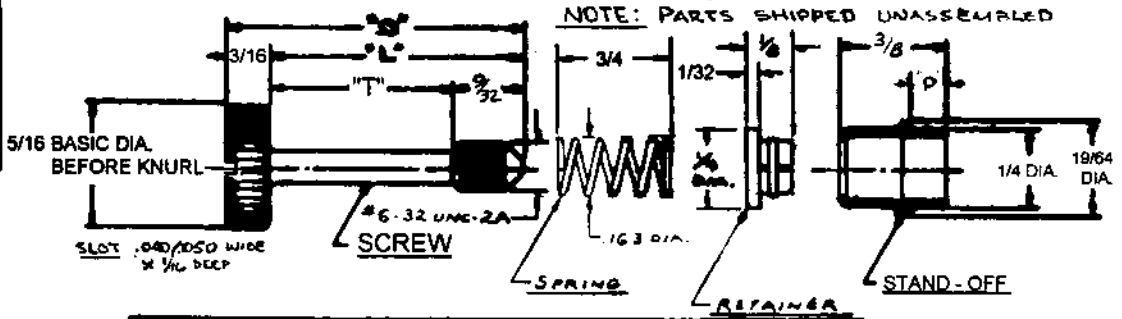
DRAWN
SJM

CHKD

No.53 FASTENER ASSEMBLIES
No.6-32 THREAD 5/16 DI. HEAD

Rev. 1

PRN: S-1-03



ITEM	MATERIAL	FINISH
SCREW	STAINLESS STEEL	BLACK ORGANIC COATING
STAND-OFF	STAINLESS STEEL	BLACK ORGANIC COATING
SPRING	STAINLESS STEEL	PASSIVATE
RETAINER	THERMOPLASTIC	BLACK

ASSEMBLY NUMBER	T	L	O	P
53-18-406-26				1/16
-506-	3/8	21/32	27/32	3/32
-606-				1/8
-407-				1/16
-507-	7/16	23/32	29/32	3/32
-607-				1/8
-408-				1/16
-508-	1/2	25/32	31/32	3/32
-608-				1/8
-409-				1/16
-509-	5/16	27/32	1/2	3/32
-609-				1/8
-410-				1/16
-510-	5/8	29/32	1 3/32	3/32
53-18-610-26				1/8

FOR INSTALLATION INSTRUCTIONS SEE J-53-21

CAUTION: "EXCESS TORQUE WILL DAMAGE THE RETAINER. DO NOT EXCEED 3 1/2 in-lb TIGHTENING TORQUE."

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