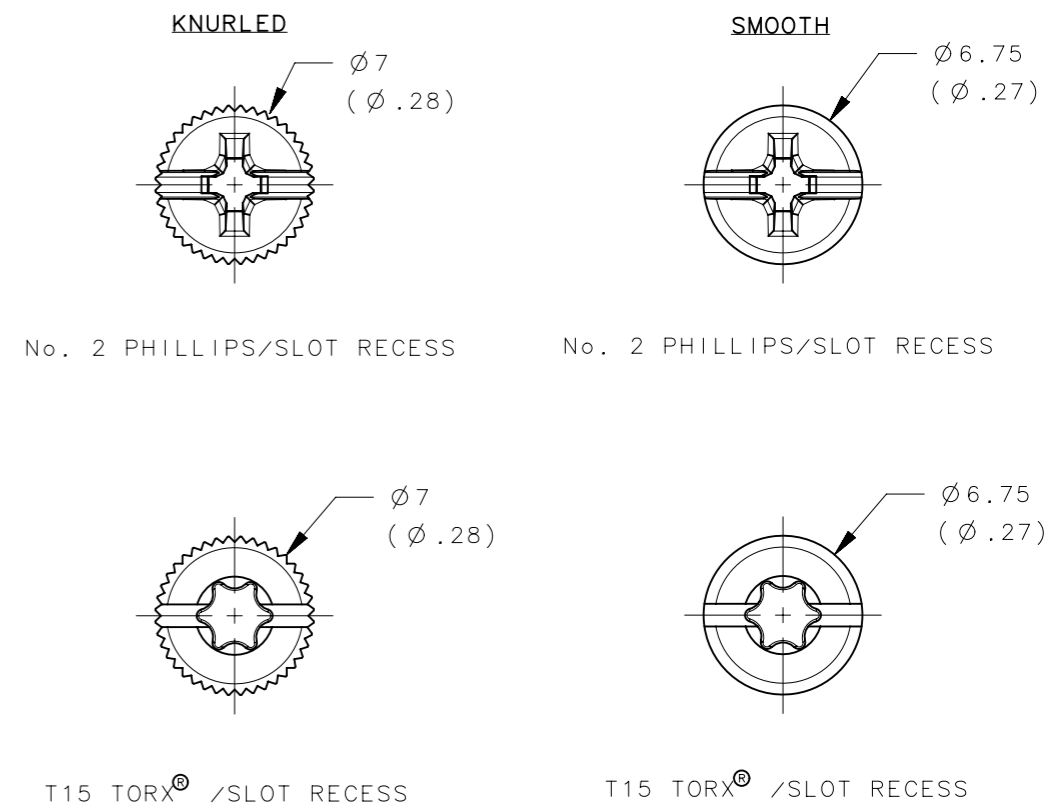
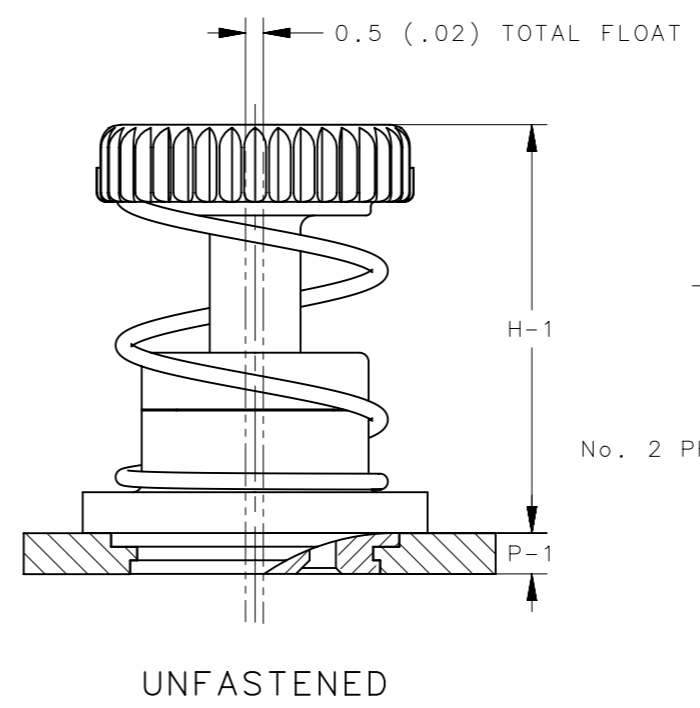
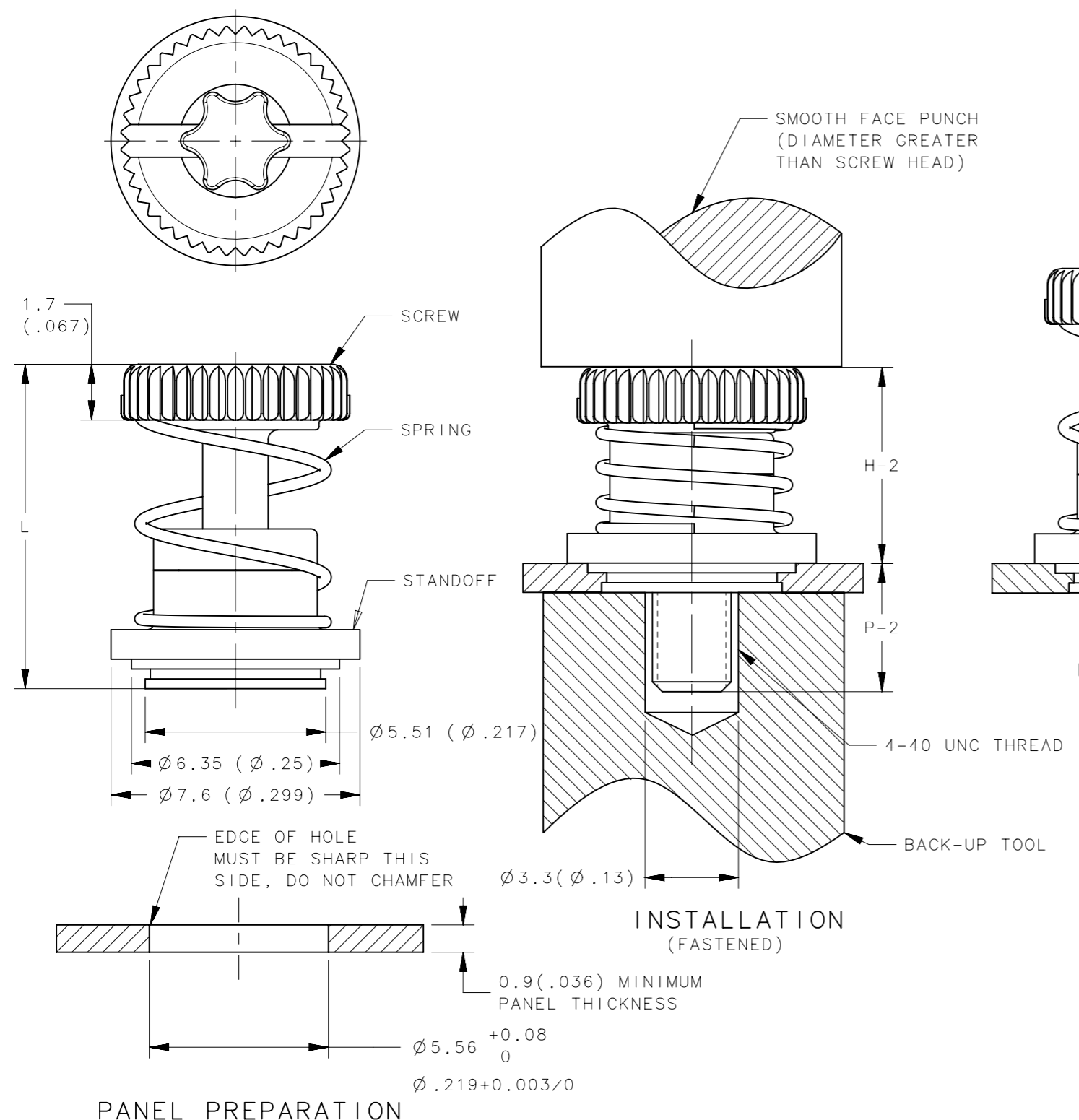


REVISION HISTORY			
REV	DATE	BY	DESCRIPTION
C	13JUN2017	CJ/JQ	PRN: P2017-1086

TORX® IS A REGISTERED TRADEMARK OF ACUMENT™ INTELLECTUAL PROPERTIES,LLC.

PART NUMBER 52-A17-51-4 SHOWN

SCALE 1:1



- *X* SCREW RECESS AND KNOB STYLE**
- 7 - KNURLED, T15 TORX/SLOT RECESS
 - 8 - SMOOTH, T15 TORX/SLOT RECESS
 - 9 - KNURLED, No.2 PHILLIPS/SLOT RECESS
 - A - SMOOTH, No.2 PHILLIPS/SLOT RECESS

- NOTES:**
- A. MATERIAL AND FINISH: RoHS COMPLIANT
 SCREW: STEEL, HARDENED, ZINC PLATE PLUS SEALER
 SPRING: 300 SERIES STAINLESS STEEL, PASSIVATED
 STANDOFF: STEEL, ZINC PLATE, CHROMATE PLUS SEALER
 - B. INSTALLATION INSTRUCTIONS:
 1. PREPARE HOLE IN PANEL AS SHOWN OUTSIDE EDGE MUST BE SHARP, DO NOT CHAMFER.
 2. PUNCH SURFACE AND BACK-UP SURFACE MUST REMAIN PARALLEL DURING INSTALLATION. A HARDENED STEEL BACK-UP TOOL WITH A CLEARANCE HOLE AS SHOW, IS RECOMMENDED.
 3. PRESS THE ASSEMBLY INTO THE PANEL.
 - C. RECOMMENDED MAXIMUM TORQUE OF 60 N-cm.
 - D. COSMETIC SPECIFICATION: ALL SURFACES(UNLESS OTHERWISE SPECIFIED) ARE TO BE PER SOUTHCO SPECIFICATION S-121-02 AND S-121-04, CLASS B

52-A1X-51-4	9.9 (.389)	9 (.355)	6 (.236)	0.9 (.035)	3.9 (.153)
PART NUMBER	L	H-1	H-2	P-1	P-2
THIRD ANGLE PROJECTION					
MILLIMETERS [IN]					
TOLERANCES UNLESS OTHERWISE NOTED		DESCRIPTION			
UP TO 0.5 ±0.1		No.52 LOW PROFILE CAPTIVE FASTENER			
OVER 0.5 UP TO 6 ±0.2		PRESS-IN STYLE, 4-40 THREAD			
OVER 6 UP TO 30 ±0.4		SIZE	SYSTEM	DWG NO.	
OVER 30 ±0.6		A3	NX	J-52-3-A-440	
ANGLES ±5°		DRAWN BY		DATE	SCALE
PER ASME Y14.5M-1994		MAL		28APR2016	6:1
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