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SOUTHCO NO. 49 LATCH ASSEMBLY

DATE	DRAWN	CHKD	SCALE	DRAWING NUMBER
29APR92	TJR		1:1	J-49-2

REV	DATE	DRAWN/CHKD	DESCRIPTION	ITEM	COMPONENT	PART NUMBER	MATERIAL	FINISH
A	13APR95	JGK	PAWL FINISH WAS DACRITIZED (S-99-1AB)	ASSEMBLY	-	49-2	-	-
B	20DEC2001	RJB/JSS	PRN: P2001-0730		STUD	-	BRASS	CHROMIUM PLATE
C	02SEP2002	NTC/VNI	PRN: P2002-0474		PAWL	-	1010 STEEL	ZINC PLATE CHROMATE, PLUS SEALER
					SPRING	-	302 STAINLESS STEEL	PASSIVATED
					FERRULE	-	BRASS	BRIGHT NICKEL
					φ.50 FLAT WASHER	-	300 STAINLESS STEEL	NATURAL
					5X SPACER	-	5052 ALUMINUM	NATURAL
					φ.38 FLAT WASHER	-	LOW CARBON STEEL	ZINC PLATE, BRIGHT CHROMATE DIP
					SCREW ASSEMBLY	-	STEEL	ZINC PLATE, BRIGHT CHROMATE DIP

INCHES

ALL DIMENSIONS WITHOUT TOLERANCES ARE FOR REFERENCE ONLY.

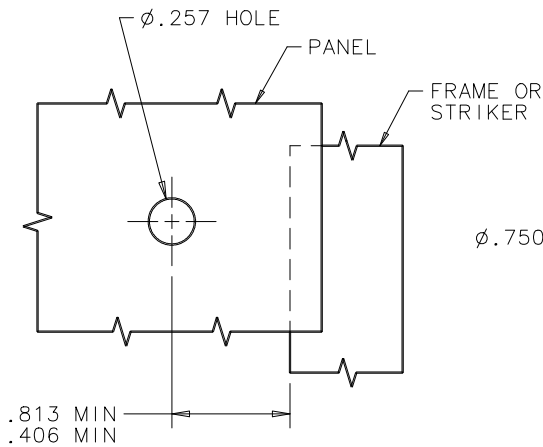


THIRD ANGLE PROJECTION

A PAPER SIZE

SPACER SELECTION TABLE

WHEN DIM. "A" IS -	MIN	.000	.061	.112	.163	.214	.265
	MAX	.060	.111	.162	.213	.264	.312
NUMBER OF SPACERS WOULD BE		0	1	2	3	4	5



PANEL PREPARATION

