SOUTHCO DRIVE RIVETS -	- ATTIMITNIIM	DATE	DRAWN	CHKD	SCALE	DRA	WING NU	JMBER	
southco   SOUTHCO DRIVE RIVETS - 5/32 DIAMETER - UNIVER	RSAL HEAD	2-3-58		ASK	3 : 1			5-13	
REV. DATE BY-CHKD REVISIONS	<u> </u>						GRIP RANGE		
J 27SEP94 DAZ PRN: 38-197 (SEE REC. DWG.)	MATERIAL AND FINISH			RT No	o. "L"	MIN.	NOM.	MAX.	
K 19NOVO3 LTS/RLR PRN: 2003-1046	RIVET: ALUMINUM,			105-01-		.016	.031	.047	
	NATURAL			02-	13 .188	.047	.063	.078	
	PIN: 302 STAINLESS STEEL, NATURAL			03-	13 .219	.078	.094	.109	
				04-	13 .250	.109	.125	.141	
				05-		.141	.156	.172	
VOTES				06-		.172	.188	.203	
NOTES: A. REFER TO SOUTHCO DRAWING No. J-38-2 FOR				07-		.203	.219	.234	
SUGGESTED INSTALLATION HOLE SIZE.				08-		.234	.250	.266	
				09-		.266	.281	.297	
				10-		. 297	.313	.328	
				12-		.359	.375	.391	
				13-		.391	.406	.422	
▼ Ø.312±.016				14-		.422	.438	.453	
				15-		. 453	.469	.484	
	□ .067 <sup>+ .010</sup> 000			16-	13 .625	. 484	.500	.516	
				17-	13 .656	.516	.531	.547	
	<u> </u>			18-	13 .688	.547	.563	.578	
				19-	13 .719	.578	.594	.609	
Ø.156 <sup>+.004</sup> <sub>002</sub> (RIV	"L" /ET SHANK)			105-20- No. SHC	13 .750 DWN IS 38	_105-1.	.625 3-13 A	7 3:1 S	
FORMATA 1/88	ALL DIMENS	LONG AD	E 181 18	CHES		DRA	WING NU	IMRER	
PROPRIETARY ITEM - EXCEPT FOR USES EXPRESSLY GRANTED IN WRITING	ALL DIMENS	IONS ARI	E IN IN	CHES.	EDENCE	DIVE	WING NC	MDLIV	

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ALL DIMENSIONS ARE IN INCHES. ALL DIMENSIONS WITHOUT TOLERANCES ARE REFERENCE. THIRD ANGLE PROJECTION DRAWING.