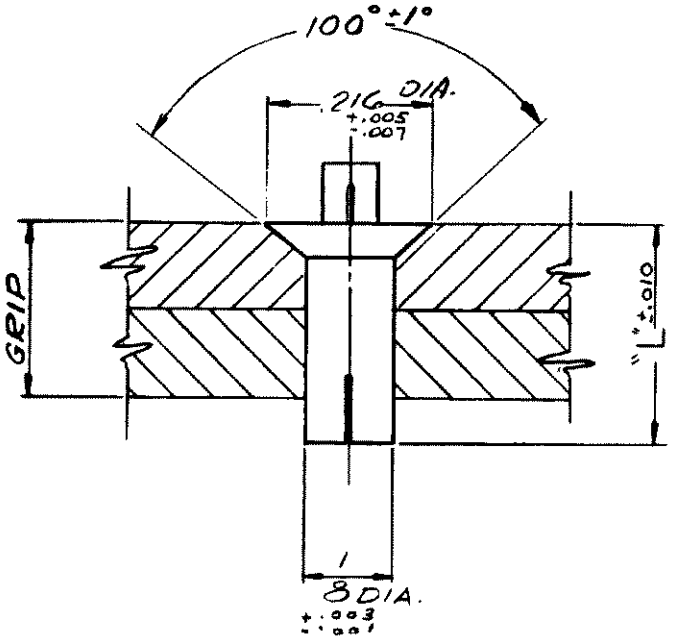
SOUTHCO

SOUTHCO DRIVE RIVETS - ALUMINUM
8 DIA. - 100° C'SK. HEAD

DATE	DRAWN	CHKD	SCALE	DRAWING NUMBER
2-3-58	ESK	ASF	N.T.S.	J - 38 - 504 - 13

REV. LET.	DATE	BY CHKD.	REVISIONS
A	11-28-60	ESK TPB	"L" DIM. OF PART NO. 38-504-03-13 WAS 7/32
B	2-6-76	SJM	DWG NO. WAS J-38-81
C	5-17-77	PLM	PRN-120-1A
D	4-5-82	JGR	PRN S-1-01
E	7-8-85	SJM	HEAD TOL. CORRECTED
F	9 11 91	GWF	PRN: 38-163
G	3-5-93	JRR	PRN : S-1-03



RIVET MATERIAL AND FINISH: 2117 ALUMINUM ~ PLAIN FINISH

PIN MATERIAL AND FINISH: 302 STAINLESS STEEL NATURAL

NOMINAL GRIP	ACTUAL GRIP MIN.	ACTUAL GRIP MAX.	"L"	ASSEMBLED RIVET PART NO.
3/32	.078	.109	3/16	38-504-03-13
1/8	.109	.140	7/32	38-504-04-13
5/32	.140	.171	1/4	38-504-05-13
3/16	.171	.203	9/32	38-504-06-13
7/32	.203	.234	5/16	38-504-07-13
1/4	.234	.266	11/32	38-504-08-13
9/32	.266	.297	3/8	38-504-09-13
5/16	.297	.328	13/32	38-504-10-13
11/32	.328	.359	7/16	38-504-11-13
3/8	.359	.390	15/32	38-504-12-13
13/32	.390	.422	1/2	38-504-13-13

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DRAWING NUMBER
J - 38 - 504 - 13