## Safety

These operating instructions contain important information on the use of vacuum switches．Please read them carefully and keep them in a safe place for future reference．

You must read and understand these operating instructions before connecting and using the vacuum switch．

Always comply with these instructions and observe the safety notes and warnings．

## Warnings：

－The vacuum switch may not be used outside the specified performance limits，since this can result in malfunctions and／or destruction of the switch！
－The vacuum switch may not be used in explosion－hazard areas， since it may cause fires and explosions！
－The switch may not be used for safety－relevant functions
－The switch may not be opened for any purpose（including repairs）！Opening the switch may damage it and may also result in injuries！
－The switch may be used only with power supply units which provide a protective low voltage（PELV）and with reliable isolation of the supply voltage in accordance with EN60204


## Caution：

－Do not carry the vacuum switch by its cable，and do not pull the cable． －Protect the switch against mechanical interference（tearing off）．
－Switch off the supply voltage before connecting the switch．
－Do not expose the switch to splash－water
－Never insert any objects（such as wires，tools，etc．）into the vacuum connection of the switch．

## 1．Front panel



2．Connecting power supply in normal operation
After connecting the power supply，in the display panel you can see the presetted values．
When connecting the power supply do not push any key．

3．Zero－point adjustment
Adjust the zero－point only when the vacuum／pressure line is not connected．To adjust the zero－point，push the＂Mode＂－key at least 3 seconds


4．Clear All
If the switch was wrongly programmed，it can be set back in to the factory settings．
All stored values are cleared．To accomplish this function disconnect the switch from the power supply．Whilst pushing the ＂Mode＂－key＂and the＂Up＂－key，connect the power supply again


Push and hold both keys simultaneous
After connecting the power supply，the display shows＂CLA＂ When you release the buttons，the presetted pressure unit is displayed by＂－bA＂resp．＂bA＂．

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When pushing the＂Mode＂－key one time，the selected pressure unit is confirmed and stored．


To adjust an other pressure unit see paragraph 6.3

## 5．Factory settings

The switch is delivered with following factory settings

| Unit | Output 1 | Output 2 |
| :---: | :---: | :---: |
| bar | HYS，N．O． | HYS，N．O． |

This setting can be changed（programmed）．
The programming is described in the following paragraph．
A built－in EEPROM retains data for a period of min． 10 years．
The data are min． 10.000 times rewritable．
N．O＝normally open，N．C．＝normal closed，
HYS＝operating mode „Hysteresis mode＂
The initial settings of the operating mode is shown
in the table in paragraph 8.
6．Setting of output configuration（N．O．or N．C．）and pressure unit（e．g．bar）．
To adjust the output configuration and the pressure unit，push and hold the＂Mode＂－key，the push the＂Up＂－key．


The display is alternating between＂ou I＂and＂n．o．＂
6．1 Selection N．O．or N．C．of output 1
To change the setting，push＂Up＂－or＂Down＂－key．


Store the settings with the＂Mode＂－key


Now the display switches to the selection of output 2，
the display changes from＂ou 2 ＂to＂n．o．＂
6．2 Selection N．O．or N．C．of output 2
To change the setting，push＂Up＂－or＂Down＂－key．


Store the settings with the＂Mode＂－key．

## $-b B$ <br> bar <br> 1x

Now the display switches to the selection of the pressure unit．
6．3 Adjust the pressure unit
To change the setting，push＂Up＂－or＂Down＂－key


Store the settings with the＂Mode＂－key．


Possible pressure units for VS－V－W－D
Possible pressure units for VS－V－W－D

| Unit | bar | mmHg | inHg | kPa |
| :---: | :---: | :---: | :---: | :---: |
| Symbol | $-\boxed{H}$ | $-H 马$ | $-1 H$ | $-Р H$ |

Possible pressure units for VS－P10－W－D
Possible pressure units for VS－P10－W－D

| Unit | psi | ${\mathrm{kgf} / \mathrm{cm}^{2}}^{2}$ | MPa | bar |
| :---: | :---: | :---: | :---: | :---: |
| Symbol | $\Gamma 5$ | $F 马$ | $P H$ | $\llcorner A$ |

## 7．Adjusting the operating mode

## 7．1 Adjusting output 1

Example：Switch VS－V－W－D，output 1 has the operating mode ＂Hysteresis－mode＂．
switching point：$\quad-0,6$ bar
hysteresis：$\quad 0,15 \mathrm{bar}$
Further information to the modes see paragraph 8.
Adjusting the operating mode
To select output 1，push＂Mode＂－key $2 x$

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2 x wait 2 sec
After 2 seconds，the display is alternating between＂ou l＂ and the preadjusted operating mode．
ロロ 1 H5
Push the＂Up＂－or＂Down＂－key until＂HYS＂for the desired switching mode＂Hysteresis－mode＂is displayed．

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a 1 H45


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## Setting switching point and hysteresis

To select the switching point of output 1 push＂Mode＂－key 1x．
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After 2 seconds，the display is alternating between＂ $\mathrm{H}-1$＂ and the preadjusted value．
H－1 $\quad 145$
To adjust the switching point，push the＂Up＂－or＂Down＂－key until the desired value is displayed．

## H－1 <br> प． $\bar{\square}$

Store the settings with the＂Mode＂－key．

1x
Now the display switches to the selection of the hysteresis．
The display is alternating between＂ $\mathrm{h}-1$＂and the preadjusted value．

## h－1 믁

To adjust the hysteresis，push the＂Up＂－or＂Down＂－key until the desired value is displayed．
合 $\mathrm{F}_{\mathrm{i}} \mathrm{h}-1$
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Store the settings with the＂Mode＂－key
End（－－－
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$1 x$

## 7．2 Adjusting output 2

＂Example：Switch VS－V－W－D，output 2 has the operating mode ＂Window comparator mode＂
Switching points are between $-0,57$ bar and $-0,83$ bar
（lower margin $A=-0,57$ ，upper margin $b=-0,83$ ）
Further information to the modes see paragraph 8.
Adjusting the operating mode
To select output 2，push＂Mode＂－key 4 x


After 2 seconds，the display is alternating between ＂ou 2＂and＂HYS＂

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Push the＂Up＂－or＂Down＂－key until＂CnP＂for the desired switching mode＂Window Comparator Mode＂is
displayed．

$H 45$
［пP
Store the settings with the＂Mode＂－key．

1 x
Adjusting the lower and the upper margin
To select the lower margin of output 2，push＂Mode＂－key 3x

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3 \mathbf{3} \quad \begin{array}{r}
-\exists- \\
\text { wait } 2 \mathbf{~ s e c}
\end{array}
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After 2 seconds，The display is alternating between＂A－2＂ and the preadjusted value

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Push the＂Up＂－or＂Down＂－key until the desired value is
displayed．
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Store the settings with the＂Mode＂－key

1x
Now the display switches to the adjustment of the upper margin．The display is alternating between＂$b-2$＂and the preadjusted value
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To adjust the upper margin, push "Up"- or "Down"-key.


Store the settings with the "Mode"-key.
End
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8. Operating modes of the outputs

The outputs can be operated in two different modes. Each output can be adjusted independent of the other The modes are described in the following.
8.1 Hysteresis mode

Settings are switching point
H and hysteresis h .
Example: VS-V-W-D
$\mathrm{H}=-0.60$ bar
$\mathrm{h}=0.15 \mathrm{bar}$
N.O. (Normally Open)


At 0 bar, the digital output is off.
When the vacuum level increases up to the switching point $\mathbf{H}$, the digital output switches on. As long as the vacuum is higher than -0.45 bar ( $=0.6$ bar -0.15 bar ), the digital output stays on When the vacuum decreases and passes -0.45 bar, the digital output switches off.
For the configuration of N.C. (Normally Closed), the output switches reverse ( off $>\mathrm{H}$, on $<\mathrm{H}-\mathrm{h}$ ).
Factory setting: Output $1 \& 2$ in Hysteresis mode

| VS-V-W-D | mmHg | inHg | kPa | bar |
| :---: | ---: | ---: | ---: | ---: |
| $\mathrm{H}-1$ | 345 | 13.6 | -46 | 0.46 |
| $\mathrm{~h}-1$ | 50 | 2.0 | -7 | 0.07 |
| $\mathrm{H}-2$ | 595 | 23.4 | -79 | 0.79 |
| $\mathrm{~h}-2$ | 50 | 2.0 | -7 | 0.07 |


| VS-P10-W-D | psi | $\mathrm{kgf} / \mathrm{cm}^{2}$ | MPa | bar |
| :---: | ---: | ---: | ---: | ---: |
| $\mathrm{H}-1$ | 67 | 4.75 | 0.46 | 4.6 |
| $\mathrm{~h}-1$ | 10 | 0,70 | 0.07 | 0.7 |
| $\mathrm{H}-2$ | 115 | 8.2 | 0.79 | 7.9 |
| $\mathrm{~h}-2$ | 10 | 0.7 | 0.07 | 0.7 |

8.2 Window Comparator mode

Settings are lower margin A
and upper margin $\mathbf{b}$
Example: VS-V-W-D
A = - 0.45 bar
$\mathbf{b}=-0.60 \mathrm{ba}$
0 bar

At 0 bar, the digital output is off.
When the vacuum level increases up to the lower margin A,
the digital output switches on. As long as the vacuum level is in the "window" between the lower margin A and the upper
margin $\mathbf{b}$, the digital output stays on.
When the vacuum level becomes higher than the
upper margin $\mathbf{b}$, the digital output switches off.
For the configuration of N.C. (Normally Closed), the output
switches reverse ( $\mathrm{A}<\mathrm{off}<\mathrm{b}, \mathrm{A}<\mathrm{on}>\mathrm{b}$ ).
Factory setting: Output $1 \& 2$ in Window Comparator mode

| VS-V-W-D | mmHg | inHg | kPa | bar |
| :---: | :---: | :---: | :---: | :---: |
| A -1 | 195 | 7.6 | -26 | 0.26 |
| b-1 | 400 | 15.6 | -53 | 0.53 |
| A -2 | 495 | 19.4 | -66 | 0.66 |
| b-2 | 645 | 25.4 | -86 | 0.86 |
| VS-P10-W-D | psi | $\mathrm{kgf} / \mathrm{cm}^{2}$ | MPa | bar |
| A -1 | 38 | 2.7 | 0.26 | 2.6 |
| b-1 | 77 | 5.5 | 0.53 | 5.3 |
| A -2 | 96 | 6.85 | 0.66 | 6.6 |
| b -2 | 125 | 8.90 | 0.86 | 8.6 |

9. Display of Peak and Bottom values

The built-in memory stores in normal operation the peak value and bottom value since the switch was connected to the power supply.
These will be displayed as follow:
To display the peak valve, push the "Up"-key


## 10. Rotate display

If the mounting position is twisted (rotated on head), the display can be rotated. When connecting the power supply, push and hold the buttons "Up" and "Down".
Note that the decimal point lights up now at the upper margin of the display. The functions keys retain their function, that means that the "Up"-key shows downwards in twisted mounting position!

## 11. Locking the set values

11.1 Standard versions

Whilst pushing the "Mode"-key, push the "Down"-key. The switch is locked, which means that the set values can't be changed. On the display appears "LoC", the switch is locked.
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When doing this once more, the switch gets unlocked and the settings can be changed again.
On the display appears "UnC", the switch is unlocked.

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11.2 Version with PIN code (VS-...-C-...)

The lock prevents unauthorised persons changing the settings A 3-digit number combination (PIN code) guarantees that only people who know the PIN code (set by the operator) can change the settings.
Activating the lock:
To activate the lock, press and hold the "Mode" button, then press the "Down" button.
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Press the "Up" or "Down" button to change the right digit


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The value for the right digit is saved when you press the "Mode" button. The centre digit flashes.

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The centre digit can now be changed. Press the "Mode" button again to change the left digit.
When the "Mode" button is pressed again, the PIN code entered is saved. "LoG" appears on the display and the lock is activated
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Deactivating the lock:
To deactivate the lock, press and hold the "Mode" button, then press the "Down" button.
"000" appears on the display and the right digit flashes.


The saved PIN code must be entered as described above for locking. If the PIN code is correct, "UnC" is displayed and the switch is unlocked.


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If the PIN code is incorrect, "LoC" is displayed and the switch remains locked.

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If you forget the PIN code saved, the switch can be unlocked in the SCHMALZ factory.


* A display change from 0.00 to -FF or e.g. 0.01 at a tmospheric pressure is not an error, but caused by fluctuations in the air pressure.
This can be rectified by setting the zero point.
The zero point must also be set after performing a "Clear all" (CLA).

|  | VS-V-W-D-PNP | VS-V-W-D-PNP-C | VS-V-W-D-NPN | VS-P10-W-D-PNP | VS-P10-W-D-PNP-C | VS-P10-W-D-NPN |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: |
| Art. \# | 10.06 .02 .00113 | 10.06 .02 .00271 | 10.06 .02 .00126 | 10.06 .02 .00114 | 10.06 .02 .00272 | 10.06 .02 .00127 |
| Pressure <br> range | $0 \sim-1 \mathrm{bar}$ <br> $(0 \sim-29.5 \mathrm{inHg})$ | $0 \sim-1 \mathrm{bar}$ <br> $(0 \sim-29.5 \mathrm{inHg})$ | $0 \sim-1 \mathrm{bar}$ |  |  |  |
| $(0 \sim-29.5 \mathrm{inHg})$ | $0 \sim 10 \mathrm{bar}$ <br> $(0 \sim 145 \mathrm{psi})$ | $0 \sim 10 \mathrm{bar}$ <br> $(0 \sim 145 \mathrm{psi})$ | $(0 \sim 10 \mathrm{bar}$ |  |  |  |
| Overpressure | 5 bar <br> $(72.5 \mathrm{psi})$ | 5 bar <br> $(72.5 \mathrm{psi})$ | 5 bar <br> $(72.5 \mathrm{psi})$ | 16 bar <br> $(232 \mathrm{psi})$ | $16 \mathrm{par})$ <br> $(232 \mathrm{psi})$ | $(232 \mathrm{bar}$ |



Dimension / Colour codes of Schmalz cables

|  | Vakuumconnection Reference connection M8 electrical connection |  |  |
| :---: | :---: | :---: | :---: |
|  |  |  | If the switch is used in a moist environment, the reference connection (for ambient or reference pressure) must be connected to a deaeration hose ( $\varnothing \mathrm{i} 3 \mathrm{~mm}$ ) which leads to a dry environment. <br> Maximum torque: <br> M3: $1.5 \mathrm{Nm}, \mathrm{G} 1 / 8$ ": 1.5 Nm <br> If higher torque is required, use a flange (see below)! |


|  | Flange <br> Artikel-Nr. 10.06.02.00116 |  |  | Panel-mounting set <br> Artikel-Nr. 10.06.02.00115 <br> Panelausschnitt Panel cut-off Découpure de panneau Atajo del panel |
| :---: | :---: | :---: | :---: | :---: |


| Technical Data |  |  |  |
| :---: | :---: | :---: | :---: |
| Media | Non corrosive gases and non lubricated air | Operation accuracy | $\pm 1 \%$ F.S. |
| Power supply | 10.8 ~ 30 VDC (Protected extra-low voltage PELV), Max. 10\% ripple (P-P), Reverse voltage protection | Thermal error | $\pm 3 \%$ F.S. in range 0~50 ${ }^{\circ} \mathrm{C}\left(32 \sim 122{ }^{\circ} \mathrm{F}\right)$ |
|  |  | Response time | < 5 ms |
| 2 Switch Output | N.O, or N.C. separate selective, max. 180 mA , LED-indication on display, short circuit-proof, PNP or NPN version | Current consumption | $<55 \mathrm{~mA}$ |
|  |  | Dielectric strength | 1,000 VDC 1 min |
|  |  | Insulation resistance | $>100 \mathrm{M} \Omega$ at 500 VDC |
| Output resistance NPN | $780 \mathrm{~K} \Omega$ in open state | Interference emission | As per DIN EN 50081-1 |
| Display | 3-digit 7- segment LED | Immunity to interference | As per DIN EN 50082-2 |
| Pressure units | VS-V-D: bar, mmHg, inHg, kPa VS-P10-D: bar, psi, kgf/cm²,Mpa | Operating temperature range | $0 \sim 50^{\circ} \mathrm{C}\left(32 \sim 122{ }^{\circ} \mathrm{F}\right)$ |
|  |  | Storage temperature range | $-10 \sim 60^{\circ} \mathrm{C}\left(14 \sim 140{ }^{\circ} \mathrm{F}\right)$ |
| Display resolution | VS-V-D: $0.01 \mathrm{bar}, 5 \mathrm{mmHg}, 0.2 \mathrm{inHg}, 1 \mathrm{kPa}$ VS-P10-D: $0.1 \mathrm{bar}, 1 \mathrm{psi}, 0.05 \mathrm{kgf} / \mathrm{cm}^{2}, 0.01 \mathrm{MPa}$ | Operating humidity range | $10 \sim 90 \% \mathrm{RH}$ |
|  |  | Vibration resistance | $10 \sim 55 \mathrm{~Hz} 1.5 \mathrm{~mm}$ (0.06"), XYZ, 2hrs |
| Hysteresis | Hysteresis mode ( $0-100 \%$ ) or Windows Comparator mode separate selective | Shock resistance | 10 G XYZ |
|  |  | Mass | 35 g (1.24 oz) |
| Electrical connection | Connector M8, 4-pin | Immunity to interference: The following minimum operating quality is guaranteed when there is interference from electromagnetic HF-Fields as per ENV 50140 and ENV 50141: The switch point can be modified by max. 10 \%. |  |
| Air connection | G1/8" M |  |  |
| Protection | IP 65 (without venting tube IP40) |  |  |

