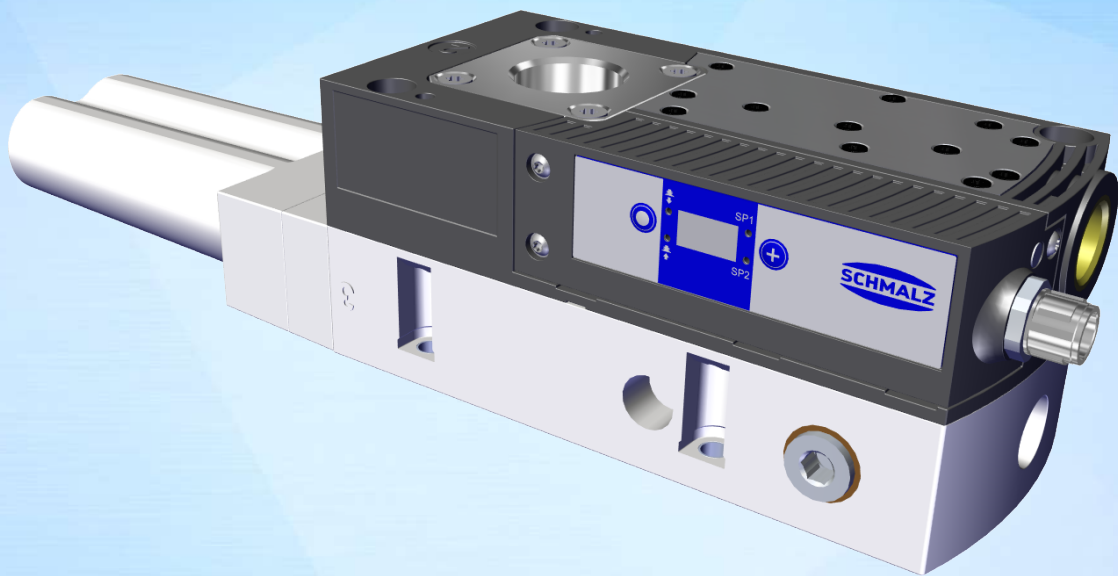




Operating instructions

Basic Ejector SCPLc

Note

The Operating instructions were originally written in German. Store in a safe place for future reference. Subject to technical changes without notice. No responsibility is taken for printing or other types of errors.

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1 Important Information

1.1 The technical documentation is part of the product

1. For problem-free and safe operation, follow the instructions in the documents.
2. Keep the technical documentation in close proximity to the product. The documentation must be accessible to personnel at all times.
3. Pass on the technical documentation to subsequent users.
 - ⇒ Failure to follow the instructions in these Operating instructions may result in injuries!
 - ⇒ Schmalz is not liable for damage or malfunctions that result from failure to heed these instructions.

If you still have questions after reading the technical documentation, contact Schmalz Service at:
www.schmalz.com/services

1.2 Note on Using this Document

J. Schmalz GmbH is generally referred to as Schmalz in this document.

The document contains important notes and information about the different operating phases of the product:

- Transport, storage, start of operations and decommissioning
- Safe operation, required maintenance, rectification of any faults

The document describes the product at the time of delivery by Schmalz and is intended for:

- Operating personnel trained in the operation of the product
- Installers who are trained in handling the product and can operate and install it
- Technically trained service personnel performing the maintenance work
- Technically trained persons who work on electrical equipment

The displayed figures are only examples. Depending on the particular design, they can differ from the product.

1.3 Other Applicable Documents

- EU Declaration of Conformity, OI 30.30.01.04134

1.4 Type Plate

The type plate is permanently attached to the product and must always be clearly legible. It contains product identification data and important technical information.

The QR code enables access to the digital technical documentation for the product.

- ▶ For spare parts orders, warranty claims or other inquiries, have the information on the type plate on hand.

1.5 Symbols



This symbol indicates useful and important information.

- ✓ This symbol represents a prerequisite that must be met before an action is performed.
- ▶ This symbol represents an action to be performed.
- ⇒ This symbol represents the result of an action.

Actions that consist of more than one step are numbered:

1. First action to be performed.
2. Second action to be performed.

2 Fundamental Safety Instructions

2.1 Intended Use

The ejector is used for vacuum generation, i.e. for evacuating suction cups for holding payloads or for evacuating other volumes.

Neutral gases in accordance with EN 983 are approved as evacuation media. Neutral gases include air, nitrogen and inert gases (e.g. argon, xenon and neon).

The product is built in accordance with the latest standards of technology and is delivered in a safe operating condition; however, hazards may arise during use.

The product is intended for industrial use.

Intended use includes observing the technical data and the installation and operating instructions in this manual.

2.2 Non-Intended Use

Schmalz does not accept any liability for any direct or indirect losses or damages that result from using the product. This applies, in particular, to any use of the product that is not in accordance with the intended purpose and to any use that is not described or mentioned in this documentation.

In particular, the following are considered non-intended use:

- Use in potentially explosive atmospheres
- Transport and through-suction of potentially explosive materials
- Direct contact with perishable goods/food products
- Use in medical applications
- Suction of aggressive gases or media such as acids, acid fumes, bases, biocides, disinfectants or detergents is not permitted.

2.3 Personnel Qualifications

Unqualified personnel cannot recognize dangers and are therefore exposed to higher risks!

The operating company must ensure the following points:

- The personnel must be commissioned for the activities described in these instructions.
- The staff must be at least 18 years of age and physically and mentally capable.
- The product must be operated only by persons who have undergone appropriate training.
- Personnel must receive regular safety briefings (frequency as per country-specific regulations).
- Work on electrical equipment must be carried out only by qualified electrical specialists.

The following target groups are addressed in these instructions:

The operator of the system must comply with country-specific regulations regarding the age, ability and training of the personnel.

Applicable for Germany:

A qualified employee is defined as an employee who has received technical training and has the knowledge and experience – including knowledge of applicable regulations – necessary to enable him or her to recognize possible dangers and implement the appropriate safety measures while performing tasks. Qualified employees must observe the relevant industry-specific rules and regulations.

2.4 Warnings in This Document

Warnings warn against hazards that may occur when handling the product. The signal word indicates the level of danger.

Signal word	Meaning
 WARNING	Indicates a medium-risk hazard that could result in death or serious injury if not avoided.
 CAUTION	Indicates a low-risk hazard that could result in minor or moderate injury if not avoided.
NOTE	Indicates a danger that leads to property damage.

2.5 Residual Risks

The system integrator must carry out a risk assessment of the entire system for all operating modes and define the danger zone precisely. In doing so, country-specific provisions and regulations must be observed.



CAUTION

Falling product

Risk of injury

- ▶ Securely attach/erect the product at the site of operation.
- ▶ Wear safety shoes (S1) and safety glasses when handling and mounting/dismounting the product.



CAUTION

Unexpected movement of the handling system or dropping the lifted payload when the device is active

Risk of injury (trapping or impact) due to collision or the release of a payload

- ▶ Do not sit or stand in the transport area of the lifted payload.
- ▶ Wear protective work shoes and gloves.



WARNING

Noise pollution due to the escape of compressed air

Hearing damage!

- ▶ Wear ear protectors.
- ▶ The ejector must only be operated with a silencer.



WARNING

Extraction of hazardous media, liquids or bulk material

Personal injury or damage to property!

- ▶ Do not extract harmful media such as dust, oil mists, vapors, aerosols etc.
 - ▶ Do not extract aggressive gases or media such as acids, acid fumes, bases, biocides, disinfectants or detergents.
 - ▶ Do not extract liquids or bulk materials, e.g. granulates.
-



WARNING

Uncontrolled movements of system components or falling objects caused by incorrect activation and switching of the device while persons are in the plant (safety door opened and actuator circuit switched off)

Serious injury

- ▶ Ensure that the components are enabled via the actuator voltage by installing a potential separation between the sensor and actuator voltage.
 - ▶ Wear the required personal protective equipment (PPE) when working in the danger zone.
-



CAUTION

Depending on the purity of the ambient air, the exhaust air can contain particles, which escape from the exhaust air outlet at high speed.

Eye injuries!

- ▶ Do not look into the exhaust air flow.
 - ▶ Wear eye protection.
-



CAUTION

Vacuum close to the eye

Severe eye injury!

- ▶ Wear eye protection.
 - ▶ Do not look into vacuum openings such as suction lines and hoses.
-

2.6 Technical Condition / Manufacturer's Liability

If the product is operated while in a defective state, safety and function will be impaired.

- If the operating behavior changes, check the product for faults. Rectify faults immediately!
If the fault cannot be rectified immediately, shut down the product and mark it as faulty.

Schmalz assumes no liability for consequences if the following points have not been complied with:

- The product must only be operated when in perfect technical working order – i.e., in its original condition.
- Follow the maintenance plan (> See ch. Maintenance).
- Only use original Schmalz spare parts and accessories.
- Unauthorized conversion or modification of the product is prohibited.
- Safety features must not be disabled under any circumstances.

3 Product Name

The breakdown of the item designation (e.g. SCPLc 100 HV NC ABC00001C) is as follows:

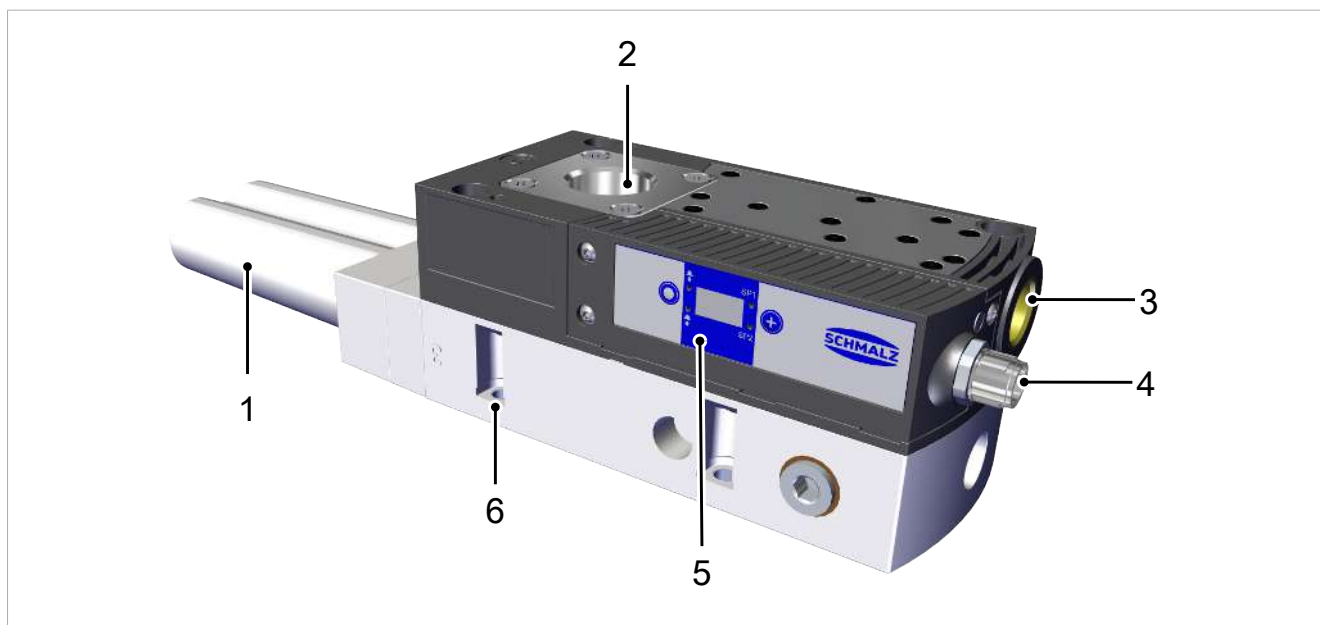
Property	Variants
Type	SCPL
Version	Basic: b Controlled: c Intelligent: i
Size	25, 50, 75, 100, 125 and 150
Shape	HV, High Vacuum HF, High Flow
Thread type	G, inch thread NPT, NPT thread
Shape	SA, silencer axial FA, flange, silencer axial FE, flange, exhaust duct EA, exhaust duct
Suction valve control	NO (normally open), sucks when no voltage is applied NC (normally closed), does not suck when no voltage is applied
Construction	PNP, PNP switching NPN, NPN switching
Individual configuration code	Unique 9-digit code (SCPLc 100 HV NC ABC00001C)

4 Product Design



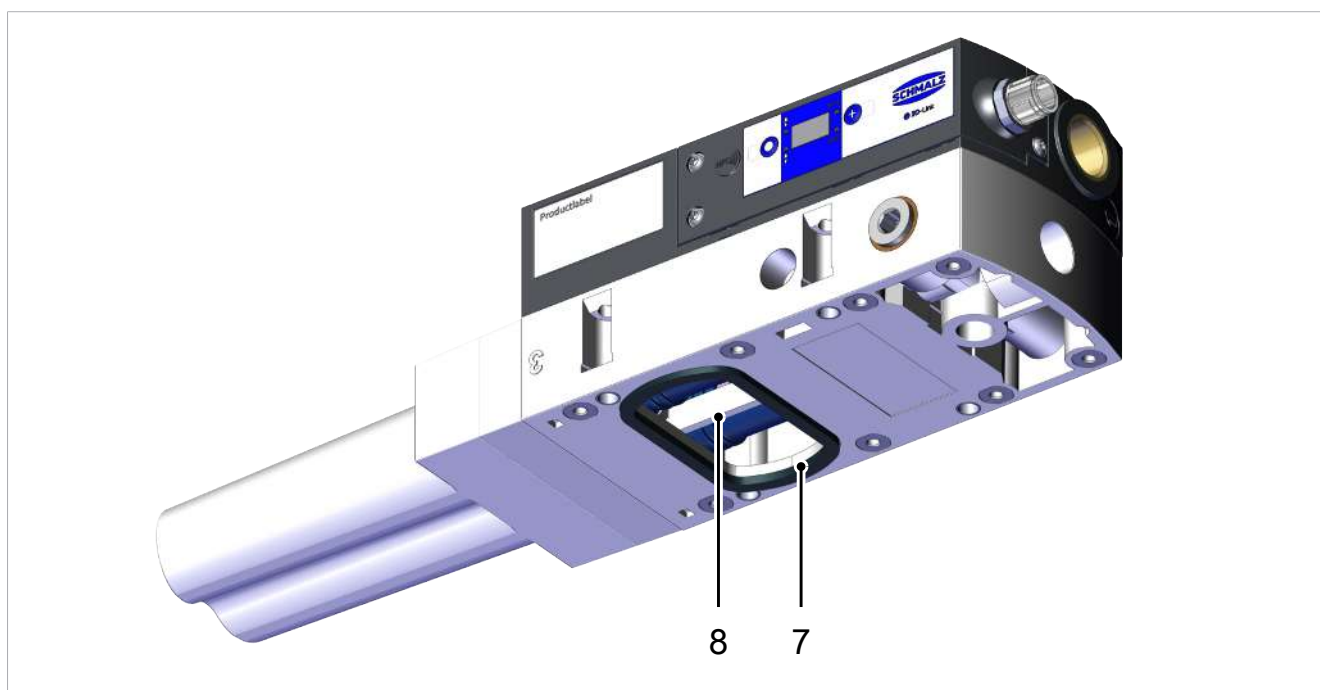
The illustrations shown below may deviate from the customer's version because they serve as examples of different versions of the product.

Variant SCPLc SA



1	Silencer	4	Electrical connection
2	Vacuum connection	5	Operating and display elements
3	Compressed air connection	6	Mounting holes, 4x

Variant SCPLc FA

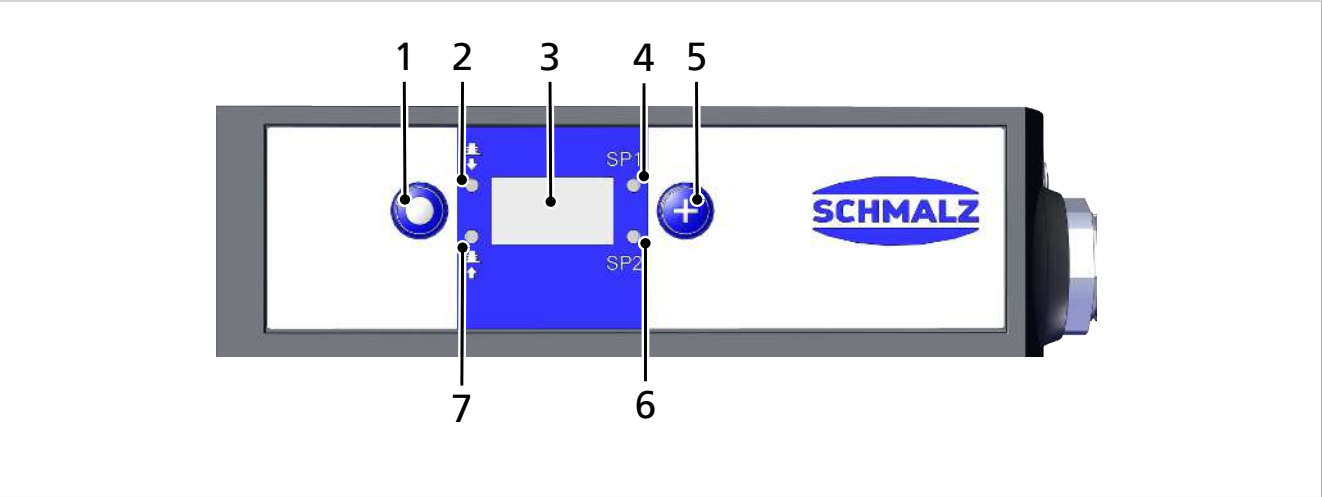


7	Sealing	8	Vacuum opening
---	---------	---	----------------

5 Controls and Displays in Detail

The device is fitted with the following elements to ensure simple operation:

- Two buttons on the foil keypad
- The 3-digit display
- Four light-emitting diodes (LEDs) as status indicators



1	MENU BUTTON	5	PLUS BUTTON
2	LED for "Blow-off" process state	6	LED for switching point limit value SP2
3	Display	7	LED for "Suction" process state
4	LED for switching point limit value SP1	—	—

Definition of the LED indicators

The "suction" and "blow off" process states are each assigned an LED.

Item	Meaning	Status	Description
2	Blow-off LED	 OFF	Device not blowing off
		 illuminated	Device blows off
7	Suction LED	 OFF	No suction from device
		 illuminated	Suction from device

The LEDs for the switching points SP1 and SP2 (limit values) indicate the current level of the system vacuum relative to the limit values set for the parameters:

- SP1 → switching point 1
- SP2 → switching point 2
- rP1 → reset point 1
- rP2 → reset point 2

The display is independent of the switching function and the assignment of the output.

The table below explains the meanings of the LEDs:

Item	Limit value LEDs	Status
4 and 6		LEDs are both off
		Rising vacuum: Vacuum < SP2 Falling vacuum: Vacuum < rP2
4 and 6		SP2 LED continuously lit
		Rising vacuum: Vacuum > SP2 and < SP1 Falling vacuum: Vacuum > rP2 and < rP1
4 and 6		Both LEDs continuously lit
		Rising vacuum: Vacuum > SP1 Falling vacuum: Vacuum > rP1

6 Technical Data

6.1 Display Parameters

Parameter	Value	Comment
Display	3-digit	Red 7-segment LED display
Solution	±1 mbar	--
Accuracy	±3% FS	T _{amb} = 25° C, based on FS (full-scale) final value
Display refresh rate	5 1/s	Only affects the 7-segment display
Idle time before the menu is exited	1 min	The display mode is accessed automatically when no settings are made in a menu

6.2 General parameters

Parameter	High vacuum HV	High flow HF
Max. vacuum	900 mbar	600 mbar
Working temperature	0° C to 55° C	
Optimum flow pressure	4.5 bar for SCPL 25 - 100 5.5 bar for SCPL 125 - 150	
Operating pressure	3 bar to 6 bar	
Degree of protection	IP54	
Operating medium on compressed air side	Filtered and oiled or unoled compressed air or neutral gases according to class 3-3-3 of ISO 8573-1	
Operating medium on the vacuum side	Dry, non-abrasive gases	

6.3 Electrical Parameters

Supply voltage	24V DC ± 10% (PELV ¹⁾)		
Polarity reversal protection	Yes		
Current consumption (at 24 V)	—	Typical current consumption	Max. current consumption
	NC	50 mA	70 mA
	NO	75 mA	115 mA

1) The power supply must correspond to the regulations in accordance with EN60204 (protected extra-low voltage).

6.4 Performance Data

Standard Variant SA

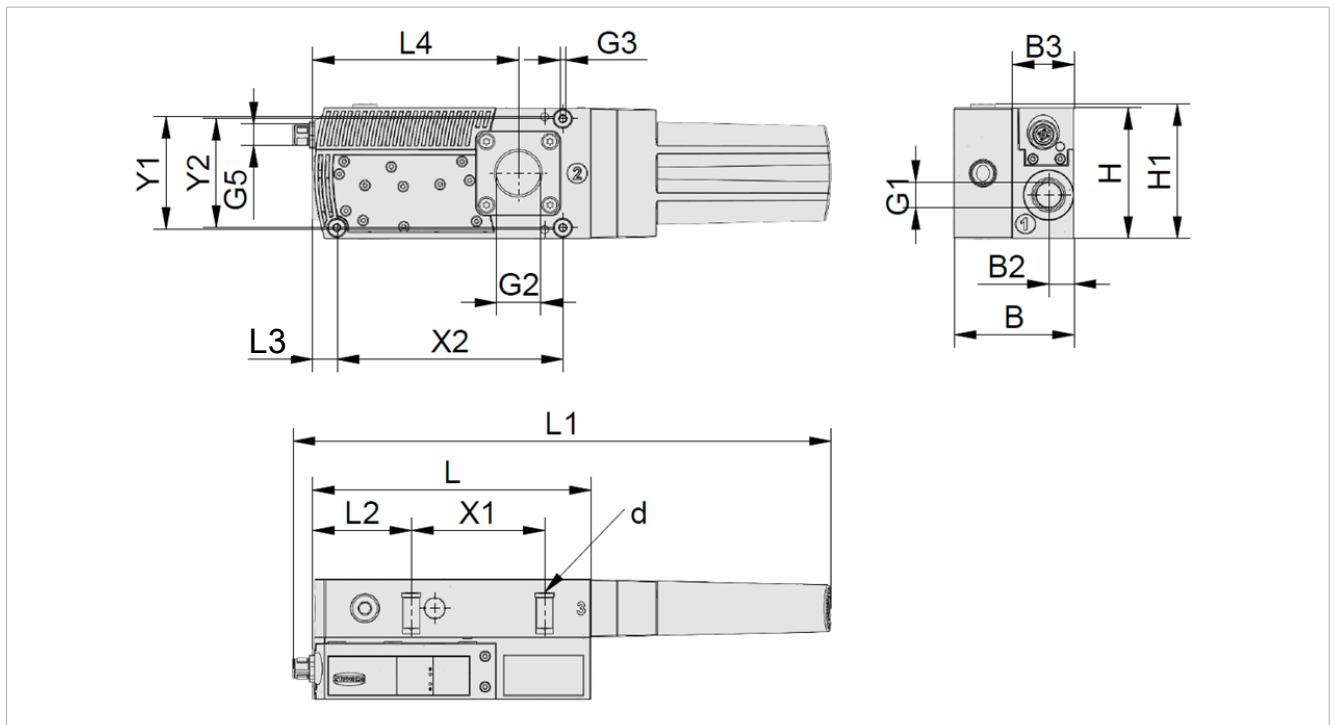
Type	Max. suction rate	Air consumption ¹⁾	Max. blow-off air consumption ¹⁾	Ideal operating pressure	Sound level Free	Sound level Picked up	Weight
SCPL 25 HV	300 l/min	105 l/min	120 sl/min	4.5 bar	65 dB	55 dB	0.83 kg
SCPL 25 HF	290 l/min	80 l/min			61 dB	54 dB	0.83 kg
SCPL 50 HV	510 l/min	210 l/min			66 dB	59 dB	0.85 kg
SCPL 50 HF	500 l/min	160 l/min			65 dB	55 dB	0.85 kg
SCPL 75 HV	720 l/min	305 l/min			68 dB	62 dB	1.23 kg
SCPL 75 HF	710 l/min	230 l/min			67 dB	57 dB	1.23 kg
SCPL 100 HV	870 l/min	395 l/min			70 dB	64 dB	1.25 kg
SCPL 100 HF	860 l/min	300 l/min			69 dB	58 dB	1.25 kg
SCPL 125 HV	1010 l/min	470 l/min		5.5 bar	72 dB	65 dB	1.65 kg
SCPL 125 HF	1010 l/min	370 l/min			70 dB	60 dB	1.65 kg
SCPL 150 HV	1140 l/min	545 l/min			73 dB	66 dB	1.67 kg
SCPL 150 HF	1120 l/min	435 l/min			71 dB	61 dB	1.67 kg

Variant FA

Type	Max. suction rate	Air consumption ¹⁾	Max. blow-off air consumption ¹⁾	Ideal operating pressure	Sound level Free	Sound level Picked up	Weight
SCPL 25 HV FA	300 l/min	105 l/min	120 sl/min	4.5 bar	65 dB	55 dB	0.83 kg
SCPL 25 HF FA	300 l/min	80 l/min			61 dB	54 dB	0.83 kg
SCPL 50 HV FA	530 l/min	210 l/min			66 dB	59 dB	0.85 kg
SCPL 50 HF FA	550 l/min	160 l/min			65 dB	55 dB	0.85 kg
SCPL 75 HV FA	800 l/min	305 l/min			68 dB	62 dB	1.23 kg
SCPL 75 HF FA	800 l/min	230 l/min			67 dB	57 dB	1.23 kg
SCPL 100 HV FA	1,000 l/min	395 l/min			70 dB	64 dB	1.25 kg
SCPL 100 HF FA	1,020 l/min	300 l/min			69 dB	58 dB	1.25 kg
SCPL 125 HV FA	1,300 l/min	470 l/min		5.5 bar	72 dB	65 dB	1.65 kg
SCPL 125 HF FA	1,300 l/min	370 l/min			70 dB	60 dB	1.65 kg
SCPL 150 HV FA	1,440 l/min	545 l/min			73 dB	66 dB	1.67 kg
SCPL 150 HF FA	1,460 l/min	435 l/min			71 dB	61 dB	1.67 kg

¹⁾ At 4.5 bar

6.5 Dimensions



L	L1	L2	L3	L4	H	H1	X1	Y1	X2	Y2	B2	B3
153.5	297	54.5	13.5	113.5	72	74	73.5	62	124.5	60	13.8	34

Type	B	G1	G2	G3	G5	d
SCPL 25/50 HF/HV	66	G3/8" female thread	G3/4" female thread	M4 female thread	M12x1 male thread	5.5
SCPL 25/50 HF/HV NPT	66	NPT3/8" female thread	NPT3/4" female thread			
SCPL 75/100 HF/HV	97.8	G3/8" female thread	G1" female thread			
SCPL 75/100 HF/HV NPT	97.8	NPT3/8" female thread	NPT1" female thread			
SCPL 125/150 HF/HV	129	G3/8" female thread	G1" female thread			
SCPL 125/150 HF/HV NPT	129	NPT3/8" female thread	NPT1" female thread			
SCPL variant FA			No thread			

All length dimensions are in millimeters [mm].

6.6 Factory Settings

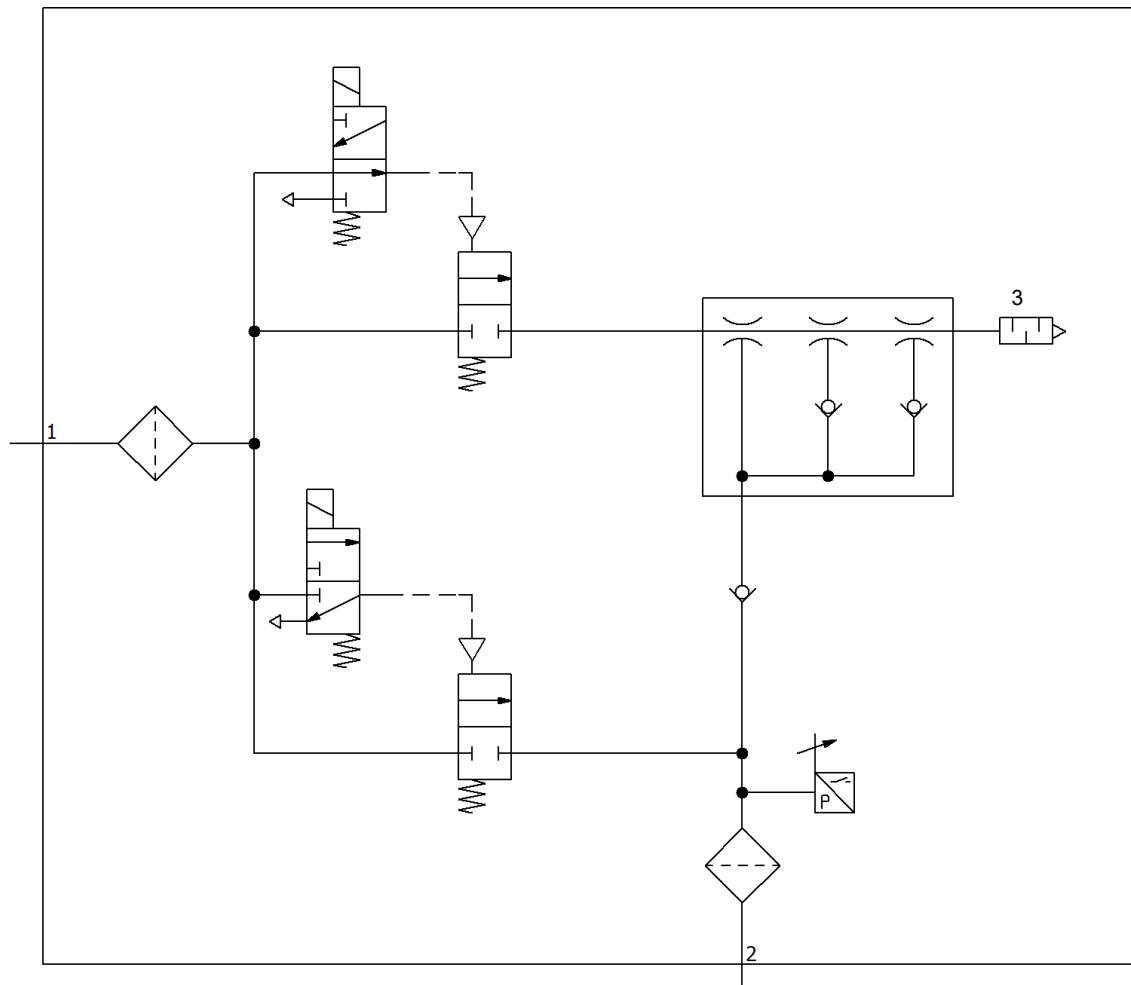
Code	Parameter	Value of the factory setting
SP1	Switching point SP1	750 mbar
rP1	Reset point rP1	600 mbar
SP2	Switching point SP2	550 mbar
rP2	Reset point rP2	540 mbar
tBL	Blow off time	0 s
cEr	Control	Enabled = 0FF
t-1	Evacuation time	0 s
-L-	Leakage value	0 mbar/s
uP1	Vacuum unit	Vacuum unit in mbar = 0.01

6.7 Pneumatic Circuit Plans

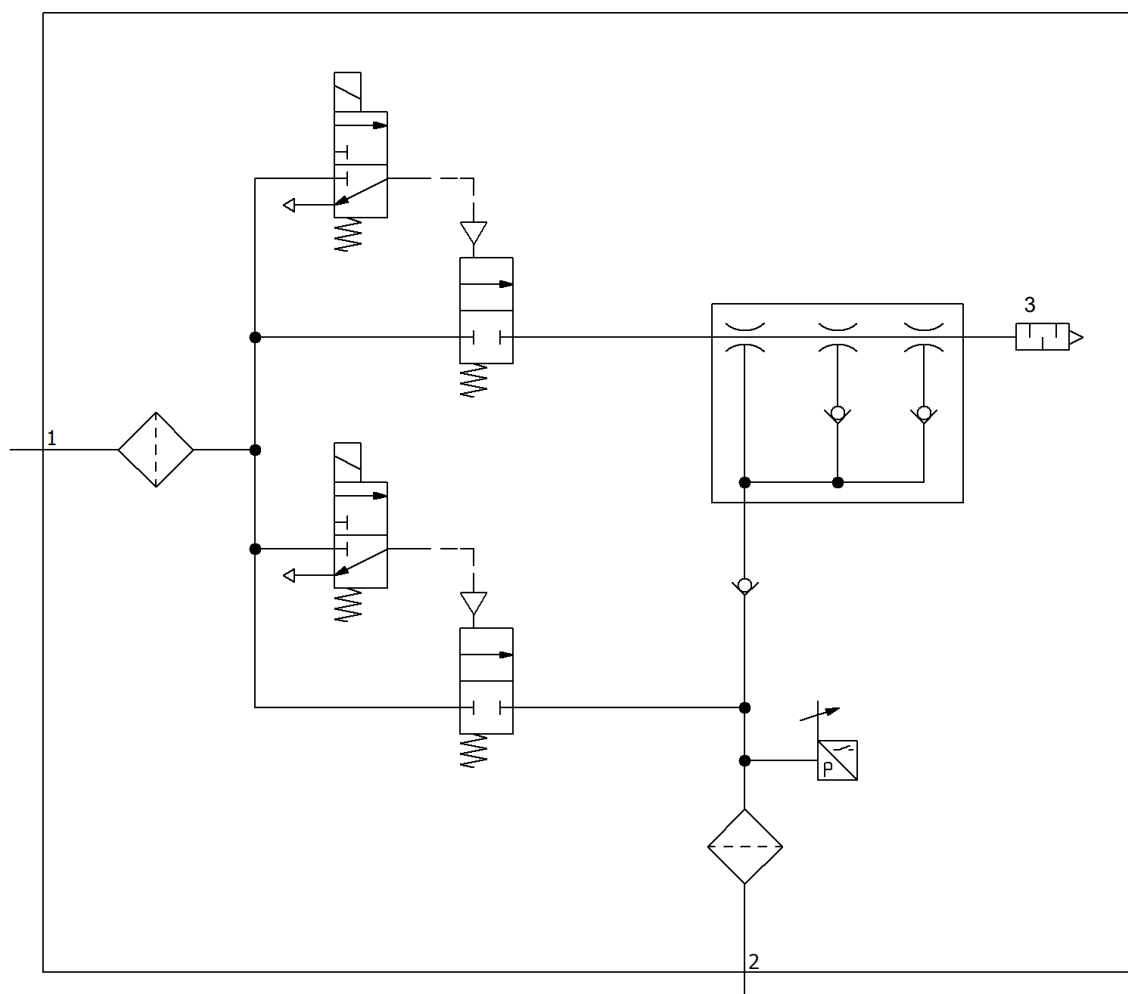
Key:

NC	Normally closed
NO	Normally open
1	Compressed air connection
2	Vacuum connection
3	Exhaust outlet

NO version



NC version



7 Operating and Menu Concept

The device is operated using two buttons on the foil keypad:



MENU BUTTON



PLUS BUTTON

The following information can be shown on the display:

- The current vacuum measurement value
- The selected menu item
- The settings
- Error messages in the form of error codes

The operating menu's home screen shows the currently measured vacuum level in the selected display unit. The measured value is displayed as positive compared to the ambient air pressure.

7.1 Button Assignments in Display Mode

7.1.1 Opening the Menu

Press the **PLUS BUTTON** to open the following menus:

- ▶ Press the **PLUS** button briefly.
- ⇒ The main menu opens with the first parameter [SP l].

Opening the [EF] menu for extended functions:

1. Press the **PLUS** button several times until the parameter [EF] appears on the display.
 2. Press the **MENU** button to switch to the [EF] submenu for extended functions.
- ⇒ The [EF] menu opens with the first parameter [cEr].

Opening the [INF] menu:

1. Press the **PLUS** button several times until the parameter INF appears on the display.
 2. Press the **MENU** button to switch to the [INF] submenu for information.
- ⇒ The [INF] menu opens with the first parameter [cc l].

7.1.2 Displaying the Basic Settings (Slide Show)

When you press the **MENU** button from the home screen, the following parameters are automatically shown one after the other on the display (slide show):

- The vacuum unit
- The value of switching point SP1
- The value of reset point rP1
- The value of switching point SP2
- Current output and input type PNP or NPN
- The supply voltage US

Press the **MENU** button to interrupt the display cycle.



The slide show operates even when the keypad lock is activated.

7.1.3 Locking the Keypad

The keypad lock function requires that the ejector is not in any menu.

Activating the keypad lock:

- ▶ Hold down the **PLUS** button for 3 seconds.
 - ⇒ [L□□] appears on the display.
- ⇒ The keypad lock is activated.

Deactivating the keypad lock:

- ▶ Hold down the **PLUS** button for 3 seconds.
 - ⇒ [□□□] appears on the display.
- ⇒ The keypad lock is deactivated.



The slideshow operates even when the keypad lock is activated.

7.2 Main Menu

All settings for standard applications can be accessed and configured using the main menu.

7.2.1 Functions in the Main Menu

The following table shows an overview of the display codes and parameters in the main menu:

Display code	Parameter	Explanation
SP 1	Switching point 1	Deactivation value of control function (only active if [c b r] = [□□])
rP 1	Reset point 1	Reset value 1 for the control function
SP 2	Switching point 2	Switching value for the "Part Present" check signal
rP 2	Reset point 2	Reset value 2 for the "Parts Present" signal
t b L	Blow off time	Blow off time setting for time-controlled blow off (only active if value > 0)
cAL	Zero-point adjustment (calibration)	Calibrate vacuum sensor, zero point = ambient pressure
EF	Extended functions	Open the "Extended Functions" submenu
INF	Information	Open the "Information" submenu

7.2.2 Changing the Parameters of the Main menu

If you wish to change values, e.g. the switching points, you have to enter the new value digit by digit.

1. Use the **PLUS** button to select the desired parameter.
2. Confirm using the **MENU** button.
 - ⇒ The value that is currently set is displayed and the first digit flashes.
3. Use the **PLUS** button to change the value. The value increases by 1 each time that the button is pressed. After 9, the counter goes back to 0 when the **PLUS** button is pressed.
4. Press the **MENU** button to save the changed value.
 - ⇒ The first digit is accepted and the second digit flashes.
5. You can use the **PLUS** button to set the second digit.
6. Press the **MENU** button to save the changed value.
 - ⇒ The second digit is accepted and the third digit flashes.
7. You can use the **PLUS** button to set the third digit.
8. Press the **MENU** button to save the changed value.
 - ⇒ If the entered value is within the permissible value range, it is accepted and the modified parameter is displayed.
 - ⇒ If the entered value is not within the permissible value range, this is briefly indicated on the display [] and the new value is not accepted.

If input is interrupted for longer than 1 minute or if no input is made, the measurement screen is automatically displayed.

7.3 Extended Functions [EF] Menu

An Extended Functions menu [EF] is available for applications with special requirements.

7.3.1 Functions in the Extended Functions [EF] Menu

The following table shows an overview of the display codes and parameters in the Extended Functions [EF] menu:

Display code	Parameter	Possible settings	Explanation
CEr	Energy-saving function	OFF ON	Control function off Control active
-L-	Max. permissible leakage	Values configurable between 0 and 999	Permissible leakage Unit: millibar per second
E-1	Max. permissible evacuation time	configurable between 0.01 and 9.99 seconds in steps of 0.01 OFF	Permissible evacuation time No monitoring
UN1	Vacuum unit	mBar kPa inHg PSI	Define the displayed vacuum unit Vacuum level in millibar [mbar] Vacuum level in kilopascal [kPa] Vacuum value in inch of mercury [inHg] Vacuum value in pound-force per square inch [psi]
RES	Reset	no YES	The values remain unchanged Reset parameter values to factory settings

7.3.2 Changing parameters in the Extended Functions menu

Depending on the parameter, there are two different methods for entering values in the EF menu.

When entering numerical values, you enter them digit by digit as in the main menu:

1. Use the **PLUS** button to select the desired parameter.
2. Confirm using the **MENU** button.
⇒ The value that is currently set is displayed and the first digit flashes.
3. Use the **PLUS** button to change the value. The value increases by 1 each time that the button is pressed. After 9, the counter goes back to 0 when the **PLUS** button is pressed.
4. Press the **MENU** button to save the changed value.
⇒ The first digit is accepted and the second digit flashes.
5. You can use the **PLUS** button to set the second digit.
6. Press the **MENU** button to save the changed value.
⇒ The second digit is accepted and the third digit flashes.
7. You can use the **PLUS** button to set the third digit.
8. Press the **MENU** button to save the changed value.
⇒ The value is accepted and the modified parameter is displayed.

If input is interrupted for longer than 1 minute or if no input is made, the measurement screen is automatically displayed.

For other parameters, you can select from predefined settings:

1. Use the **PLUS** button to select the desired parameter.
2. Confirm using the **MENU** button.
 - ⇒ The current setting is displayed and flashes.
3. Use the **PLUS** button to switch to the next setting.
4. Press the **MENU** button to save the desired setting.
 - ⇒ The selected setting is briefly shown on the display.
 - ⇒ The display then automatically jumps to the parameter that was just set.

7.4 Info menu [INF]

The Info [INF] menu is provided for reading out system data such as counters, the software version, part numbers and serial numbers.

7.4.1 Functions in the Info menu

The following table shows an overview of the display codes and parameters in the Info menu:

Display code	Parameter	Explanation
cc1	Counter 1	Counter for suction cycles (suction signal input)
cc2	Counter 2	Counter for valve switching cycles
SoC	Software	Display firmware revision
Art	Part number	Display the part number
Snr	Serial number	Display the serial number Information about the production period

7.4.2 How Data is Displayed in the Info Menu

Counter values or numbers with more than 3 digits are displayed in a special manner.

Counter values and serial numbers are 9-digit whole numbers. These numbers are divided into 3 blocks of 3 numbers when shown on the display. Each time a decimal point is displayed to indicate if it is the highest, middle or lowest block. The display starts with the 3 highest-value digits and can be scrolled through using the **PLUS** button.

1. Use the **PLUS** button to select the desired parameter.
2. Confirm using the **MENU** button.
3. Use the **PLUS** button to display or scroll through the blocks that make up the value.

8 Description of Functions

8.1 Information Relating to Switching Logic

The vacuum is activated and deactivated using the suction command:

- In the NO variant (normally open), the vacuum is deactivated when the suction signal is received.
(This means that if the power fails or if no control signal is present, vacuum is constantly generated (continuous suction).)
- In the NC variant (normally closed), the vacuum is activated when the suction signal is received.
(This means that if there is a power failure or if there is no control signal, no vacuum is generated.)

8.2 Applying Suction to the Workpiece/Part (Vacuum Generation)

The ejector is designed for handling and holding workpieces by means of a vacuum in combination with suction systems. The vacuum is generated in a nozzle according to the venturi principle, using suction generated by the flow of accelerated compressed air. Compressed air is channeled into the ejector and flows through the nozzle. A vacuum is generated immediately downstream of the motive nozzle; this causes the air to be sucked through the vacuum connection. The air and compressed air that have been removed by the suction exit together via the silencer.

The Venturi nozzle on the ejector is activated and deactivated using the Suction command.

8.3 Depositing the Workpiece/Part (Blowing Off)

In blow off mode, the vacuum circuit of the ejector is supplied with compressed air. This ensures that the vacuum drops quickly, allowing the workpiece/part to be deposited quickly.

During blow off, [-FF] is shown on the display.

The ejector provides two blow off modes for selection:

- Externally controlled blow off
- Internally time-controlled blow off

8.4 Operating Modes

8.4.1 Automatic Operation

Once the product is connected to the power supply, it is ready for operation and enters automatic mode. This is the normal operating mode, in which the product is operated by the system control unit.

In addition to automatic operation, you can also use the keys on the ejector to change the operating state and switch to manual mode.



The ejector is always parameterized in automatic mode.

8.4.2 Manual Mode



⚠ CAUTION

Changing the output signals in manual mode

Personal injury or damage to property!

- ▶ Electrical connection and manual operation may be performed only by a qualified specialist who can predict the effects that signal changes will have on the entire system.

In manual mode, the suction and blow-off functions can be controlled independently of the higher-level controller using the buttons on the foil keypad of the operating element. Among other things, this function is used to detect and eliminate leakages in the vacuum circuit.

In this operating mode, the "SP1" and "SP2" LEDs both flash.

Activating Manual Mode



⚠ CAUTION

External signals may change manual mode

Personal injury or property damage due to unforeseen work steps!

- ▶ There must be no people in the system's danger area while it is in operation.

- ✓ The ejector is shown on the measurement screen.
- ▶ Press and hold the **MENU** and **PLUS** buttons simultaneously for at least 3 seconds.
- ⇒ The "SP1" and "SP2" LEDs flash.

Deactivating Manual Mode

- ✓ The ejector is in "manual mode".
- ▶ Briefly press the **MENU** and **PLUS** buttons at the same time.
- ⇒ The "SP1" and "SP2" LEDs cease to flash.

The device also exits manual mode when the status of the external signals changes.

When the ejector receives an external signal, it switches to automatic mode.

Activating and Deactivating Manual Suction

Activating manual suction

- ✓ The ejector is in "manual mode". The "SP1" and "SP2" LEDs flash.
- ▶ Press the **MENU** button to activate "suction" mode.
- ⇒ The suction LED lights up.
- ⇒ The ejector begins to suck.

Deactivating manual suction

- ✓ The ejector is in “suction” mode.
- ▶ Press the **MENU** button again.
- ⇒ The suction process is deactivated.
- ▶ Alternatively, press the **PLUS** button.
- ⇒ The ejector changes to the “blow-off” state for as long as you hold the button down.



If the controller is on [C L R] = [□ □] it uses the configured limit values in “manual” mode as well.

Activating and Deactivating Manual Blow-off

- ✓ The ejector is in “manual mode”.
- ▶ Press and hold the **PLUS** button.
- ⇒ The blow-off LED lights up.
- ⇒ The ejector blows off for as long as you keep the button pressed down.
- ▶ Release the **PLUS** button to end the blow-off.
- ⇒ The blow-off process is deactivated.
- ⇒ The blow-off LED is no longer lit.

8.5 Monitoring the system vacuum and defining limit values

The ejector has integrated sensors for measuring the vacuum.

The current vacuum level is shown on the display.

The limit values are set in the main menu using the parameters [SP 1], [rP 1], [SP2] and [rP2].

Limit values SP1 and rP1 are used by the control function to control the vacuum.

Overview of the limit values:

Limit value parameter	Description
SP1	Switching point for air-saving regulation
rP1	Reset point for air-saving regulation
SP2	Activation value of “Part Present” signal output
rP2	Deactivation value of “Part Present” signal output

8.6 Calibrating the sensor

Since the sensor integrated in the ejector is subject to variation due to the manufacturing process, we recommend calibrating the sensor after installation. In order to calibrate the ejector, the system’s pneumatic circuits must be open to the atmosphere.

A zero offset is only possible in the range of ± 3 percent of the end value of the measuring range.

If the permissible limit of $\pm 3\%$ is exceeded, error code [E03] will appear on the display.

The zero-point adjustment function is executed in the main menu using the parameter [C AL].

1. To adjust the zero point, press the **PLUS** button several times until [C AL] appears on the display.

2. Confirm using the **MENU** button.
 3. Use the **PLUS** button to choose between **[NO]** and **[YES]** (vacuum sensor calibration).
 4. Confirm using the **MENU** button.
- ⇒ The sensor is calibrated.

8.7 Control functions

The ejector allows you to conserve compressed air or prevent a vacuum that is too powerful from being generated. Vacuum generation is interrupted once the configured switching point SP1 is reached. If leakage causes the vacuum to fall below the reset point rP1, vacuum generation resumes.

The following operating modes can be set for the control function using the **[cbr]** parameter in the Extended Functions **[EF]** menu.

8.7.1 No Control (Continuous Suction)

The ejector produces continuous suction with maximum power. This setting is recommended for non-air-tight workpieces, which would otherwise cause vacuum generation to switch on and off continuously due to the high rate of leakage.

For this mode, the control function is set to **[cbr] = [OFF]**.

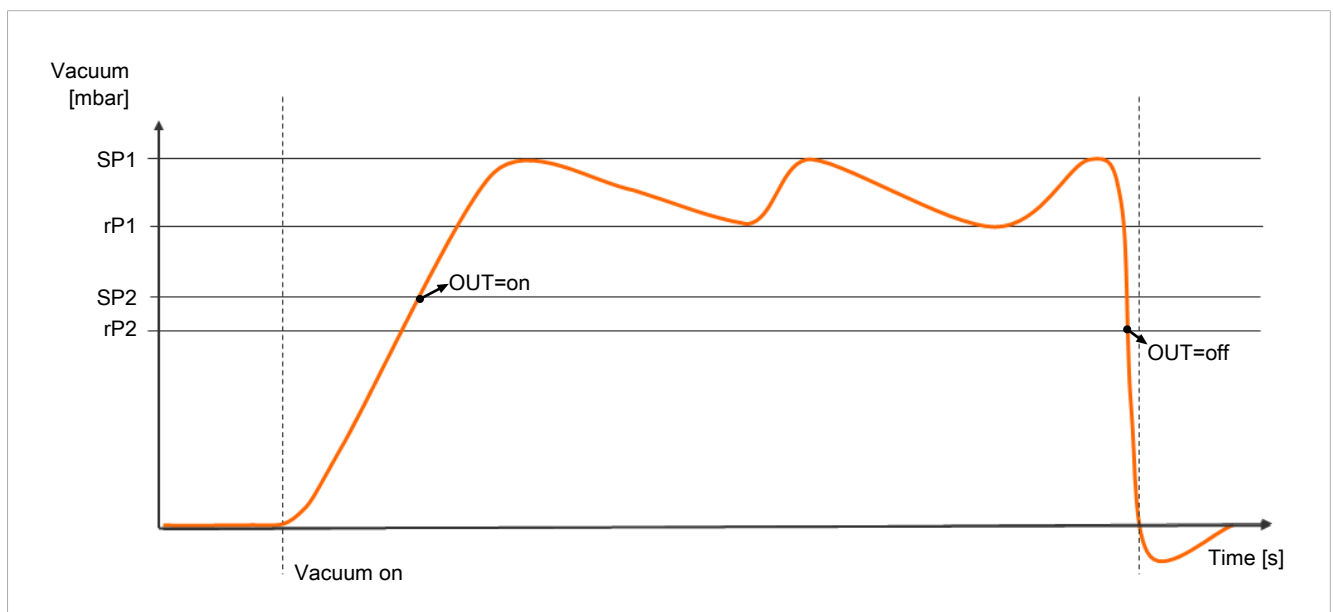
8.7.2 Control

The ejector switches off vacuum generation when the switching point SP1 is reached and switches it back on when the vacuum falls below the reset point rP1. The switching point evaluation for SP1 follows the control function. This setting is particularly recommended for airtight workpieces.

For this operating mode, the control function setting is **[cbr] = [ON]**.

An integrated sensor records the vacuum generated by the venturi nozzle. The exact vacuum value is shown on the display.

The diagram below shows the vacuum curve for when the air saving function is activated **[cbr] = [ON]**:



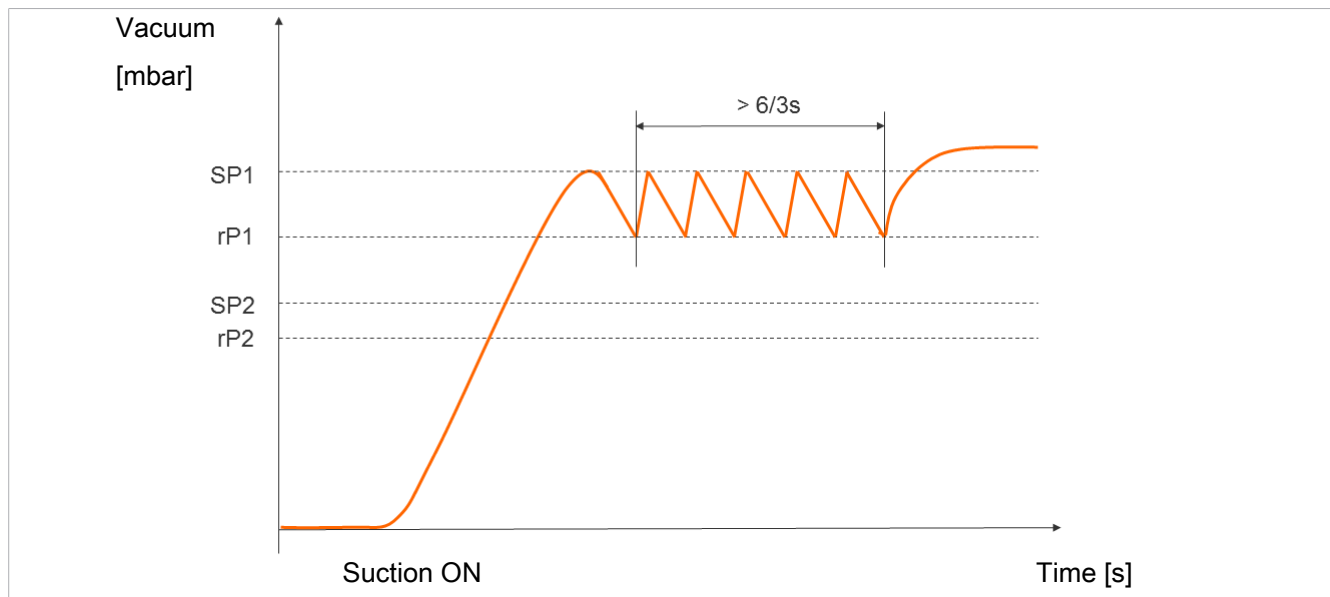
The ejector has an integrated air saving function and automatically regulates the vacuum in suction mode:

- The electronics switch the venturi nozzle off as soon as the vacuum limit value that the user sets for switching point SP1 is reached.
- When objects with airtight surfaces are picked up, the integrated non-return valve prevents the vacuum from dropping.
- If leakages cause the system vacuum to drop below the limit value configured for the switching point rP1, the venturi nozzle is switched back on.
- The OUT output is set once a workpiece is picked up securely, based on the vacuum value. This enables the further handling process.

8.7.3 Valve Protection Function

The ejector has a valve protection function.

When the control function is activated and there is a high leakage level in the gripping system, the ejector switches between the “venturi nozzle active” and “venturi nozzle inactive” statuses very frequently. The number of valve switching operations therefore increases rapidly within a short period of time.



If the “suction” valve is activated more than six times by the control function within three seconds, the ejector switches to continuous suction mode, i.e. it remains in suction status. This is the valve protection function. The status remains the same until the next suction cycle starts.

8.8 Blow off modes

8.8.1 Externally Controlled Blow-Off

The “blow off” valve is controlled directly by the “blow off” command. The ejector switches to blow off mode for as long as the “blow off” signal is present.

The “blow off” signal is given priority over the “suction” signal.

8.8.2 Internally Time-Controlled Blow-Off

The function is activated by setting a blow off time using the [t_{BL}] parameter in the main menu.

The “blow off” valve is automatically activated for the configured time period as soon as the ejector leaves “suction” mode.

The “blow off” signal overrides the “suction” signal, even if the specified blow off time is very long.

8.8.3 Setting the blow off time

The blow off time can be set using the [E_{BL}] parameter in the main menu.

The value displayed indicates the blow off time in seconds. The blow off time can be set between 0.01 and 9.99 seconds.

Set the time for time-controlled blow off (only active if value > 0). If you set the value to 0, the ejector is automatically in “externally controlled blow off” mode.

8.9 Selecting the display unit

This function determines the unit in which the vacuum level is displayed.

You can set the function using the [UN I] parameter in the [EF] menu.

The following units are available:

Unit	Explanation
bar	The vacuum level is displayed in mbar. The setting for this unit is [bAR].
Pascal	The vacuum level is displayed in kPa. The setting for this unit is [kPA].
Inch of Hg	The vacuum level is displayed in inHg. The setting for this unit is [iHG].
psi	The vacuum level is displayed in psi. The setting for this unit is [PSI].

8.10 Reset to factory settings

The ejector can be reset to its factory settings using the following function:

- The configuration of the ejector
- The initial setup

This function is executed using the parameter [RES] in the [EF] menu.

The factory settings for the ejector are listed in the Technical Data section.



WARNING

By activating/deactivating the product, output signals lead to an action in the production process!

Personal injury

- ▶ Avoid possible danger zone.
- ▶ Remain vigilant.

A description of how to reset the ejector to factory settings using the display and operating element follows:

- ✓ The [EF] menu is open.
- 1. Use the **PLUS** button to select the parameter [RES].
- 2. Confirm using the **MENU** button.
- 3. Use the **PLUS** button to select [YES] for the parameter value.

- 4. Confirm using the **MENU** button.
- ⇒ The ejector is reset to the factory settings.

The reset to factory settings function does not affect the following elements:

- The counter readings
- The zero-point adjustment of the sensor.

8.11 Counters

The ejector has two internal counters, [C C 1] and [C C 2], which cannot be erased:
Counter 1 increases with each valid pulse at the “suction” signal input, meaning that it counts all the suction cycles during the ejector’s service life.
Counter 2 increases each time the “suction” valve is switched on. As a result, the average switching frequency of the air saving function can be determined using the difference between counters 1 and 2.

Description	Display parameter	Description
Counter 1	[C C 1]	Counter for suction cycles (“suction” signal input)
Counter 2	[C C 2]	Counter for the “suction valve” switching frequency

Calling up the Counter Values

- ✓ Select the counter you wish to see in the [INF] menu.
- ▶ Confirm your selection of the counter 1 [C C 1] or counter 2 [C C 2] parameter using the **MENU** button.
- ⇒ The first three decimal places of the counter total will be displayed (the digits x 10⁶). This corresponds to the three-digit block with the highest value.

The counter total is comprised of three blocks of digits:

Displayed section	10 ⁶	10 ³	10 ⁰
Digit block	0.48	6 18	593

The current counter total in this example is 48 618 593.

8.12 Displaying the Software Version

The software version indicates the software currently running on the internal controller.
Using the control panel:

- ✓ The Info menu INF is open.
- 1. Use the **DOWN** button to select the [500] parameter.
- 2. Confirm using the **MENU** button.
- ⇒ The software ID is displayed.
- ▶ To exit the function, press the **MENU** button.

8.13 Displaying the part number

The part number of the ejector is printed on the label and also stored electronically.

- ✓ The ejector is in the Info menu [INF].
- 1. Select the part number Prt parameter.
- 2. Use the **MENU** button to confirm the part number parameter Prt .
 - ⇒ The first two digits of the part number are displayed.
 - ⇒ The remaining digits of the part number are displayed. The decimal points shown are part of the part number.

The part number consists of 4 blocks with a total of 11 digits.

Displayed section	1	2	3	4
Digit block	10	020	200	383

The part number in this example is 10.02.02.00383.

- ▶ To exit the function, press the **MENU** button.

8.14 Displaying the serial number

The serial number indicates the production period of the ejector.

- ✓ The ejector is in the Info menu INF
- 1. Select the serial number Snr parameter.
- 2. Use the **MENU** button to confirm the serial number parameter Snr .
 - ⇒ The first three decimal places of the serial number are displayed (the digits $\times 10^6$). This corresponds to the three-digit block with the highest value.
 - ⇒ The remaining digits of the serial number are displayed. The decimal points show which 3-digit block of the serial number is shown in the display.

The serial number consists of 3 blocks with a total of 9 digits:

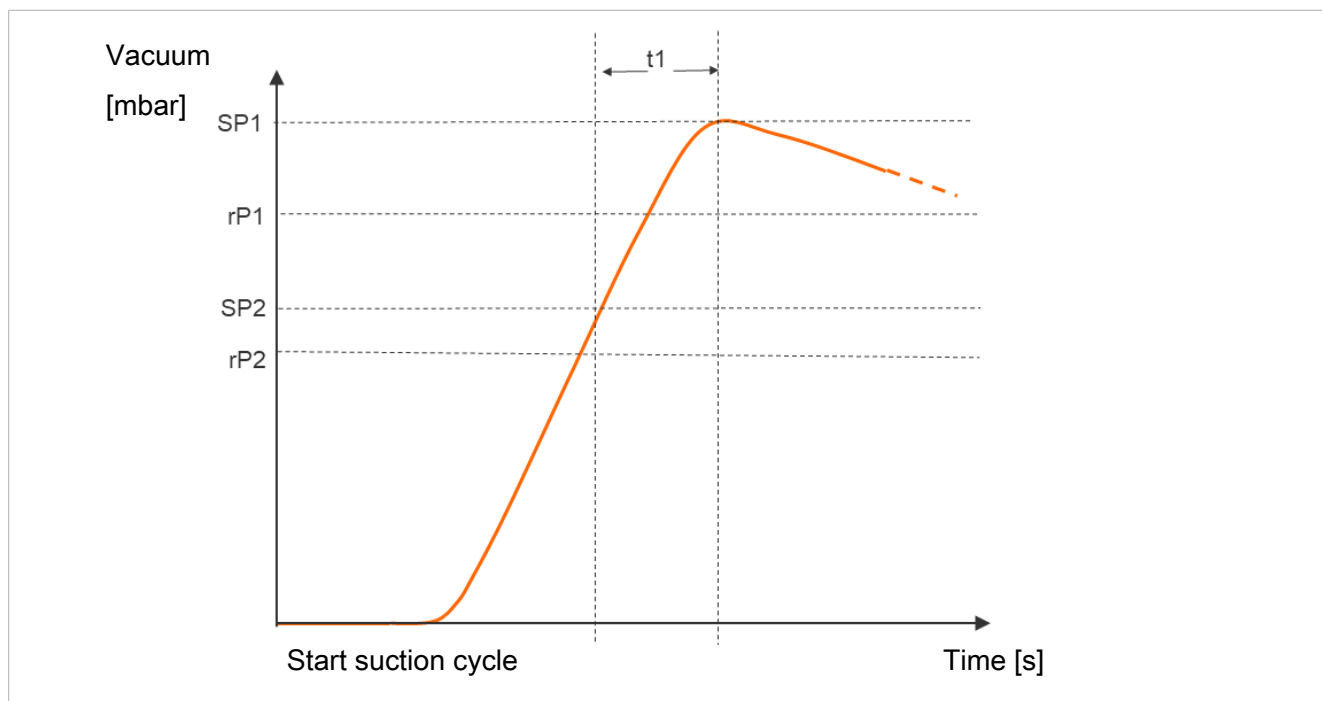
Displayed section	10^6	10^3	10^0
Digit block	900	000	000

In this example, the serial number is: 900000000

- ▶ To exit the Info menu, press the **MENU** button.

8.15 Condition Monitoring (CM)

8.15.1 Evacuation Time Monitoring



Measuring the evacuation time t_1 :

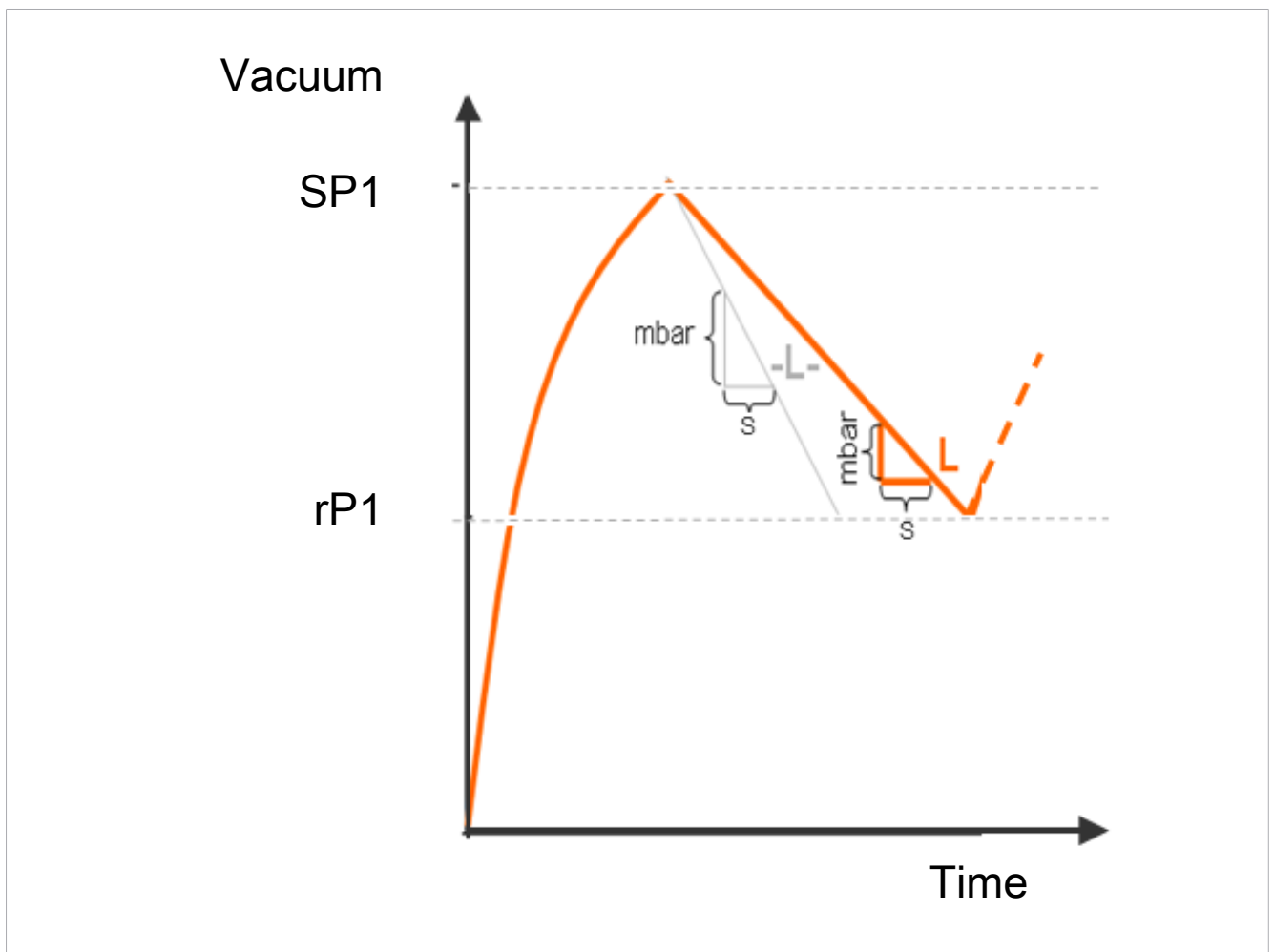
The interval between reaching the switching points SP2 and SP1 is measured (in ms).

The specified value for the max. permitted evacuation time t_1 can be set in the Extended Functions [EF] menu with the parameter [E-]. Setting the value to [000] (= off) deactivates monitoring. The maximum permitted evacuation time setting is 9.99 s.

If the measured evacuation time t_1 exceeds the specified value (>000), the display alternately shows E- and the vacuum level.

After 5 correctly measured evacuation times, the error message E- is reset. The message is also immediately deleted if you set the permissible evacuation time to the value 000.

8.15.2 Leakage monitoring



Measuring the leakage:

In control mode ([ctrl] = [01]), the vacuum drop/leakage over a certain period of time is measured (as vacuum drop per unit time in mbar/s) from the point when the air saving function interrupts suction after reaching switching point SP1.

The specified value for the max. permitted leakage $-L-$ can be set in the Extended Functions [EF] menu with the parameter [$-L-$]. Setting the value to [000] (= off) deactivates monitoring. The maximum leakage that can be set is 999 mbar/second.

If the leakage L is greater than the set value $-L-$, the display will alternately show $-L-$ and the vacuum level.

The $-L-$ error message is reset after 5 airtight suction cycles (measured leakage value < specified value). The message is also immediately deleted if you set the permissible leakage to the value 000.

9 Checking the Delivery

The scope of delivery can be found in the order confirmation. The weights and dimensions are listed in the delivery notes.

1. Compare the entire delivery with the supplied delivery notes to make sure nothing is missing.
2. Damage caused by defective packaging or occurring in transit must be reported immediately to the carrier and J. Schmalz GmbH.

10 Installation

10.1 Installation Instructions



CAUTION

Compressed air or vacuum in direct contact with the eye

Severe eye injury!

- ▶ Wear eye protection.
- ▶ Do not look into compressed air openings.
- ▶ Do not look into vacuum openings, e.g. suction cups.



CAUTION

Noise pollution due to incorrect installation of the pressure and vacuum connections

Hearing damage!

- ▶ Correct installation.
- ▶ Wear ear protectors.

For safe installation, the following instructions must be observed:

1. Use only the connectors, mounting holes and attachment materials that have been provided.
2. Mounting and removal must be performed only when the device is unpressurized and disconnected from the mains.
3. Hose lines must be laid without bends or crimps.
4. Shorten the hoses and pipelines as much as possible to keep the response times as short as possible.
5. Remove any dirt particles or foreign bodies in the product's connections or in the hoses or pipelines because they can lead to malfunctions or failure.

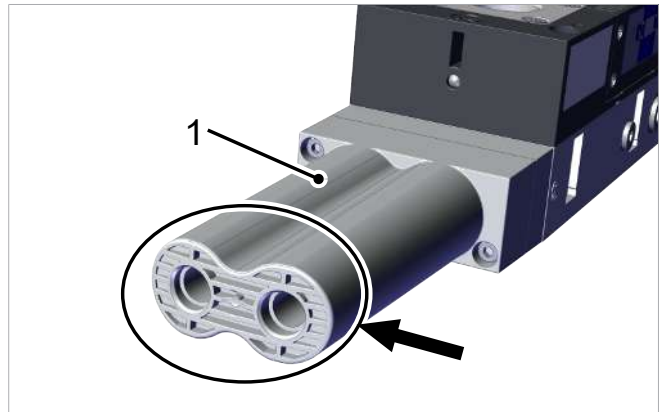
10.2 Mounting



The illustrations shown below may deviate from the customer's version because they serve as examples of different versions of the product.

The product can be mounted in any position.

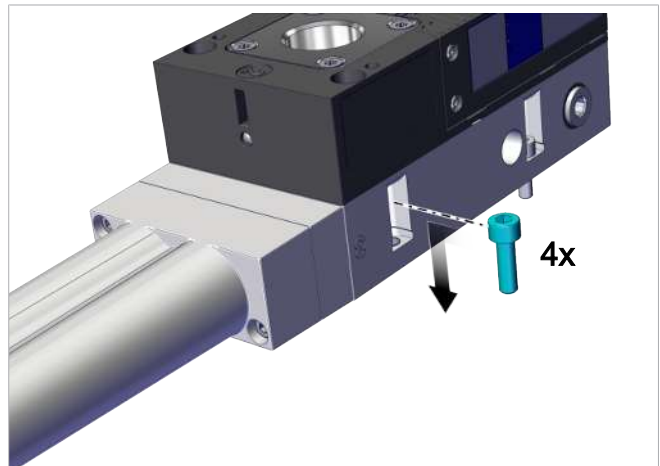
- ▶ When installing the ejector, make sure that the area around the exhaust air opening (1) remains unobstructed to ensure the unimpeded discharge of the escaping air.



10.2.1 Mounting the Standard Variant SA

The ejector is usually mounted through the holes on the side using the four supplied screws.

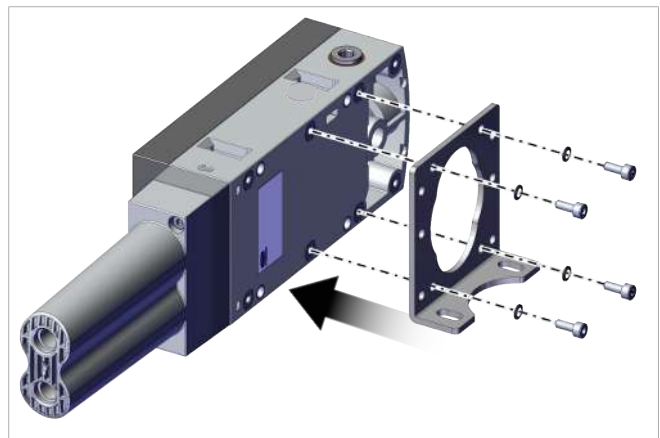
- ▶ Use the supplied M5 screws (4x) to secure the ejector to a suitable mounting with a max. tightening torque of 5 Nm.



Alternative attachment with mounting bracket

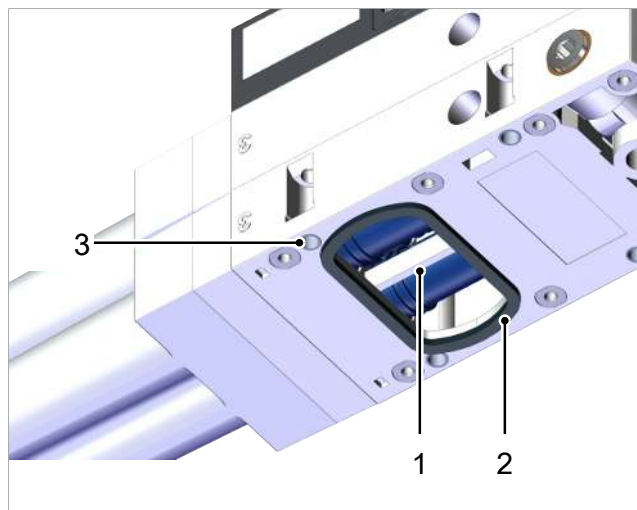
For an alternative mounting, the product is designed with M4 threaded inserts.

- ▶ Attach the mounting bracket (see the chapter "Accessories") to the ejector using the supplied M4 screws (4x), with a max. tightening torque of 2.5 Nm.



10.2.2 Mounting the Flange Variant FA

In the flange variant, the vacuum is connected via the opening (1) or the interface with the seal (2). Four holes (3) for mounting are also available in the housing here.



The operator must ensure a leak-free connection. When attaching the ejector to the operator's vacuum system, the requirements for continuous and dynamic stress must be observed, among others.

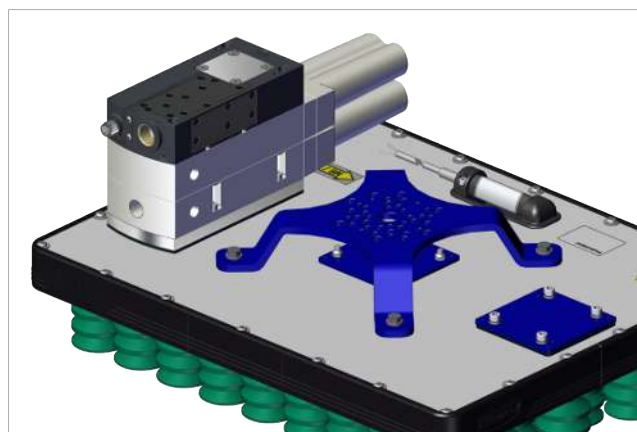
Exemplifying using the Schmalz adapter plate

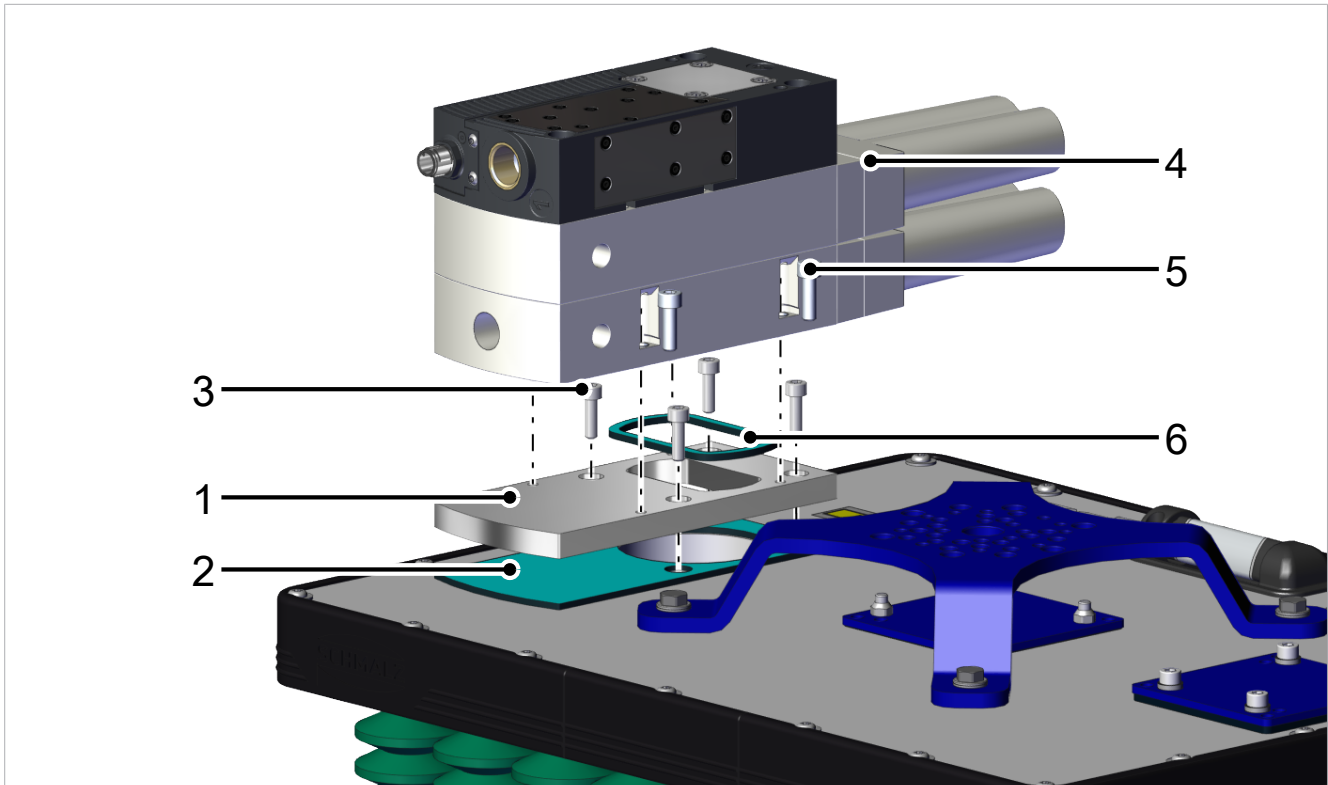


The illustrations shown below may deviate from the customer's version because they serve as examples of different versions of the product.

The figure shows a Schmalz area gripper with:

- Bellows suction cups
- Vacuum switch
- Flange
- Vacuum generator SCPL





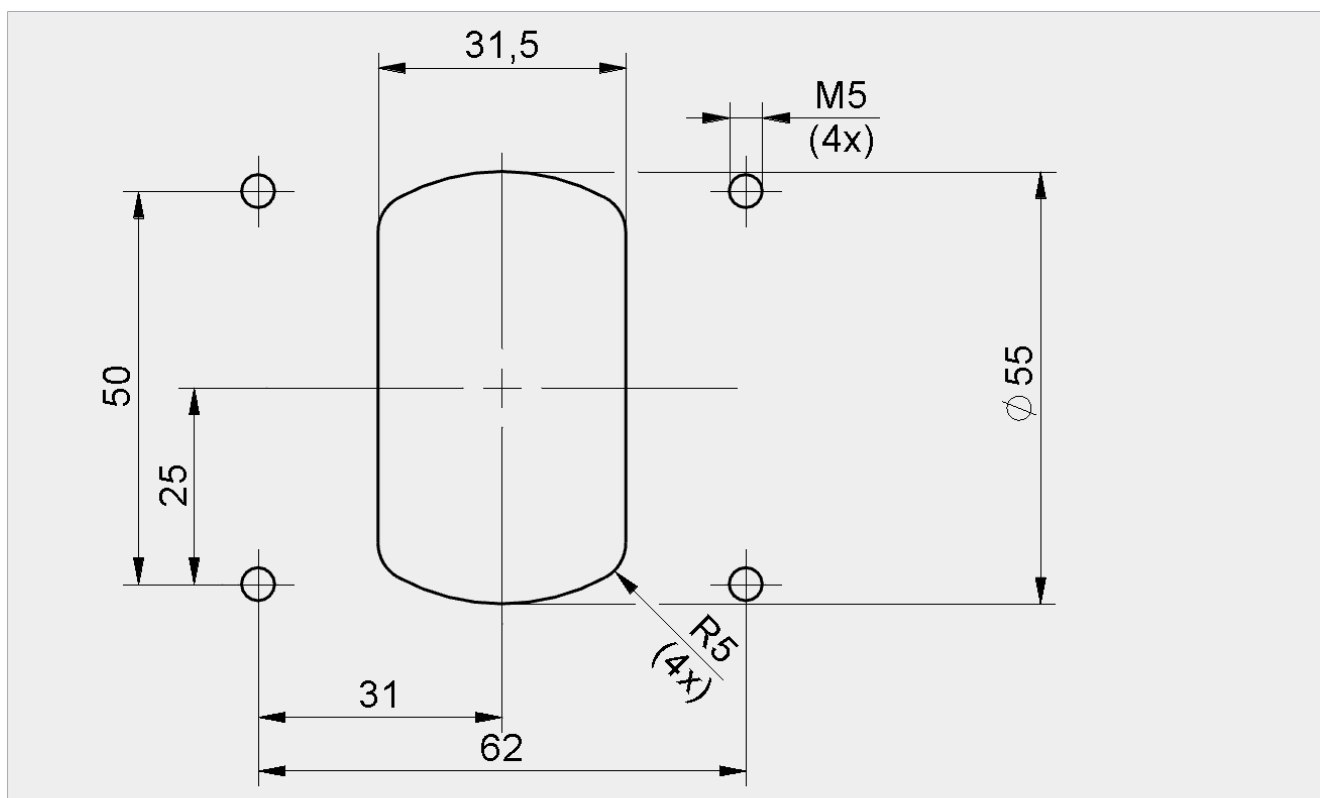
The adapter plate (1) is used for mounting the SCPL (4) on the area gripper. Diese ist zum Führen des Vakuums mit einer Öffnung in Form der Vakuum-Öffnung am Ejektor und mit vier Gewinden (5) zur Befestigung des Ejektors an der Adapterplatte (1) ausgeführt. The seal (6) that is included in delivery seals the SCPL (4) to the adapter plate (1).

In addition, the adapter plate (1) is designed with mounting holes for mounting on the area gripper (3). For sealing, a customer-specific seal (2) has to be provided between the adapter plate (1) and the vacuum gripping system.

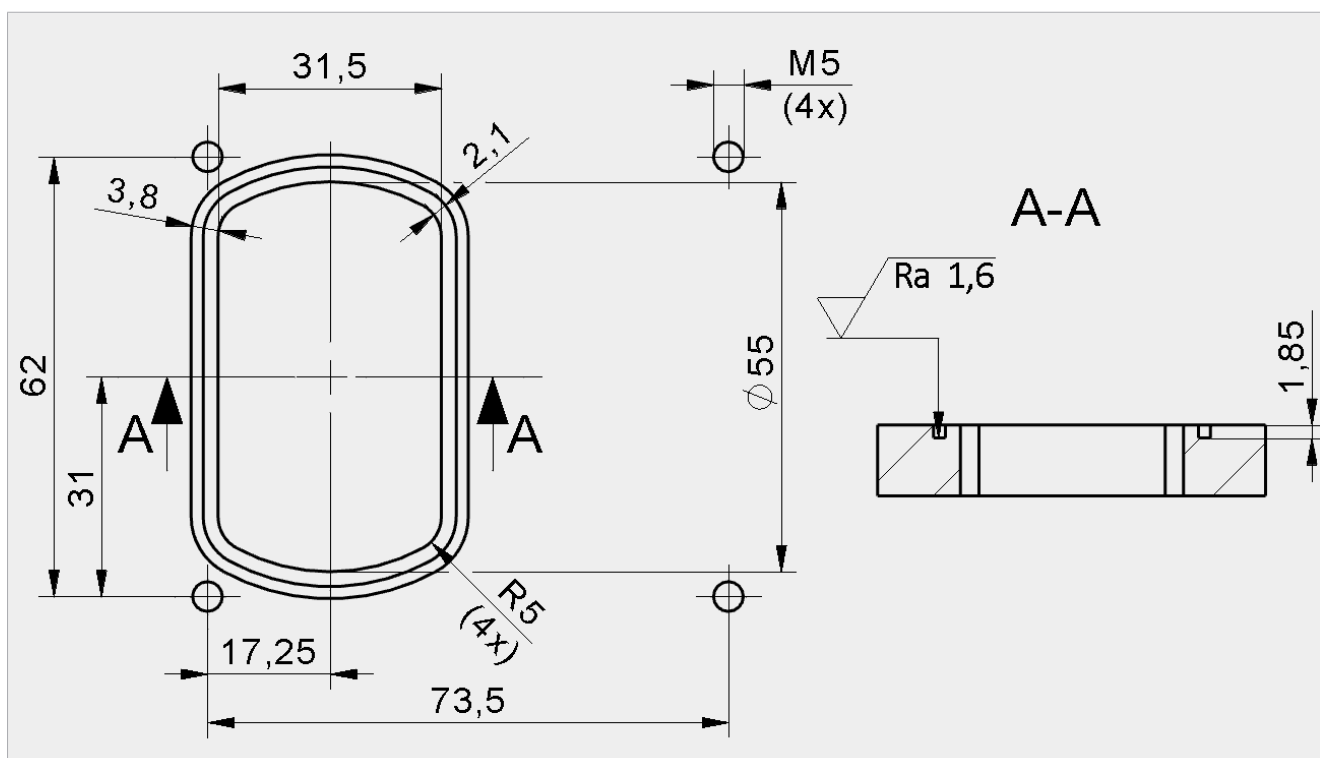
The design of the adapter plate (1) and seal (2) up to the vacuum gripping system is always the responsibility of the operator.

The following sketches show two possible designs for the interface with the ejector.

Drilling template for the variant without a slot



Drilling template for the variant with a slot (the slot is required to mount a filter screen (accessory part).)



10.2.3 Optional: Mounting with Schmalz adapter plate, including screen

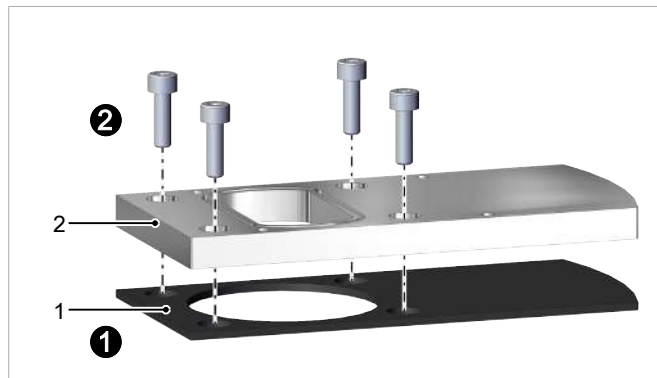
The process of mounting the ejector variant FA using the Schmalz adapter plate is described below.

The set with part number 10.02.01.02194 includes:

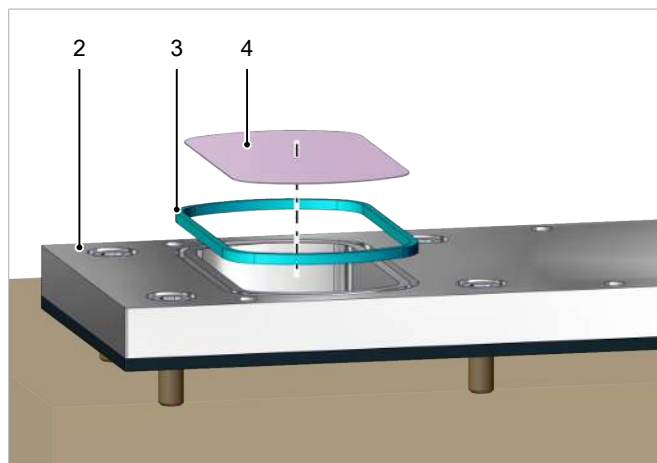
- Adapter plate
- Sealing
- Screen
- Sealing plate
- Machine screws

✓ The vacuum consumer is designed for the use of the adapter plate based on the drilling pattern.

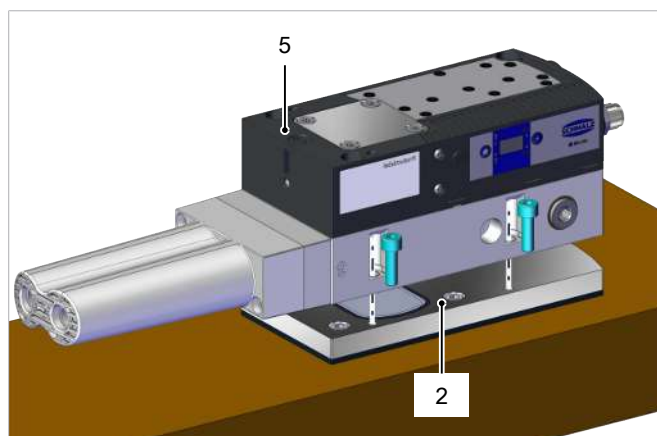
1. Correctly position the sealing plate (1) at the defined point on the vacuum consumer (not shown) ① and mount the adapter plate (2) on the vacuum consumer ②.



2. Insert the seal (3) into the adapter plate slot (2) and the screen (4).



3. Secure the ejector (5) in the correct position on the adapter plate (2) (> [See ch. 10.2.1 Mounting the Standard Variant SA, p. 40](#)).



10.3 Pneumatic Connection

10.3.1 Instructions for the Pneumatic Connection

1. Ensure that you make all connections correctly and never close them off – danger of bursting!
2. To ensure problem-free operation and a long service life for the product, only use adequately maintained compressed air.
3. Use only pipes or hoses with the recommended inner diameter to connect the product:

Type	Recommended hose diameter	
	Compressed air	Vacuum (Standard variant)
SCPL 25	6	20
SCPL 50	6	25
SCPL 75	9	32
SCPL 100	9	32
SCPL 125	11	32
SCPL 150	11	32

Internal Diameters Are Based on a Maximum Hose Length of 2 m.



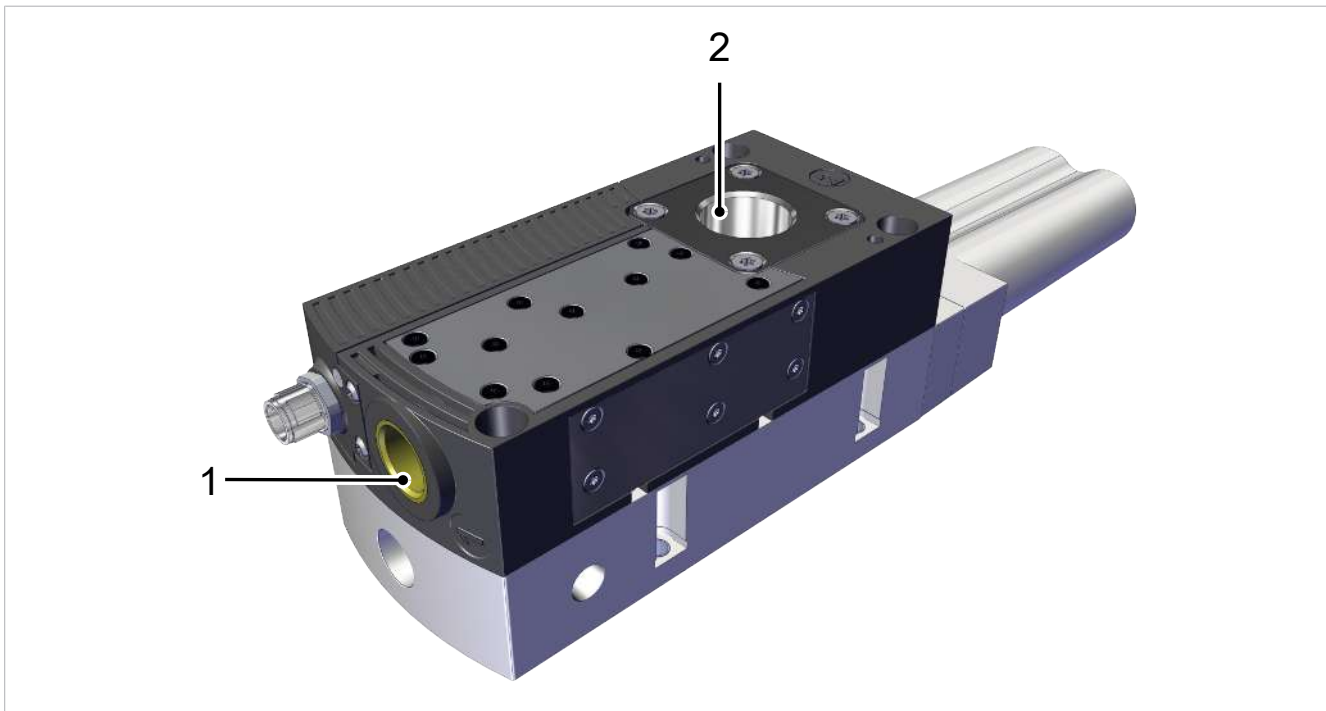
If a hose or pipe with an internal diameter that is too small is used on the compressed air side, the product will not receive enough compressed air to operate at optimal capacity.



If a hose or pipe with an internal diameter that is too small is used on the vacuum side, this will cause the flow resistance along the wall of the hose to be too high and have a negative effect on the suction capacity of the device and on evacuation times as a result. However, the hose diameters should not be arbitrarily large, as the increased volume would extend evacuation times.

10.3.2 Connecting the Compressed Air and Vacuum

Standard Variant SA



1	Compressed air connection (marking 1)	2	Vacuum connection (marking 2)
---	---------------------------------------	---	-------------------------------

- ✓ The connectors required for the hose connections are fitted by the customer.
- 1. Attach the connector to the compressed air connection. Maximum tightening torque = 10 Nm
- 2. Connect the compressed air hose to the ejector.
- 3. Attach the connector to the vacuum connection. Maximum tightening torque = 20 Nm.
- 4. Connect the vacuum hose.

Flange Variant FA

- ✓ The connectors required for the connections are provided by the customer.
- 1. Attach the connector to the compressed air connection. Maximum tightening torque = 10 Nm
- 2. Connect the compressed air hose to the ejector.
- 3. The vacuum is connected through the vacuum opening and is connected to the ejector attachment ([> See ch. 10.2.2 Mounting the Flange Variant FA, p. 41](#)).

10.4 Electrical Connection



⚠ CAUTION

Changing output signals when the product is switched on or plug is connected

Personal injury or damage to property!

- The electrical connection must be performed only by specialists who can evaluate the effects of signal changes on the overall system.



⚠ WARNING

Electric shock

Risk of injury

- ▶ Operate the product using a power supply unit with protected extra-low voltage (PELV).



NOTE

Incorrect power supply

Destruction of the integrated electronics

- ▶ Operate the product using a power supply unit with protected extra-low voltage (PELV).
- ▶ The system must incorporate safe electrical cut-off of the power supply in compliance with EN 60204.
- ▶ Do not connect or disconnect the connector under tension and/or when electrical voltage is applied.

The electrical connection supplies the product with power and communicates with the controller of the higher-level machine using defined outputs.

10.4.1 Mounting the Connection Cable

Establish the ejector's electrical connection using plug connector 1 as shown in the figure.

The ejector is connected to the electrical supply using an M12 connector:

- ✓ The connection cable with socket is provided by the customer. The maximum length of the cable in SIO mode is 30 m.
- ✓ Ensure that no electrical voltage is applied to the device.

- ▶ Attach the connection cable to the electrical connection (1) (with max. tightening torque = hand-tight).



Direct connection to the control unit of the higher-level machine

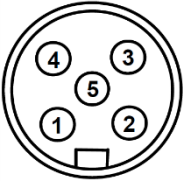
To directly connect the ejector to the control unit, a Schmalz connection cable can be used, for example:

- Ejector with 5-pin M12 connector: M12-5 connection cable with open end, 5 m, part no. 21.04.05.00080

Further connection cables or connection distributors are available on request.

10.4.2 Pin Assignment

PIN assignment for 5-pin M12 connector

M12 connector	Pin	Wire color ¹⁾	Symbol	Function
	1	Brown	U _{S/A}	Supply voltage for sensors/actuators
	2	White	IN1	“Suction” signal input
	3	Blue	GND _{S/A}	Ground for sensors/actuators
	4	Black	OUT	“Part Present” check signal output (H2/h2)
	5	Gray	IN2	“Blow off” signal input

11 Start of Operations

11.1 General Preparations



WARNING

Extraction of hazardous media, liquids or bulk material

Personal injury or damage to property!

- ▶ Do not extract harmful media such as dust, oil mists, vapors, aerosols etc.
- ▶ Do not extract aggressive gases or media such as acids, acid fumes, bases, biocides, disinfectants or detergents.
- ▶ Do not extract liquids or bulk materials, e.g. granulates.

Always carry out the following tasks before activating the device:

1. Check the product for visible damage and deal with any problems immediately (or notify the supervisor).
2. Ensure that the safety features of the machine or system are in perfect condition and check that they are functioning correctly.
3. Make sure all pneumatic connections are occupied and all screws are tight.
4. Ensure that only authorized persons are present in the working area of the machine or system in order to prevent any hazard from switching on the machine.

11.2 Activating the Product

You can supply the device with compressed air once all pneumatic and electrical connections have been made.

The ejector is designed for vacuum handling of airtight parts in combination with suction systems. The vacuum is generated in a nozzle according to the Venturi principle, using suction generated by the flow of accelerated compressed air. Compressed air is channeled into the ejector and flows through the nozzle. A vacuum is generated immediately downstream of the motive nozzle; this causes the air to be sucked through the vacuum connection. The air and compressed air that have been removed by the suction exit together via the silencer or exhaust air channel.

12 Troubleshooting

12.1 Help with Malfunctions

Fault	Possible cause	Solution
Power supply disrupted	Electrical connection	▶ Make sure device is properly connected to power
No communication	Incorrect electrical connection	▶ Check electrical connection and pin assignment
	Higher-level controller not correctly configured	▶ Check the controller configuration
Product does not respond	No power supply	▶ Check electrical connection and pin assignment
	No compressed air supply	▶ Check the compressed air supply
Vacuum level is not reached or vacuum is built up too slowly	Silencer is dirty	▶ Replace silencer insert
	Leakage in hose line	▶ Check hose connections
	Leakage at suction cup	▶ Check suction cup
	Operating pressure too low	▶ Increase operating pressure. Note the maximum limits!
	Internal diameter of hose line too small	▶ Observe recommendations for hose diameter
Load cannot be held.	Vacuum level too low	▶ Increase the control range for the air saving function
	Suction cup too small	▶ Select a larger suction cup
The buttons do not respond and the display does not show [L□□]	The keypad lock is activated	▶ Deactivate the keypad lock
No display on the screen	Faulty electrical connection	▶ Check electrical connection and pin assignment
Display shows error code	See the "Error codes" table	▶ See "Error Codes" table in the following chapter
Warning message "Leakage too high" even though handling cycle is working optimally	Limit value -L- (permissible leakage per second) set too low	▶ Determine typical leakage values in a good handling cycle and set as limit value
	Limit values SP1 and rP1 for leakage measurement set too low	▶ Set limit values in such a way that there is a clear differentiation between the neutral and suction system states.
Warning message "Leakage too high" does not appear even though there is high leakage in the system	Limit value -L- (permissible leakage per second) set too high	▶ Determine typical leakage values in a good handling cycle and set as limit value
	Limit values SP1 and rP1 for leakage measurement set too high.	▶ Set limit values in such a way that there is a clear differentiation between the neutral and suction system states.

12.2 Error messages

If an error occurs, it appears on the display in the form of an error code ("E number"). The ejector's response to an error depends on the type of error.

Display code	Error description
E03	Zero-point adjustment outside $\pm 3\%$ FS (full scale)
E07	Supply voltage is too low
E17	Supply voltage is too high
FFF	Present vacuum exceeds the measurement range
-FF	Overpressure in vacuum circuit; this normally happens only in blow-off mode.
t-1	The measured evacuation time t1 exceeds the specified value; the display alternately shows t-1 and the vacuum level
-L-	The leakage L is greater than the set value -L-; the display alternately shows -L- and the vacuum level

13 Warranty

This system is guaranteed in accordance with our general terms of trade and delivery. The same applies to spare parts, provided that these are original parts supplied by us.

We are not liable for any damage resulting from the use of non-original spare parts or accessories.

The exclusive use of original spare parts is a prerequisite for the proper functioning of the ejector and for the validity of the warranty.

Wearing parts are not covered by the warranty.

14 Maintenance and Cleaning

14.1 Safety Instructions

Maintenance work may only be carried out by qualified personnel.

- ▶ Create atmospheric pressure in the ejector's compressed air circuit before working on the system!



⚠ WARNING

Failure to follow the instructions in these Operating instructions may result in injuries!

- ▶ Read the Operating instructions carefully and observe the contents.



⚠ WARNING

Risk of injury due to incorrect maintenance or troubleshooting

- ▶ Check that the product is functioning properly after all maintenance and troubleshooting.



⚠ CAUTION

Blowing off or cleaning the product with compressed air

Risk of injury and damage to the product

- ▶ Never blow off the product with compressed air.



⚠ CAUTION

Use of Cleaners Containing Solvents

Damage to the product (seals, insulation, coatings and other surfaces may be damaged by cleaners that contain solvents) and potentially damage to health

- ▶ Use a chemically and biologically neutral cleaning agent.
- ▶ Use cleaning agent that is rated as non-harmful to health.
- ▶ The use of the following cleaning agents is strictly prohibited:
 - Acetone
 - white spirit
 - cellulose thinner/turpentine oil (solvents)

14.2 Cleaning the Product

1. For cleaning, do **not** use aggressive cleaning agents such as industrial alcohol, white spirit or thinners.
Only use cleaning agents with pH 7–12.
2. Remove dirt on the exterior of the device with a soft cloth and soap suds at a maximum temperature of 60° C. Make sure that the silencer is not soaked in soapy water.
3. Ensure that no moisture can reach the electrical connection or other electrical components.

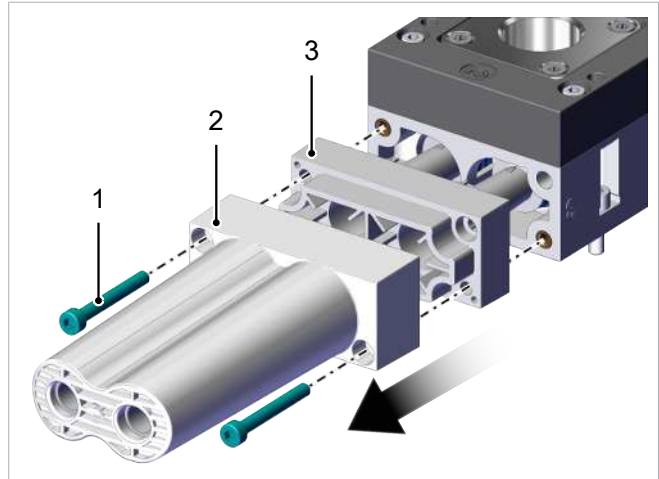
14.3 Cleaning or Replacing the Ejector Module



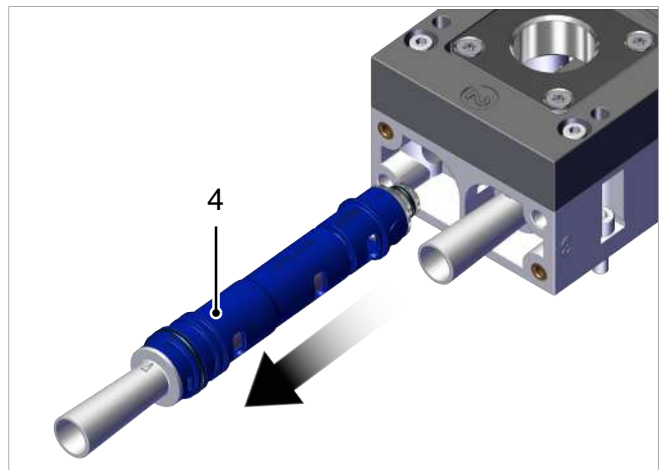
The illustrations shown below may deviate from the customer's version because they serve as examples of different versions of the product.

Removing the ejector module

1. Release the screws (1) and remove the silencer (2) and the silencer holder (3).

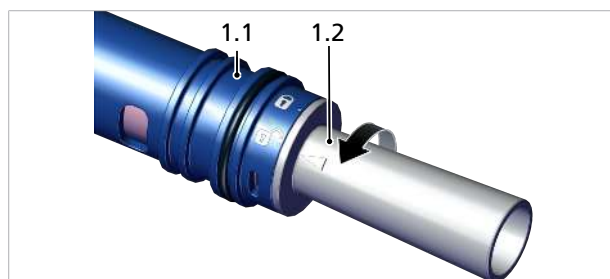


2. Pull the ejector module (4) out of the bore-hole.

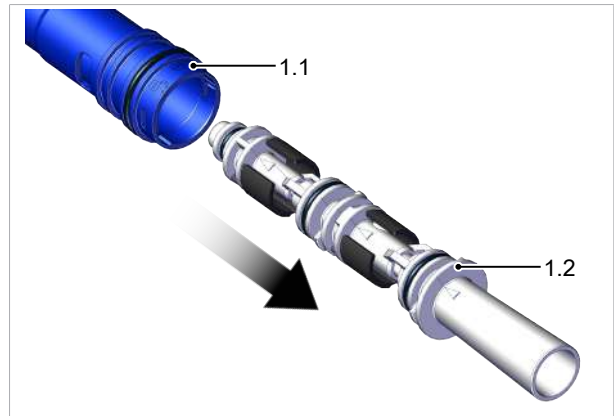


Opening and cleaning the ejector module

1. Turn the nozzle fitting (1.2) relative to the main body (1.1) to the "unlocked" position.

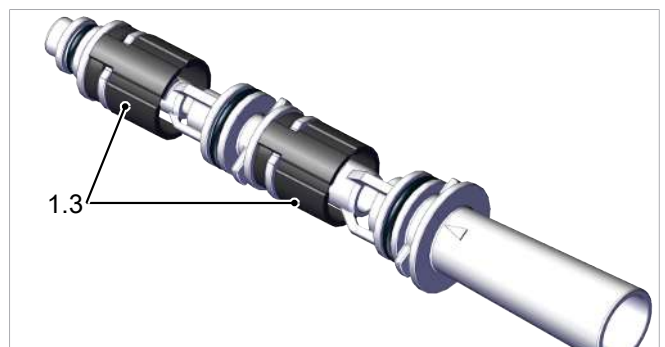


2. Pull the nozzle fitting (1.2) out of the main body (1.1), pulling only in the axial direction.

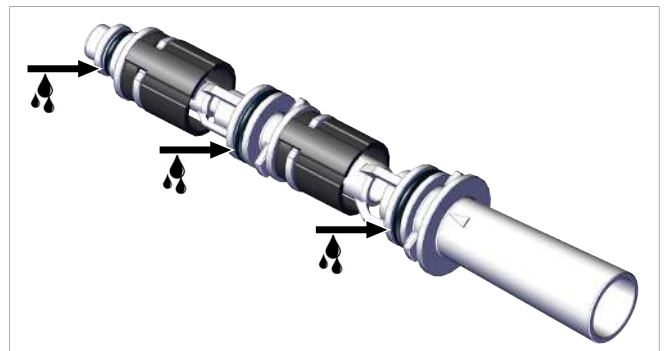


3. Blow off the components with compressed air or clean them under running water.

4. After cleaning, check the non-return valves (1.3) for wear and replace them if necessary.

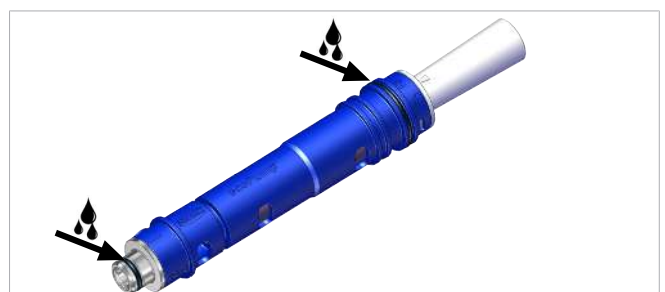


5. Grease the O-rings slightly before mounting the ejector module.

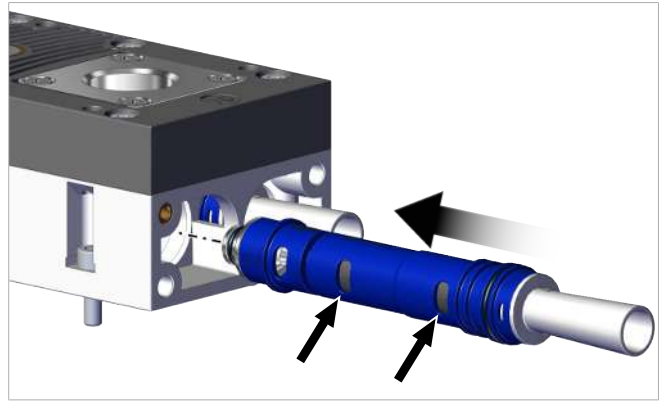


Assembling a new or cleaned ejector module

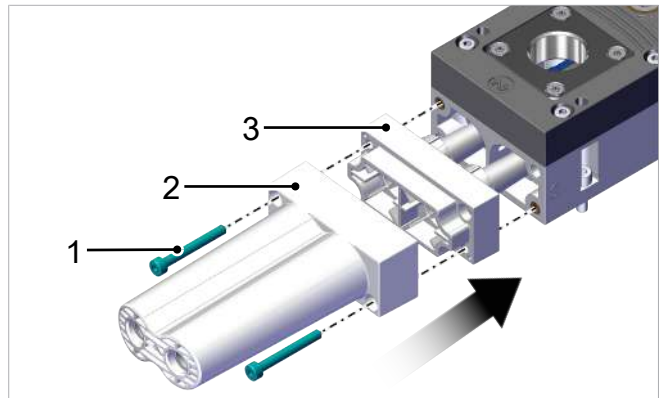
1. Lightly grease the ejector module O-rings (4) before mounting.



2. Ensure that the ejector module (4) is in the correct position and push it into the opening until it stops, with the suction openings of the ejector module (4) as shown.



3. Attach the silencer holder (3) and the silencer (2) using the two screws (1) with a tightening torque of 2 Nm.



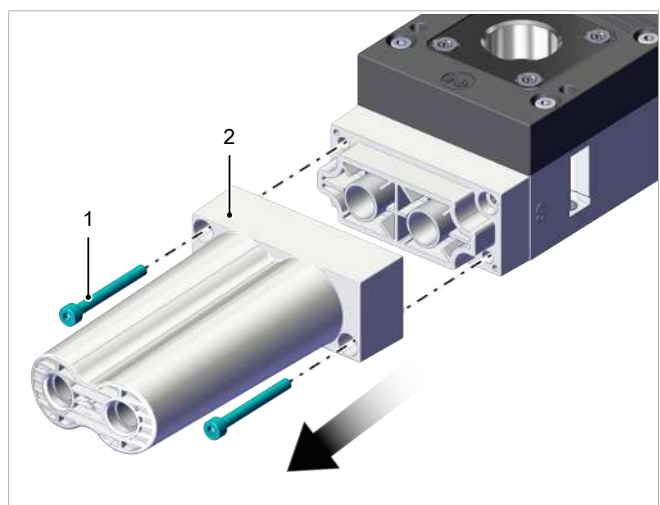
14.4 Replacing the Silencer

Heavy infiltration of dust, oil, etc. may contaminate the silencer and reduce the suction capacity. Cleaning the silencer is not recommended due to the capillary effect of the porous material.

If the suction capacity decreases, replace the silencer:

- ✓ The relevant spare parts set is made available by the customer.
- ✓ The device has been disconnected from the compressed air supply.

1. Release the screws (1) and remove the silencer (2).



2. Fasten the new silencer with the two new screws using a tightening torque of 2 Nm.

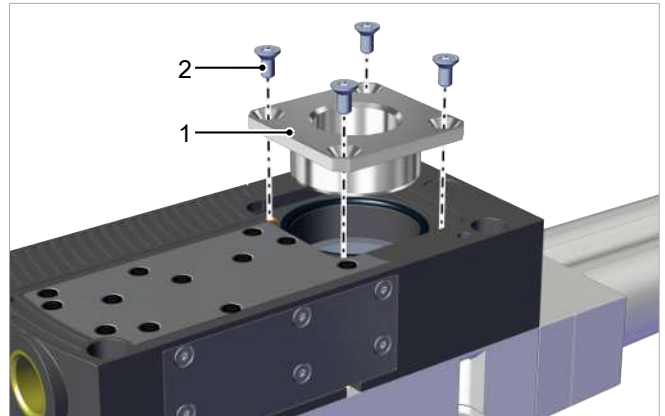
14.5 Cleaning or Replacing the Screen in the Vacuum Connection

The vacuum connection contains a screen in which dust, chippings and other solid materials may accumulate over time. If there is a noticeable reduction in performance, simply clean or replace the screen.

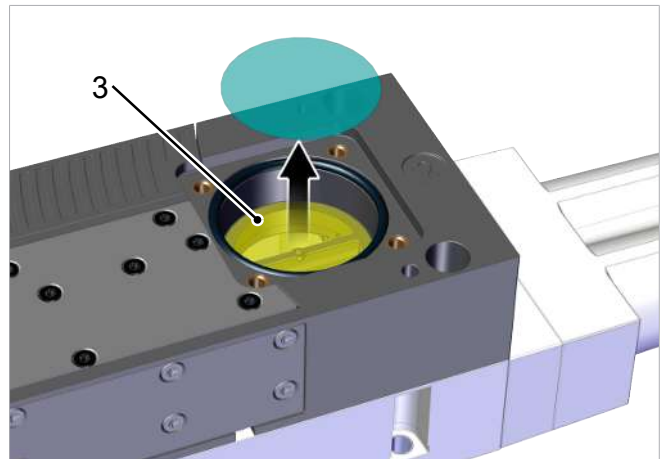
The following applies to the standard variant.

- ✓ The ejector is deactivated and disconnected from the supply lines.

1. Remove the four screws (2) and lift the vacuum connection (1) out of the housing.

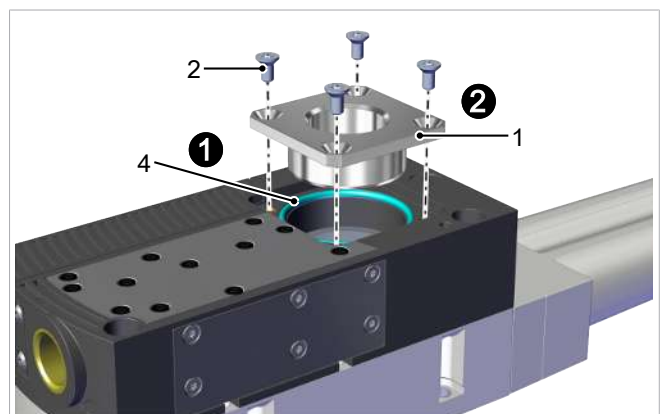


2. Remove the screen (3) from the vacuum connection and clean it. If the contamination is excessive, replace the screen.



3. Insert the cleaned or new screen into the vacuum connection.

4. Check that the O-ring (4) is fitted ①.



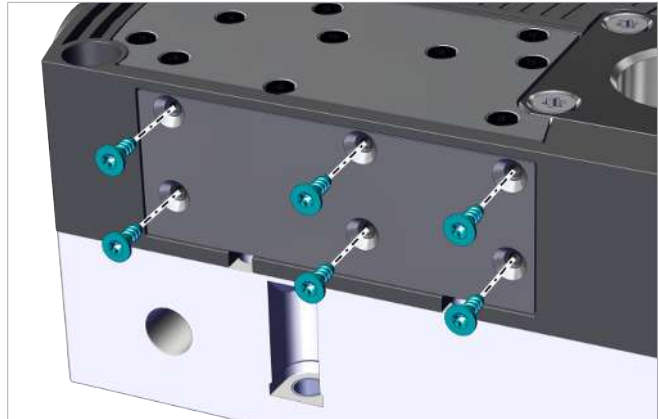
5. Insert the vacuum connection (1) into the housing and secure with the 4 screws (2) with a tightening torque of 2.5 Nm each ②.

14.6 Replacing the Valve

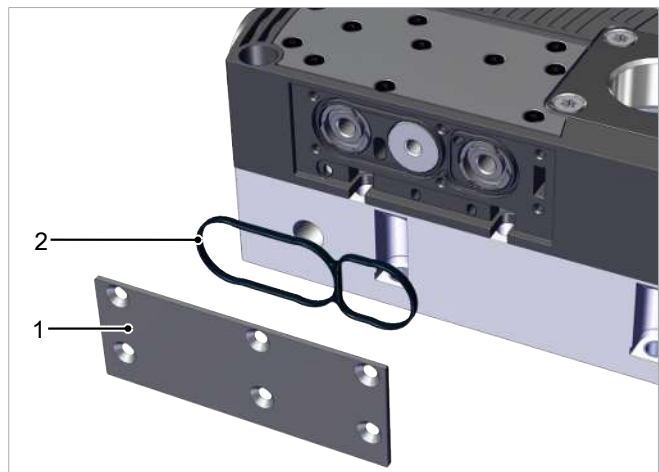
A faulty valve can be replaced as described below.

- ✓ The spare part set with part no. 10.02.02.07698 (two valves and one sealing) is provided by the customer.
- ✓ The product has been disconnected from all supply lines.

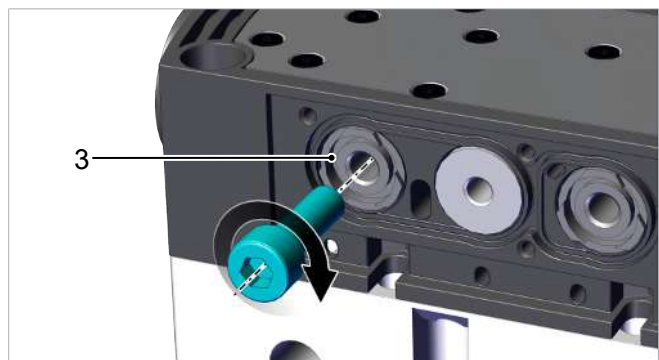
1. Loosen and remove the screws on the sealing plate.



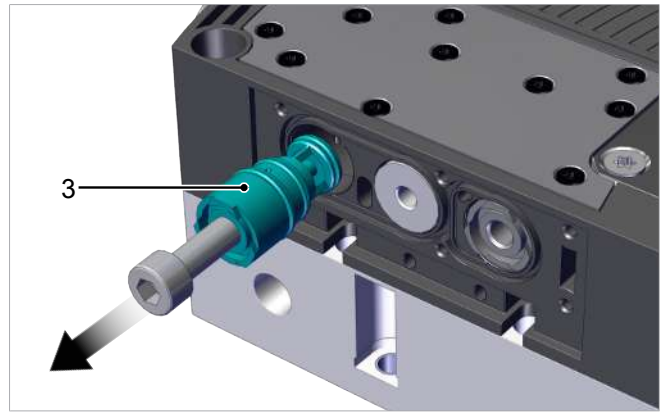
2. Remove the sealing plate (1) and sealing (2).



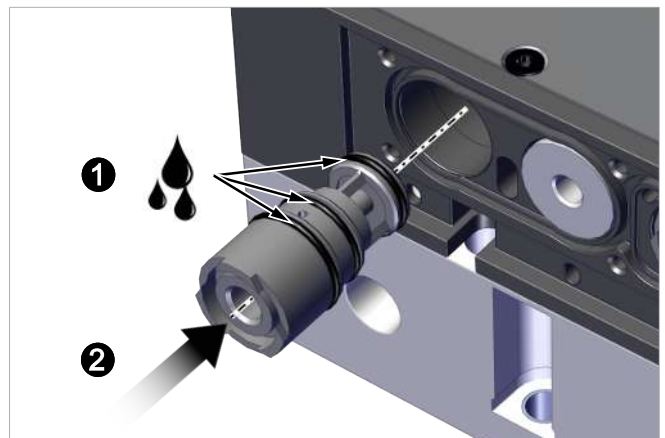
3. Screw a screw with an M5 thread into the central thread of the valve (3) to be replaced (at least 5 threads).



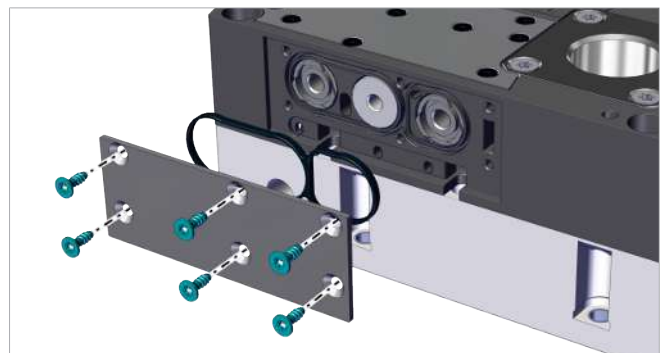
4. Pull the valve (3) out of the hole by pulling on the screw.



5. Apply pneumatic grease to the O-rings of the new valve ① and press the valve into the hole until it stops. ②.



6. Insert the new sealing in the correct position and fit the sealing plate, tightening the screws to a maximum torque of 0.75 Nm.



7. Connect the product to all necessary lines.
8. Before starting the handling process, check to ensure the device is installed and functioning correctly.

15 Spare and Wearing Parts

The product must be maintained only by qualified mechanics.

Personnel must have read and understood the operating instructions.

Designation	Type	Part no.
Silencer	SD 102x71x33 SBPL/SCPL	10.02.01.01585
Ejector module HF	SEP HF 3 13 22	10.02.01.01996
Multi-stage nozzle in compact design HV	SEP HV 3 16 22	10.02.01.01991
Sealing frame	DI-RA 112.5x34.8 NBR-55	10.02.01.01541
O-ring	O-RING 10x2.5 NBR-70	10.07.08.00002
Round screen	SIEB 36.2x0.2 A2 400 0.4/0.22	10.02.02.07119
Set of spare parts for non-return flap	ERS SEP-22 6xRUE-KLAP	10.02.01.01450
Spare part for ejector	ERS VENT SCPLb/c/i	10.02.02.07698

16 Accessories

Depending on the output module, the items listed in the following table are required for an upgrade.

The **installation information** required for the conversion is stored with the relevant **retrofit kit** at www.schmalz.de.

For standard variants:

Upgrade	Ejector	Sealing plug
SCPL 25 to 50	10.02.01.01996 (HF) or 10.02.01.01991 (HV)	Remove 10.02.01.01687!
SCPL 75 to 100	10.02.01.01996 (HF) or 10.02.01.01991 (HV)	Remove 10.02.01.01687!
SCPL 125 to 150	10.02.01.01996 (HF) or 10.02.01.01991 (HV)	Remove 10.02.01.01687!

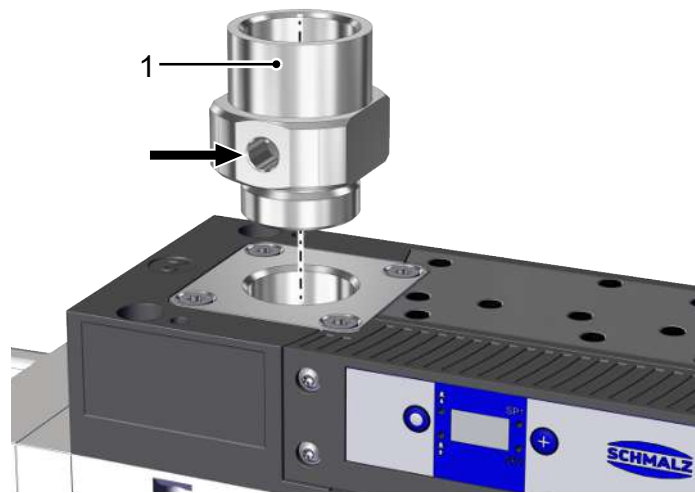
For flange variants:

Upgrade	Ejector	Sealing plug
SCPL 25 to 50	10.02.01.01409 (HF) or 10.02.01.01411 (HV)	Remove 10.02.01.01687!
SCPL 75 to 100	10.02.01.01409 (HF) or 10.02.01.01411 (HV)	Remove 10.02.01.01687!
SCPL 125 to 150	10.02.01.01409 (HF) or 10.02.01.01411 (HV)	Remove 10.02.01.01687!

Designation	Type	Part no.	Note	Hose clamp
Connection cable	ASK B-M12-5 5000 K-5P	21.04.05.00080	All SCPL	—
Connection cable	ASK B-M12-5 1000 S-M12-5	21.04.05.00158	All SCPL	—
Connection cable	ASK B-M12-5 2000 S-M12-5	21.04.05.00211	All SCPL	—
Connection cable	ASK WB-M12-5 5000 K-5P	21.04.05.00830	All SCPLs	—
Mounting bracket	BEF-WIN 25x77x72 3 SBPL	10.02.01.01705	All SCPLs	—
Vacuum gauge	VAM 40 V H	10.07.02.00035	SCPLb	—
Vacuum gauge (electric)	VAM-D 30x30 VP10 G1/8-AG	10.07.02.00055	SCPLb	—
Hose sleeve for SBPL/ SCPL 25	ST 20 AL-EL	10.02.01.01679	for rated hose Ø 20	10.07.10.00086
Hose sleeve for SBPL/ SCPL 50	ST 25 AL-EL	10.02.01.01680	for rated hose Ø 25	10.07.10.00087
Hose sleeve for SBPL/ SCPL >50	ST 32 AL-EL	10.02.01.01681	for rated hose Ø 32	10.07.10.00018
Exhaust air set	ABL-SET SBPL M	10.02.01.01939	All SCPLs	—

Designation	Type	Part no.	Note	Hose clamp
Exhaust air set	ABL-SET SBPL L	10.02.01.01940	Only for SCPL up to 100	—
Vacuum cup filter	VFT G1/2-IG 80	10.07.01.00125	SCPL25	—
Vacuum cup filter	VFT G3/4-IG 80	10.07.01.00128	SCPL50	—
Dust filter	STF G3/4-IG N	10.07.01.00007	SCPL75	—
Dust filter	STF G1-1/4-IG N	10.07.01.00008	From SCPL100	—
Multi-stage nozzle	SEP HV 3 16 22	10.02.01.01996 (HF)	For standard	
Multi-stage nozzle	SEP HF 3 13 22	10.02.01.01991 (HV)	For standard	
Ejector adapter	ADP-EJ 153x71x33.8 SBPL/SCPL	10.02.01.02194	For variant FA Sheet, screen, sealing frame and sealing plate for layer gripper	
Basic set	SET SBPL/SCPL	10.02.01.02195	For variant FA Screen, sealing frame	
Multi-stage nozzle	SEP HV 3 16 22 S	10.02.01.01411	For variant FA	
Multi-stage nozzle	SEP HF 3 13 22 S	10.02.01.01409	For variant FA	
Extension (round)	VRL-R G1 50.3x39 AL	10.02.01.02093	For standard SCPLb size 100 to 150	
Extension (round)	VRL-R NPT3/4 44.5x39 AL	10.02.01.02094	For standard SCPLb size 25 to 75	
Extension (round)	VRL-R G3/4 44.5x39 AL	10.02.01.02096	For standard SCPLb size 25 to 75	
Extension (round)	VRL-R NPT1 50.3x39 AL	10.02.01.02097	For standard SCPLb size 100 to 150	

The through hole in the extension (1) is used to measure the vacuum, for example by mounting a vacuum switch VSi or a pressure gauge. Sealing the threads is the responsibility of the operating company.



16.1 Converting the Vacuum Connection on the Standard Variant to a Hose Sleeve

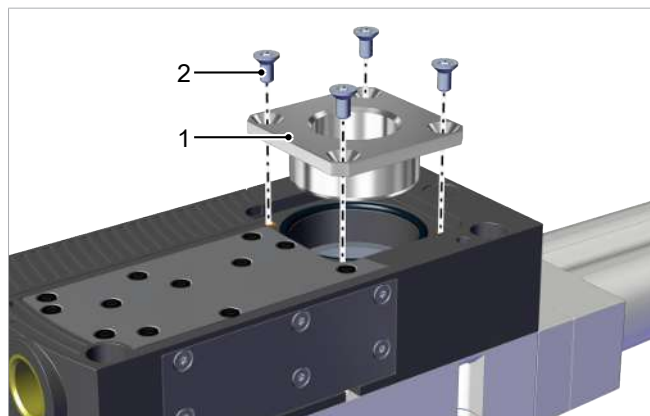
The vacuum connection can be converted to a connection using a hose sleeve. For the corresponding sizes, the part numbers of the appropriate hose sleeves are listed in the accessories.



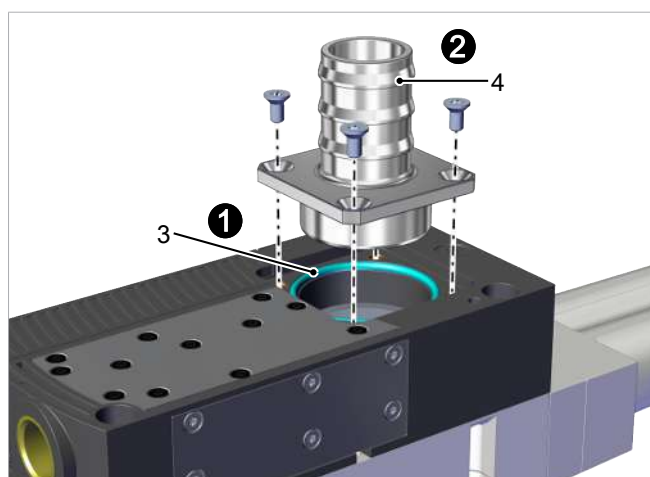
The illustrations shown below may deviate from the customer's version because they serve as examples of different versions of the product.

- ✓ The ejector is deactivated and disconnected from the supply lines.
- ✓ The customer has the correct hose sleeve for the ejector.

1. Remove the four screws (2) and lift the vacuum connection (1) out of the housing.



2. Check that the O-ring (3) is fitted **1**. Insert the vacuum connection with the hose sleeve (4) into the housing and secure using the 4 screws with a tightening torque of 2.5 Nm each **2**.



17 Decommissioning and Disposal

17.1 Disposing of the Product

The components may only be prepared for disposal by qualified specialists.

- 1. Dispose of the product properly after replacement or decommissioning.
- 2. Observe the country-specific guidelines and legal obligations for waste prevention and disposal.

17.2 Materials Used

The table below shows the materials used:

Component	Material
Main body	Fiberglass-reinforced plastics
Vacuum connection	Aluminum alloy
Inner components	Aluminum alloy, brass, NBR
Screws	Galvanized steel, stainless steel
Sealing	Nitrile rubber (NBR)
Lubrication	Silicone-free

18 Overview of Display Codes

Display code	Parameter	Comment
SP1	Switching point 1	Value at which the control function deactivates
rP1	Reset point 1	Reset value 1 for the control function
SP2	Switching point 2	Activation value of "Parts control" signal output
rP2	Reset point 2	Reset value 2 for the "Parts control" signal
tBL	Blow off time	Set the blow-off time for "time blow off"
cAL	Zero-point adjustment	Calibrate the vacuum sensor
EF	Extended functions	Open the "Extended Functions" submenu
INF	Information	Open the "Info" submenu
cc1	Counter 1	Counter for suction cycles (suction signal input)
cc2	Counter 2	Counter for valve switching frequency
SoC	Software	Displays the software version
Snr	Serial number	Displays the serial number of the ejector
Art	Part number	Displays the part number of the ejector
un1	Vacuum unit	Vacuum unit in which the measurement and setting values are displayed
bAr	Vacuum level in mbar	The displayed vacuum level is shown in mbar.
PS1	Vacuum level in psi	The displayed vacuum level is shown in psi.
iHg	Vacuum level in inHg	The displayed vacuum is shown in inches of Hg.
kPa	Vacuum level in kPa	The displayed vacuum level is shown in kPa.
t-1	Max. permissible evacuation time Evacuation time t1 exceeded	Set the maximum permitted evacuation time, or The measured evacuation time t1 exceeds the specified value; the display alternately shows t-1 and the vacuum level.
-L-	Max. permissible leakage Leakage L larger than -L-	Set the maximum permissible leakage in mbar/s, or The leakage L is greater than the set value -L-; the display will alternately show -L- and the vacuum level.
cEr	Control	Set the air saving function (control function)
rES	Reset	All adjustable values are reset to the factory settings.
Inc	Inconsistent	The entered value is not within the permissible value range. This is an informational message that appears if incorrect information is entered.
oor	Out of range	Input value invalid
Loc	The keypad lock is activated	The buttons are locked.
Unc	The keypad lock is deactivated	The buttons are not locked.
E03	Error 03	Zero-point adjustment of the vacuum sensor outside $\pm 3\%$ FS
E07	Error 07	Supply voltage is too low
E17	Error 17	Supply voltage is too high
FFF		Present vacuum exceeds the measurement range
-FF		Overpressure in vacuum circuit; this normally happens exclusively in blow off mode.

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