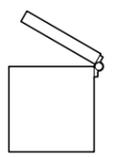
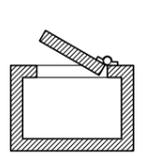
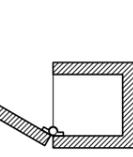


**LAMP®**  
**HG-JHW SOFT-CLOSE DAMPENING HINGE Installation Instruction** PAT 

Please follow these instructions carefully for proper use.

| Meanings of Pictographs  |   |
|--|---|
|  | A matter which needs to be attended to. |
|  | A matter which must not be done.        |
|  | A matter which must be done.            |

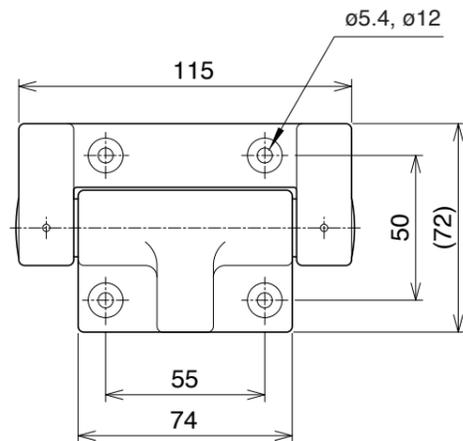
|   |  |   |   |
|---|--|---|---|
| <ul style="list-style-type: none"> <li>● The Product can be fitted to any of the three types of doors shown at right.</li> <li>● Use the Product within the prescribed load torque range (see the table in <b>Specifications</b>).</li> <li>● Provide a door stopper to prevent the Product from turning beyond the prescribed range (see <b>Damper Effective Angle</b> and <b>Application Examples</b>).</li> <li>● Make sure that the part to which the Product is fitted has sufficient strength.</li> </ul> | <b>Door types</b>  |   |   |
|   |  |  |  |
|   | Upper cover (external fitting)   |   | Downward-opening door (internal fitting)  |
|   | Overlay coverage   | Inset   |   |

- When an attempt is made to manually turn the Product in the damper working direction, the load torque becomes so large in the rated torque range (0 to about 60 degrees) that the Product may not be turned to the "Closed" side (see **Damper Effective Angle**).
- When more than one hinge is used for a door, fit them paying attention to the shaft alignment. An off-center shaft can increase the load or prevent smooth hinge operation.
- If it is necessary to fit the Product onto an inclined plane, consult our company.

**CAUTIONS**

- Do not force the door to close faster in damper effective direction. It can cause damage to the Product.
- When the door opening angle is small, the dampers may not work smoothly.
- The damper characteristic is affected at room temperature. This is not mechanical problem.

**Dimensions**



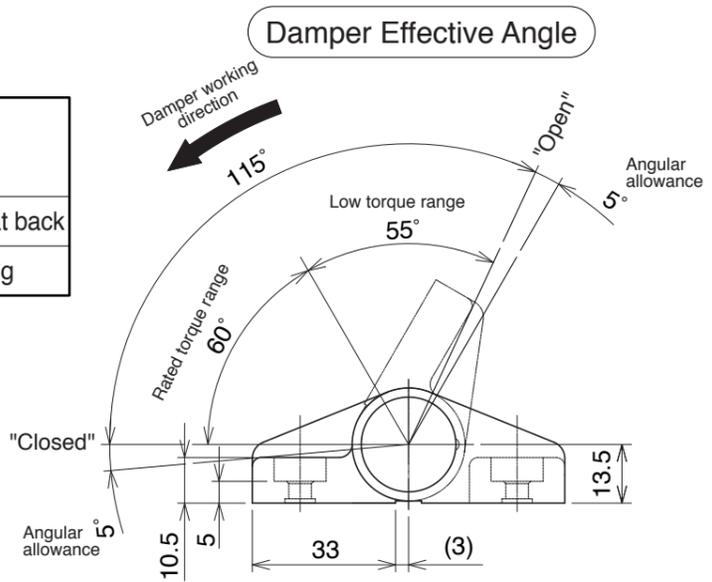
Screws not included

Recommended screw and washer:  
M5 hexagon socket head screw ×4,  
washer 5 mm in nominal diameter ×4  
(for one hinge)

**Specifications**

| Item no. | Torque *<br>kgf·cm [N·cm] | Marking               |
|----------|---------------------------|-----------------------|
| HG-JHW50 | 61.2-102 [600-1000]       | White marking at back |
| HG-JHW70 | 102-142.8 [1000-1400]     | Non-marking           |

\* The torque indicated is at 2 pcs use.  
Operating temperature: 0 to 40° C  
Operating humidity: Max. 90% RH



**Installation Procedure**

1. Fit the hinges to the cabinet.
2. Turn the hinges to any angle in the low torque range (about 60 to 115 degrees) and fit the door to the cabinet.
3. Open and close the door repeatedly to check that it operates smoothly.

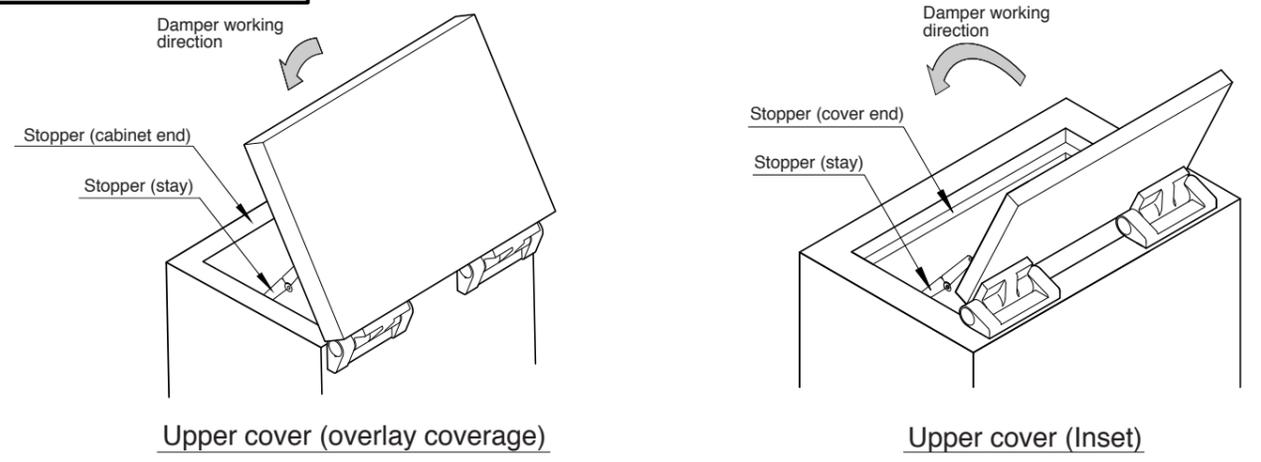
**Torque Calculation**

W : Door weight  
L : Door height  
G : The distance from hinge center to door center of gravity  
= L / 2 \* When the door is uniform in shape

**Torque = Door height × 1/2 × Door weight (kgf·cm)**

Even when the hinges are manually turned in the rated torque range (0 to about 60 degrees), it automatically returns to about 60 degrees when it is released. Fit the door at an angle at which the hinges do not automatically return (low torque range-about 60 to 115 degrees) even when they are released (see **Damper Effective Angle**).

**Application Examples**



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ISO9001(JSAQ384) ISO14001(JSAE597) CERTIFICATE.  
\*ISO14001:CHIBA PRODUCTION DIVISION-CHIBA FACTORY and LOGISTICS DIVISION-LOGISTICS CENTER



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TOLL FREE:(800) 562-5267 (from U.S.A only)  
http://www.sugatsune.com  
E-mail : sales@sugatsune.com

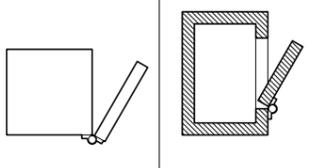
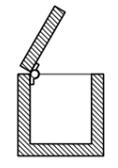
# LAMP® HG-JHWG Torque Damper Hinge Installation Instruction PAT

Please follow these instructions carefully for proper use.

| Meanings of Pictographs  |   |
|--|---|
|  | A matter which needs to be attended to. |
|  | A matter which must not be done.        |
|  | A matter which must be done.            |

- The Product can be fitted to any of the three types of doors shown at right.
- Use the Product within the prescribed load torque range (see the table in **Specifications**).
- Provide a door stopper to prevent the Product from turning beyond the prescribed range (see **Damper Effective Angle** and **Application Examples**).
- Make sure that the part to which the Product is fitted has sufficient strength.

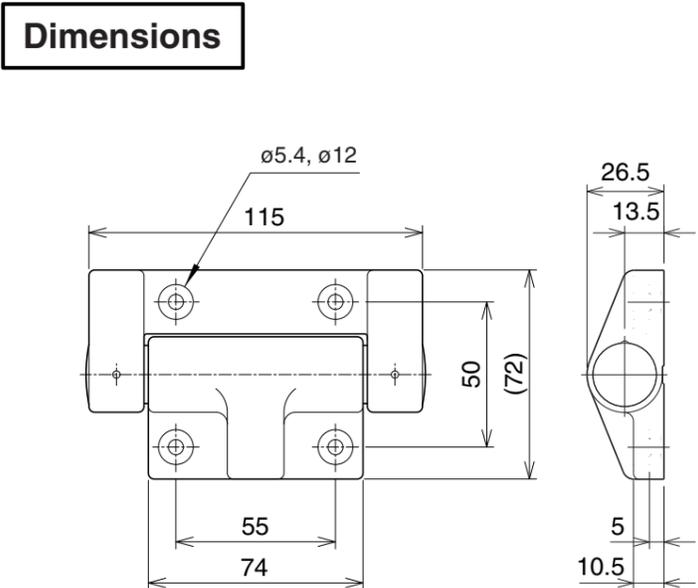
**Door types**

|  |       |   |
|--|-------|---|
|  |       |  |
|  |       |   |
| Overlay coverage   | Inset | Upper cover (internal fitting)  |

- When an attempt is made to manually turn the Product in the damper working direction, the load torque becomes so large in the rated torque range (55 to about 115 degrees) that the Product may not be turned to the "Closed" side (see **Damper Effective Angle**).
- When more than one hinge is used for a door, fit them paying attention to the shaft alignment. An off-center shaft can increase the load or prevent smooth hinge operation.
- If it is necessary to fit the Product onto an inclined plane, consult our company.

**CAUTIONS**

- Do not force the door to close faster in damper effective direction. It can cause damage to the Product.
- When the door opening angle is small, the dampers may not work smoothly.
- The damper characteristic is affected at room temperature. This is not mechanical problem.



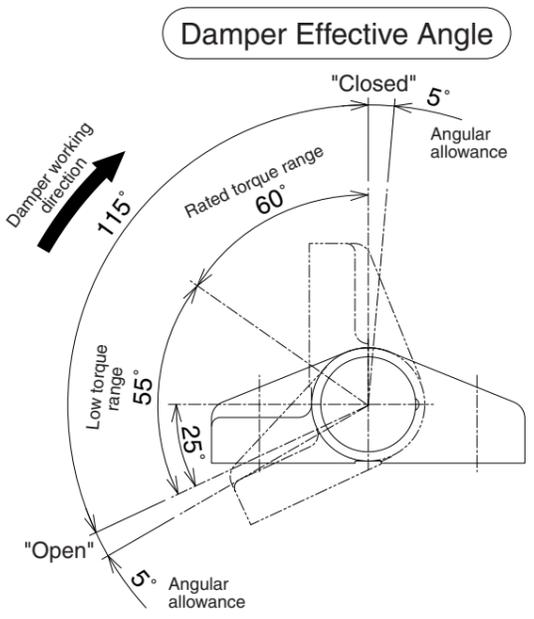
Screws not included

 Recommended screw and washer:  
M5 hexagon socket head screw ×4,  
washer 5 mm in nominal diameter ×4  
(for one hinge)

## Specifications

| Item no.  | Torque *<br>kgf·cm [N·cm] | Classification                |
|-----------|---------------------------|-------------------------------|
| HG-JHW50G | 61.2-102 [600-1000]       | White and red marking at back |
| HG-JHW70G | 102-142.8 [1000-1400]     | Red marking at back           |

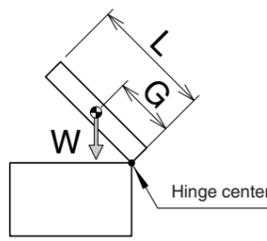
\* The torque indicated is at 2 pcs use.  
Operating temperature: 0 to 40° C  
Operating humidity: Max. 90% RH



## Installation Procedure

1. Fit the hinges to the cabinet.
2. Turn the hinges to any angle in the low torque range (about 0 to 55 degrees) and fit the door to the cabinet.
3. Open and close the door repeatedly to check that it operates smoothly.

## Torque Calculation

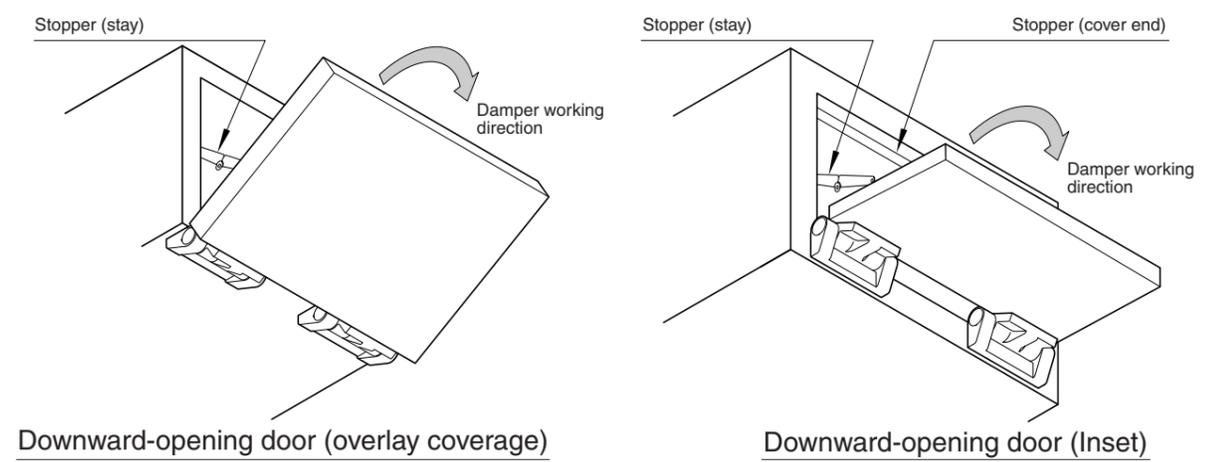


W : Door weight  
L : Door height  
G : The distance from hinge center to door center of gravity  
= L / 2 \* When the door is uniform in shape

**Torque = Door height × 1/2 × Door weight (kgf·cm)**

 Even when the hinges are manually turned in the rated torque range (55 to about 115 degrees), it automatically returns to about 55 degrees when it is released. Fit the door at an angle at which the hinges do not automatically return (low torque range-about 0 to 55 degrees) even when they are released (see **Damper Effective Angle**).

## Application Examples



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