

# SPRING LID STAY S-AT PAT.P Installation Manual

Please carefully read and follow the following instructions for proper installation of the S-AT spring lid stay

- The S-AT is a stay designed to assist the lifting of lid as described below. Sugatsune declines any responsability for incident or injury caused by use others than originally intended for.
  Sugatsune liability is limited to the stay. It does in no way extend to the entire final assembly.
- The utmost care was taken during the production of this stay. Should you, however, find any defect, please immediately contact your local retailer for replacement.

The warranty period is one year after shipment date. Sugatsune's liability shall be limited to replacement of the product and will in no case extend to the assembly as a whole.

- Strictly follow lid sizes and weight as described below.

  ! Operation temperature range is 0°C ~40°C
  ! S-AT should be installed in a vertical position. Biased installation may damage the stay.
- ! Do not apply excessive force when opening or closing the lid. ! Never attempt to modify or dissable the S-AT.

### Applicable Lid Weight and Size

· The lid should be designed such that its torque moment is within the following range:

S-AT01(S): 62-90 kg·cm S-AT02(S): 90-120 kg·cm

The range above is shown when using one stay. When using two stays, simply double the value.

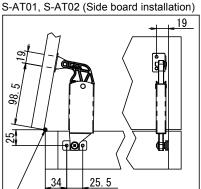
Lid torque moment is calculated as follows: [Lid height (mmm) / 2] x [Lid weight (kg)]

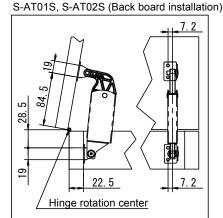
#### Parts List

## ■Arm bracket : 1 pcs S-AT S-ATS or ■Body bracket: 1 pcs 9 ■ Cross recessed truss screw ■ Main body : 1 pcs (M4x6):1 pcs

Installation screws are not provided. The following screw type is recommended: Wood: cross recessed truss tapping screw Metal sheet: cross recessed truss screw M4

#### **Installation Dimensions**





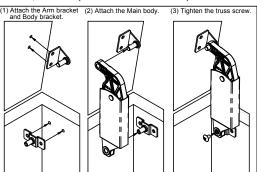


Hinge rotation center

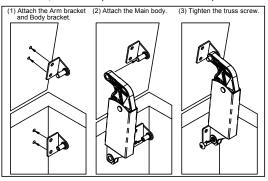
! When clsoing the lid, make sure that the arm bracket does not touch the side board. ! If you do not use a single axis hinge, please contact your local reseller for technical advice.

Installation Procedure

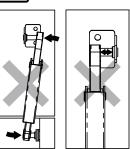
#### S-AT01, S-AT02 (Side board installation)

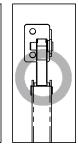


#### S-AT01S, S-AT02S (Back board installation)









Please make sure to regularly tighten all installation screws.

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