

southco

PROPRIETARY ITEM - EXCEPT FOR USES EXPRESSLY GRANTED IN WRITING INFORMATION DISCLOSED HEREON IS CONFIDENTIAL AND ALL RIGHTS PATENT AND OTHERWISE ARE RESERVED BY SOUTHCO, INC.

STAINLESS STEEL PUSH-ON RETAINERS FOR NO. 12 SCREW FASTENER ASSEMBLIES

| DATE | DRAWN | CHKD | SCALE | DRAWING NUMBER |
|---------|-------|------|--------|----------------|
| 1-24-89 | JHV | | N.T.S. | J-12-6-1 |

| REV. | DATE | DRAWN | REVISION | ITEM | PART NO. | MATERIAL | FINISH | | |
|------|-----------|---------|--------------------------------|----------|----------|-----------------|------------|--|--|
| A | 5/23/89 | JHV | ADDED INSTALLATION INFORMATION | RETAINER | 12-6-1 | STAINLESS STEEL | PASSIVATED | | |
| B | 3/22/91 | JAD | ADDED TOLERANCE BLOCK | | | | | | |
| C | 12APR93 | ALC | PRN: 3-1-03 | | | | | | |
| D | 24AUG95 | JSS | PRN: 12-201 | | | | | | |
| E | 15SEP2000 | FJB/CHW | PRN: 12-284 | | | | | | |

ALL DIMENISONS ARE IN INCHES. ALL DIMENSIONS WITHOUT TOLERANCES ARE REFERENCE.

THIRD ANGLE PROJECTION

A4 PAPER SIZE

NOTES:

- A - MAX. PANEL THICKNESS - TO INSURE THAT RETAINER SEATS PROPERLY BETWEEN SCREW THREADS AND PANEL, THE ACTUAL PANEL THICKNESS PLUS .034 ADDITIONAL CLEARANCE MUST BE LESS THAN "MAX. OUTER PANEL THICKNESS" IN SCREW SELECTION TABLE IN SOUTHCO HANDBOOK.
- B - FOR DRAWING OF RETAINER ONLY SEE J-12-6-1A.

