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PROPRIETARY ITEM - EXCEPT FOR USES EXPRESSLY GRANTED IN WRITING INFORMATION DISCLOSED HEREON IS CONFIDENTIAL AND ALL RIGHTS PATENT AND OTHERWISE ARE RESERVED BY SOUTHCO, INC.

NO. N7 CAPTIVE NUT ASSEMBLY  
PRESS-IN STYLE, M5 OR 10-32 THREAD SIZE

DATE: 01MAR95  
DRAWN: JSS  
CHKD: DAZ  
SCALE: 2:1

DRAWING NUMBER: J-N7-32

REV	DATE	DRAWN/CHKD	DESCRIPTION	PART NUMBER	THREAD SIZE	KNOB FINISH	KNOB STYLE	DIMENSION "L"	
A	03JUL95	DAZ	PRN: N7-03	N7-32-10	M5	NATURAL	THRU HOLE	12.5	<b>MILLIMETERS</b>
B	01AUG2005	CSC/MDY	PRN: P2005-0747	N7-32-50	M5	BLACK	THRU HOLE	12.5	
C	06APR2006	RLR/MDY	PRN: P2006-0493	N7-32-11	M5	NATURAL	BLIND HOLE	17.9	
D	14FEB2012	CMS/JCK	PRN: P2011-1182	N7-32-51	M5	BLACK	BLIND HOLE	17.9	
				N7-82-10	10-32	NATURAL	THRU HOLE	12.5	ALL DIMENSIONS WITHOUT TOLERANCES ARE FOR REFERENCE ONLY.
				N7-82-50	10-32	BLACK	THRU HOLE	12.5	
				N7-82-11	10-32	NATURAL	BLIND HOLE	17.9	
				N7-82-51	10-32	BLACK	BLIND HOLE	17.9	

THIRD ANGLE PROJECTION  
A4 PAPER SIZE

INSTALLATION INSTRUCTIONS:

1. PREPARE HOLE IN PANEL AS SHOWN.
2. PROVIDE A SOLID BACK-UP SURFACE BEHIND THE PANEL.
3. PRESS THE ASSEMBLY INTO THE PANEL UNTIL ONLY THE TOP OF THE KNURL ON THE FERRULE IS VISIBLE.

MATERIAL AND FINISH:

KNOB: ALUMINUM, NATURAL OR BLACK ENAMEL ORGANIC COATING.  
FERRULE: CASE HARDENED STEEL, ZINC PLATE, BRIGHT CHROMATE PLUS SEALER.  
SPRING: 302 STAINLESS STEEL, PASSIVATED.

