

DRAWING NUMBER

J-M1-2A-1-2 KNOB MATERIAL

## INSTALLATION INSTRUCTIONS

1. PREPARE DOOR AND FRAME AS SHOWN.
THE FOLLOWING OPTIONAL PANEL PREPARATIONS
MAY BE USED TO ENSURE LATCH ANTI-ROTATION:
ALIGNMENT STEM HOLE FOR PANELS THICKER THAN 6.4 OR A DOUBLE-D HOLE, ALIGNMENT STEM FOLDS AWAY IF ROUND HOLE PREPARATION IS USED

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ABS PC/ABS BLEND

PC/ABS BLEND

- 2. INSERT LATCH THROUGH HOLE AND TIGHTEN NUT (38 ACROSS FLATS) MAXIMUM RECOMENDED TIGHTENING TORQUE IS 4.2 N m
- 3. FOR ALIGNMENT STEM USAGE, PUSH ALIGNMENT STEM INTO SEMI-CURCULAR HOLE AND HOLD IN PLACE AS NUT IS TIGHTENED
- 4. INSTALL KEEPER

DOOR TO FRAME THICKNESS RATIOS		
DOOR THICKNESS	FRAME THICKNESS	
	MINIMUM	MAXIMUM
1.2	23.8	40.3
3.2	21.8	38.3
6.4	18.2	35.8
9.5	15.5	32.5
12.7	12.7	29.2
15.9	10	21.1
19	10	23