



# P7 ATCA® Inject / Eject Mechanism

## Ejectors

- Ergonomic inject / eject lever designed for easy operation
- Secondary catch on inject / eject operates microswitch to permit hot-swapping

### Material and Finish

Steel plated and glass-filled nylon, black  
Washers: Stainless steel

### Performance Details

Flammability rating: UL94-V0

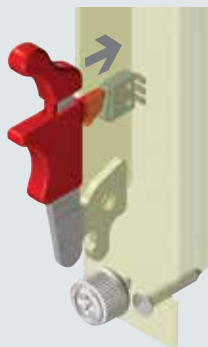
### Installation Notes

See page 499

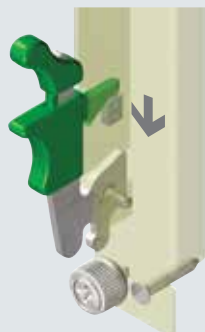
### Notes

Custom colors available, please contact Southco

### Lever Style Switch Operation



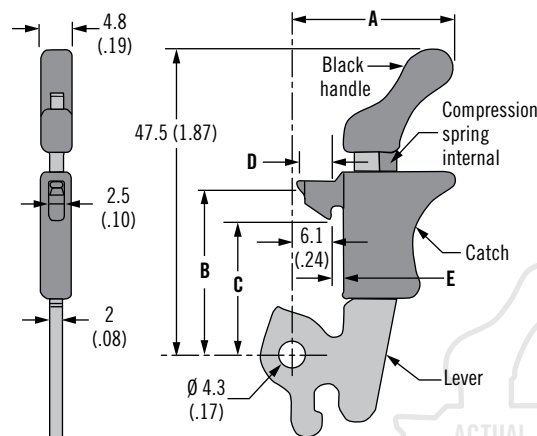
### Plunger Style Switch Operation



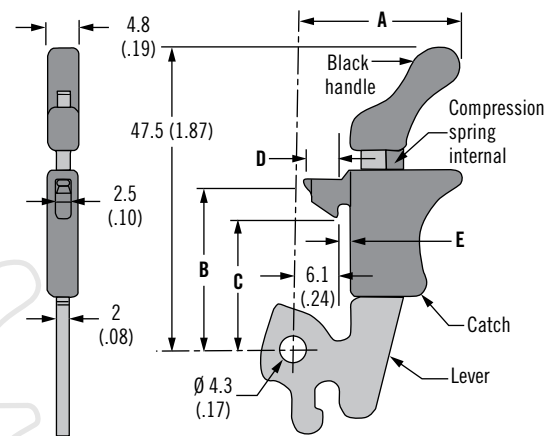
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### Lever Style Switch

Panel thickness 0.8 - 1.5 (.031 - .059)

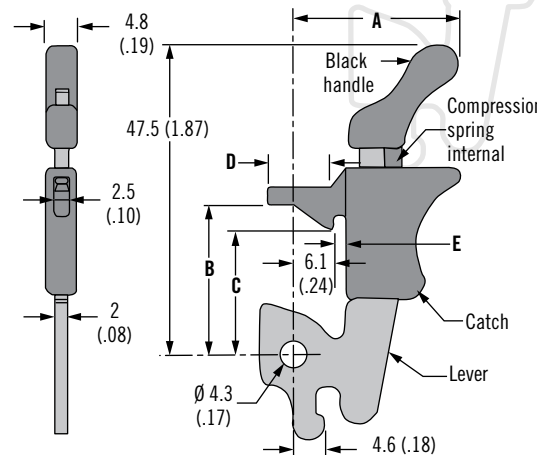


Panel thickness 2 - 2.5 (.078 - .098)

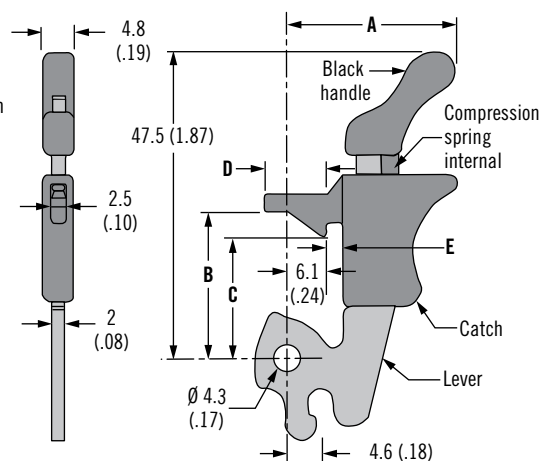


### Plunger Style Switch

Panel thickness 0.8 - 1.5 (.031 - .059)

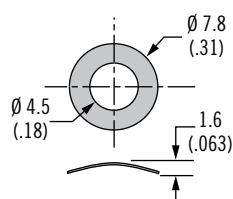


Panel thickness 2 - 2.5 (.078 - .098)

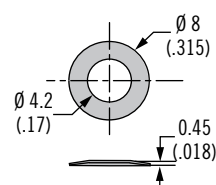


| Style                                         | Panel Thickness         | Part Number | A           | B           | C          | D         | E         |
|-----------------------------------------------|-------------------------|-------------|-------------|-------------|------------|-----------|-----------|
| Lever style complete with u-bent washer       | 0.8 - 1.5 (.031 - .059) | P7-A-513-11 | 25.2 (.99)  | 26.1 (1.03) | 20.8 (.82) | 5.4 (.21) | 1.9 (.07) |
|                                               | 2 - 2.5 (.078 - .098)   | P7-A-523-11 | 26.2 (1.03) | 26.1 (1.03) | 20.8 (.82) | 5.4 (.21) | 2.9 (.11) |
| Plunger style complete with belleville washer | 0.8 - 1.5 (.031 - .059) | P7-A-533-11 | 25.2 (.99)  | 23 (.90)    | 19 (.75)   | 9.6 (.38) | 1.9 (.07) |
|                                               | 2 - 2.5 (.078 - .098)   | P7-A-543-11 | 25.2 (.99)  | 23 (.90)    | 19 (.75)   | 9.6 (.38) | 2.9 (.11) |

### U-Bent Washer (supplied)



### Belleville Washer (supplied)



Dimensions in millimeters (inch) unless otherwise stated



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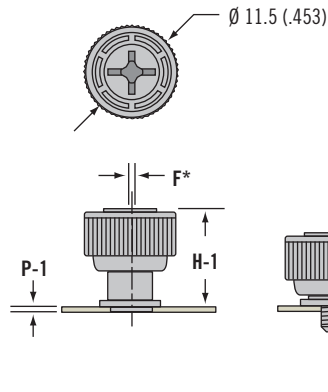
# P7 ATCA® Inject / Eject Mechanism

## Captive screws



495

### Metal Version



- M3 thread
- No. 2 Phillips recess
- Color match available

### Material and Finish

Screw, ferrule and internal spring stainless steel, knob aluminum or PC/ABS

### Performance Details

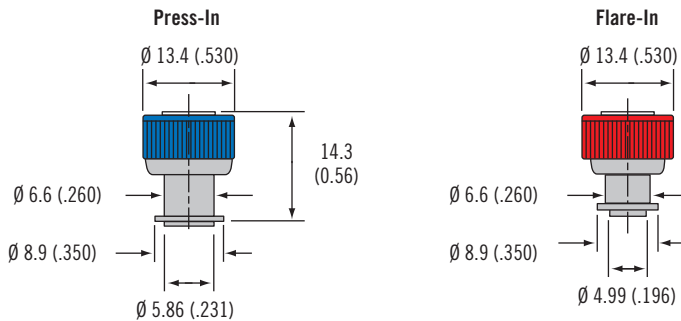
Flammability rating: UL94-V0  
ATCA® R3.0 compliant screw

### Installation Notes

Please refer to installation drawings on [www.southco.com](http://www.southco.com) for reference on dimensions B\*, Ø D\* and Ø Z\*

F\* indicates maximum float in the unfastened position

### Overmolded Version



000 Black



008 Blue



013 Red



014 Green



Your color  
(contact Southco)

### Part Number

See table

Specifying Color:

To indicate color, change the last three digits of the part number.

Example:

47-99-945-1P0-K000, black

47-99-945-1P0-K013, red

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| Series                                 | Installation Method | Panel Thickness |               |               | Part Number<br>No. 2 Phillips | H-1           | H-2           | P-1          | P-2          | F*          | Panel Preparation                                                          |                                                                                   |
|----------------------------------------|---------------------|-----------------|---------------|---------------|-------------------------------|---------------|---------------|--------------|--------------|-------------|----------------------------------------------------------------------------|-----------------------------------------------------------------------------------|
|                                        |                     | A Min.          | A Max.        | B*            |                               |               |               |              |              |             | Ø D*                                                                       | Ø Z*                                                                              |
| ATCA compliant<br>(Metal Version)      | Press-in            | 0.9<br>(.036)   | ~             | ~             | 47-99-945-1P0                 | 14.3<br>(.56) | 10.1<br>(.40) | 1.0<br>(.39) | 5.0<br>(.20) | 1<br>(.039) | 5.95 ±0.04<br>(.234 ±.002)                                                 | 3.2 <sup>+0.2</sup> <sub>-0.1</sub><br>(.125 <sup>+0.008</sup> <sub>-.004</sub> ) |
|                                        | Flare-in            | 0.8<br>(.031)   | 1.5<br>(.060) | 0.4<br>(.016) | 47-99-944-1F1                 | 14.3<br>(.56) | 10.1<br>(.40) | 1.0<br>(.39) | 5.0<br>(.20) | 1<br>(.039) | 5.1 <sup>+0.1</sup> <sub>-0</sub><br>(.20 <sup>+0.004</sup> <sub>0</sub> ) | 3.0 <sup>+0.1</sup> <sub>-0</sub><br>(.118 <sup>+0.004</sup> <sub>-.000</sub> )   |
| ATCA compliant<br>(Overmolded Version) | Press-in            | 0.9<br>(.036)   | ~             | ~             | 47-99-945-1P0-K000            | 14.3<br>(.56) | 10.1<br>(.40) | 1.0<br>(.39) | 5.0<br>(.20) | 1<br>(.039) | 5.95 ±0.04<br>(.234 ±.002)                                                 | 3.2 <sup>+0.2</sup> <sub>-0.1</sub><br>(.125 <sup>+0.008</sup> <sub>-.004</sub> ) |
|                                        | Flare-in            | 0.8<br>(.031)   | 1.5<br>(.060) | 0.4<br>(.016) | 47-99-944-1F1-K000            | 14.3<br>(.56) | 10.1<br>(.40) | 1.0<br>(.39) | 5.0<br>(.20) | 1<br>(.039) | 5.1 <sup>+0.1</sup> <sub>-0</sub><br>(.20 <sup>+0.004</sup> <sub>0</sub> ) | 3.0 <sup>+0.1</sup> <sub>-0</sub><br>(.118 <sup>+0.004</sup> <sub>-.000</sub> )   |



## P7 ATCA® Inject / Eject Mechanism

### Guide pin

- Bullet tip for better engagement
- Self-clinching style for easy installation

#### Material and Finish

Stainless steel

#### Installation Notes

Edge of hole must be sharp do not chamfer.

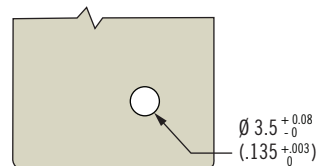
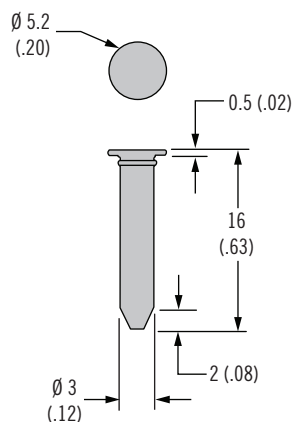
See page 499 for reference on usage of guide pin.

Self-clinching install details see page 545

Other options available. For complete details on variety, part numbers, installation and specification, go to



[www.southco.com/P7](http://www.southco.com/P7)



#### Part Number

77-0-40552



## P7 ATCA® Inject/Eject Mechanism

### Mounting screws M 2.5

- Accommodates all standard ATCA® PC board thicknesses
- Vibration-resistant nylon patch

#### Material and Finish

Steel zinc plated

#### Installation Notes

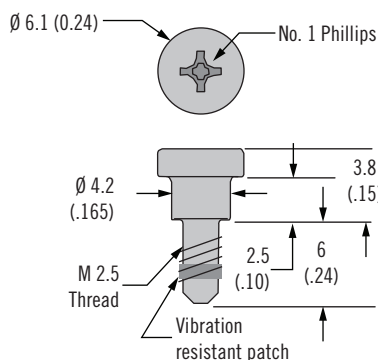
Please refer to installation drawings on page 499 for reference on usage of mounting screws

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Other options available. For complete details on variety, part numbers, installation and specification, go to



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#### Part Number

P7-0-41665-1

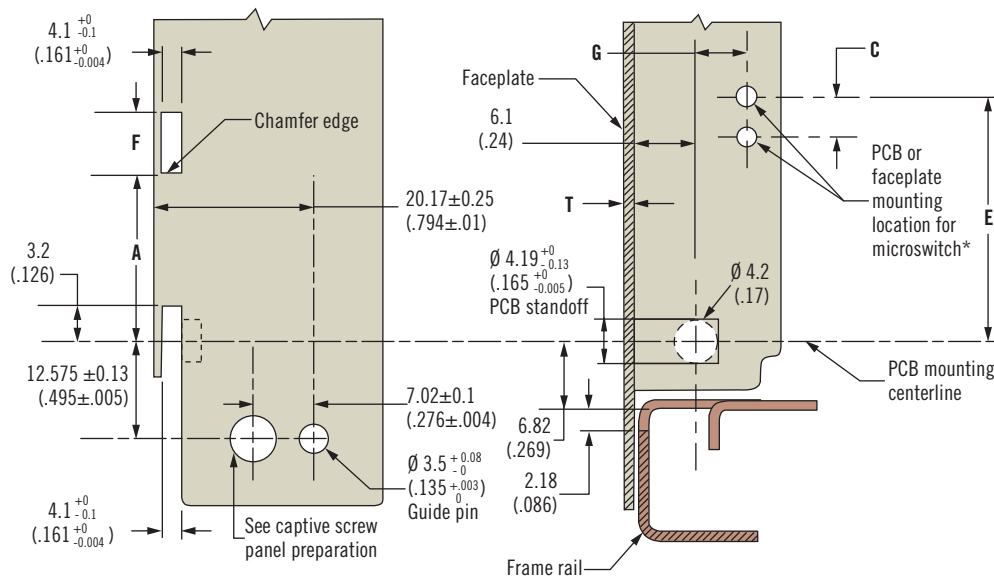
Dimensions in millimeters (inch) unless otherwise stated

# P7 ATCA® Inject / Eject Mechanism

## Faceplate panel preparation (with PCB mounting tab fabrication)



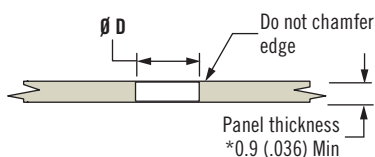
497



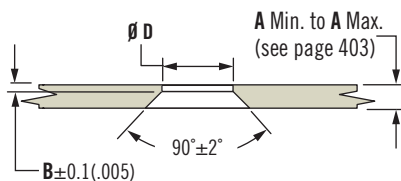
| Switch Styles | Part Number | A           | F          | C       | G          | E         | T                       |
|---------------|-------------|-------------|------------|---------|------------|-----------|-------------------------|
| Lever         | P7-A-513-11 | 22 (.866)   | 7.5 (.296) | 4 (.16) | 25.4 (1.0) | 5.2 (.2)  | 0.8 - 1.5 (.031 - .059) |
|               | P7-A-523-11 | 21.7 (.85)  | 7.8 (.31)  |         |            |           | 2 - 2.5 (.078 - .098)   |
| Plunger       | P7-A-533-11 | 20.2 (.795) | 9 (.354)   | 3 (.12) | 20.4 (.8)  | 1.9 (.07) | 0.8 - 1.5 (.031 - .059) |
|               | P7-A-543-11 |             |            |         |            |           | 2 - 2.5 (.078 - .098)   |

### Captive Screw Panel Preparation and Installation (see page 497 for selection of captive screws)

#### Press-In

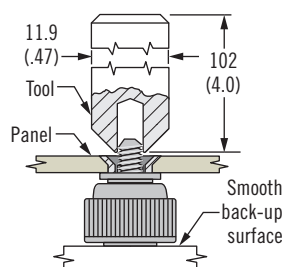
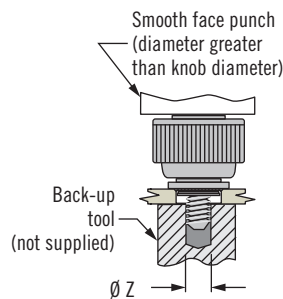


#### Flare-In



#### Flare-In Tool Part Number (M3 Thread Size)

47-104



### Installation Notes

Select ejector, guide pin and mounting screw part number.

Select captive screw best suited to your application.

### Notes

Faceplates generally require two ejectors, two captive screws, two mounting screws and two guide pins.

\*Microswitch lever style operation  
ITT MD002 or plunger style operation ITT SD002

See page 496 for ejector selection

### Installation Notes

See page 496 for B, Ø D and Ø Z dimensions.

Press-in:

1. Prepare panel as shown, do not chamfer edge.
2. Place standoff into installation hole.
3. Provide solid back-up behind hole with clearance hole for screw.
4. Press part into panel. Punch must not touch plastic knob during installation.

Recommended minimum distance from the panel edge to the centerline of the installation hole is 1.5 x Ø D. \* For panels thinner than 0.9 (.036) contact Southco.

Flare-in

1. Prepare panel as shown.
2. Use light pressure to flare standoff, assuring parallel surfaces on the punch and installation tool. Installation force depends on screw size.
3. Punch cannot touch plastic during installation.

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