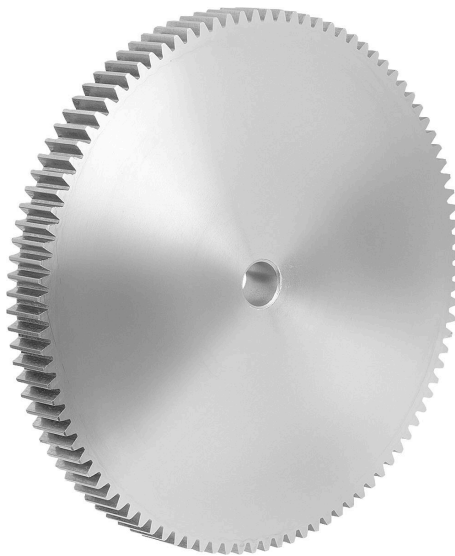


Item description/product images



Description

Material:

Stainless steel 1.4305.

Version:

Milled tothing, straight teeth.
Engagement angle 20°, bright.

Note:

The spur gears have a centre bore or are pre-drilled (this may vary depending on the manufacturing process). For this reason, the dimension D2 max. given in the table is the maximum diameter of the bore that the spur gears are supplied with. This pilot hole/centre bore can be customised with a reamed hole, reamed hole with keyway or a tapped hole by the customer.

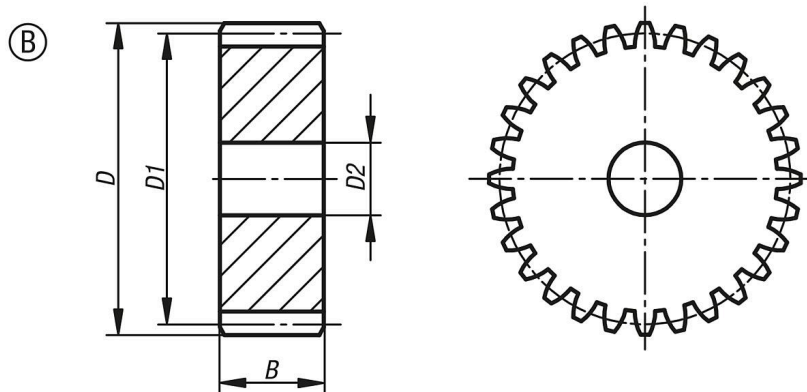
In order to achieve exact concentricity between the tothing and the bore, we recommend enlarging the pilot hole to the required diameter on a lathe. Alternatively, bushes can be fitted by the customer to reduce the diameter.

Drawing reference:

Form A: with hub

Form B: without hub

Drawings



Overview of items

Order No.	Form	Form definition	Module	No. of teeth	B	D	D1	D2 max.
22400-20-1230300050	B	without hub	3	50	30	156	150	20
22400-20-1230300060	B	without hub	3	60	30	186	180	20