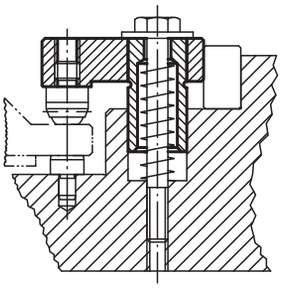
Hook clamps precision

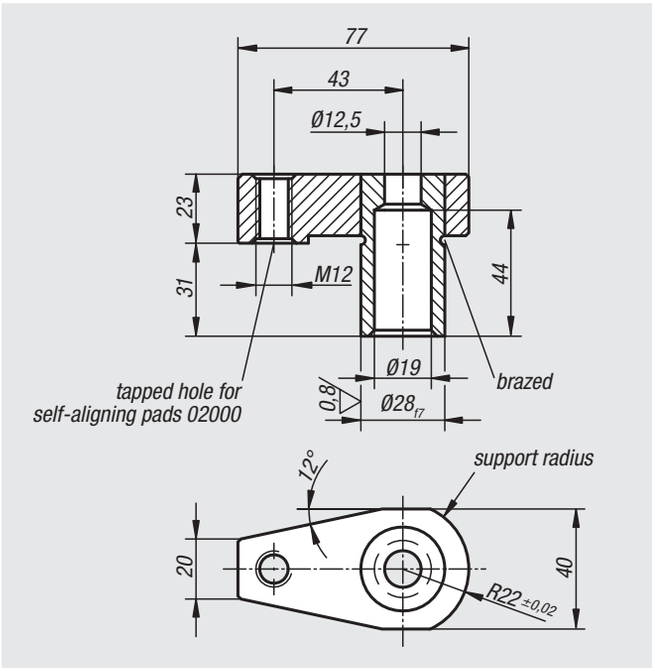
Material:
Steel.

Version:
Case-hardened, black oxidised and ground.

Sample order:
nlm 04380-00

Note:
Precision hook clamps are used as conventional clamping elements in fixtures.
A reamed hole is drilled into the fixture base. The hole depth depends on the required clamping height. A support is placed under the rear rounded hook part (radius 22) to take the counterforce, this can be flat, semicircular or prismatic. A DIN 933 hex. head screw tightens the clamp.





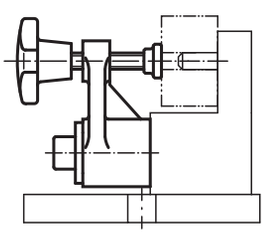
Order No.	Dimensions
04380-00	see drawing

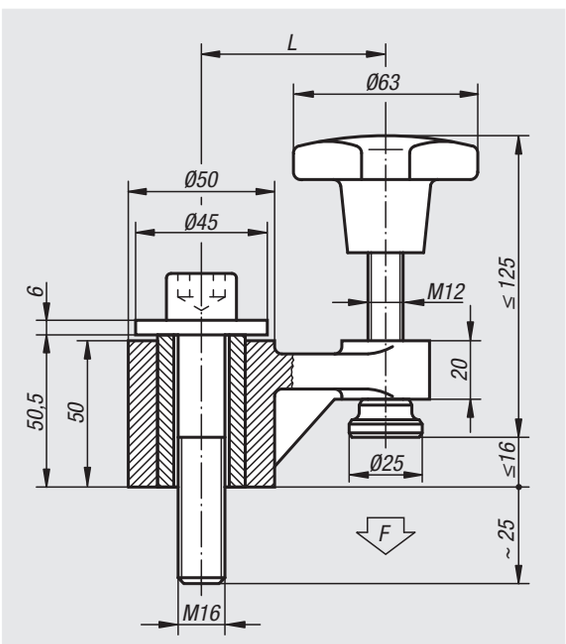
Swing clamps

Material:
Body malleable iron.
Sleeve carbon steel 1.1191.
Screw carbon steel 1.1181.
Thrust pad mild steel 1.0301.

Version:
Painted.
Thrust pads case-hardened.

Sample order:
nlm 04390-01





Order No.	L	Clamping force N
04390-01	63	5000
04390-02	100	3000