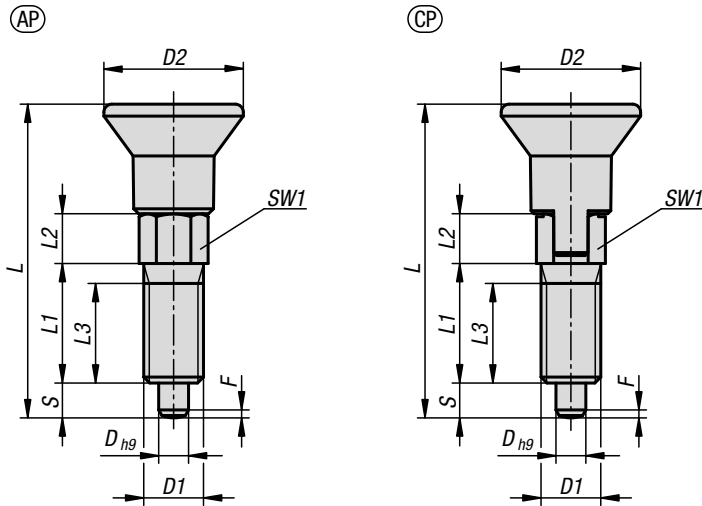


Indexing plungers ECO

with thread lock



Material:

Steel version:

Indexing pin not hardened:

Threaded sleeve 1.0718.

Indexing pin 1.4305.

Stainless steel version:

Indexing pin not hardened:

Threaded sleeve and indexing pin 1.4305.

Mushroom knob black grey thermoplastic.

Thread lock blue polyamide.

Version:

Steel version:

Indexing pin hardened.

Threaded sleeve trivalent blue passivated.

Indexing pin bright.

Stainless steel version:

Indexing pin not hardened.

Steel parts bright.

Sample order:

K1098.091903060

Note:

Indexing plungers are used to prevent changes to the locking position due to lateral forces. A new locking position can be set only after the plunger has been manually released. Indexing plungers with regular thread and unpolished and unhardened indexing pins are a cost-effective alternative to existing indexing plungers. But their degree of precision is still sufficient for many applications. The smaller production tolerances also make these products less sensitive to the alignment errors that can occur when aligning indexing plungers with the hole in the counter piece. The thread lock allows the fitting depth to be coordinated exactly with the existing components, so that no fastening is required.

The thread lock is an adhesive coat which is applied at selected points (in spots). The tightening and unscrewing torques are guide values.

On request:

Special versions and fine thread.

Drawing reference:

Form AP: non-lockout type, without locknut

Form CP: lockout type, without locknut

Indexing plungers ECO

with thread lock



KIPP Indexing plungers ECO, with thread lock, steel, indexing pin not hardened

Order No. Form AP	Order No. Form CP	D	D1	D2	L	L1	L2	L3	Travel S	SW1	Fx30°	Spring force initial pressure F1 approx. N	Spring force final pressure F2 approx. N
K1098.091903060	K1098.093903060	3	M6	14	31,5	12	5	10	3,5	6	0,8	4	10
K1098.091004060	K1098.093004060	4	M6	14	36	15	6	13	4	6	1	6	12
K1098.091105080	K1098.093105080	5	M8	14	40	17	7	15	5	8	1,3	6	12
K1098.091206100	K1098.093206100	6	M10	18	47,5	20	8	17	6	10	1,8	8	15
K1098.091308120	K1098.093308120	8	M12	25	61,7	26	10	23	8	12	2,3	8	19

KIPP Indexing plungers ECO, with thread lock, stainless steel, indexing pin not hardened

Order No. Form AP	Order No. Form CP	D	D1	D2	L	L1	L2	L3	Travel S	SW1	Fx30°	Spring force initial pressure F1 approx. N	Spring force final pressure F2 approx. N
K1098.191903060	K1098.193903060	3	M6	14	31,5	12	5	10	3,5	6	0,8	4	10
K1098.191004060	K1098.193004060	4	M6	14	36	15	6	13	4	6	1	6	12
K1098.191105080	K1098.193105080	5	M8	14	40	17	7	15	5	8	1,3	6	12
K1098.191206100	K1098.193206100	6	M10	18	47,5	20	8	17	6	10	1,8	8	15
K1098.191308120	K1098.193308120	8	M12	25	61,7	26	10	23	8	12	2,3	8	19