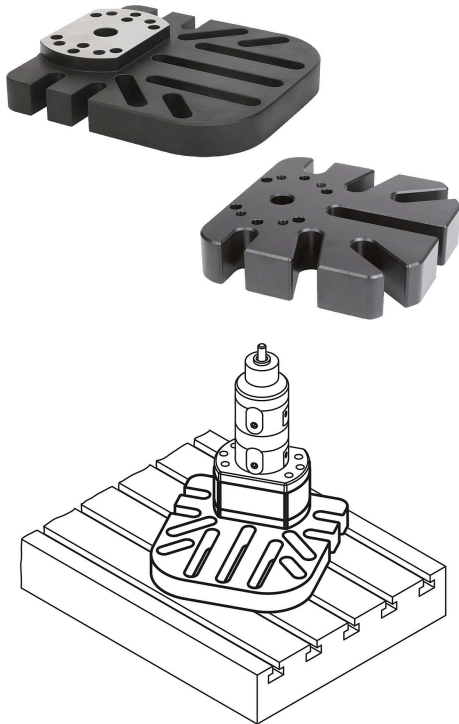


# UNILOCK 5-axis base plate for general clamping, system size 80 mm

## Item description/product images



## Description

**Material:**  
Steel.

**Version:**  
Main body oxidised.  
Contact faces case-hardened and ground.

**Note:**  
The UNILOCK 5-axis baseplates for general clamping fit onto machine tables with grid hole systems or in T-slots, or onto grid hole tooling plates. Due to their robust construction, these elevated devices are ideal as a base supports for large and heavy workpieces. The arrangement of the fastening slots facilitates flexible adaptation to the workpiece and the machine table.

Wider T-slot spacings can be achieved with the larger version.  
In the small version, the fastening slots are open for improved chip evacuation.

### Advantages:

Stable base structure for mounting the 5-axis basic modules for clamping large and heavy workpieces.

Rapid fastening of the base plates onto a machine table due to a large number of fastening slots.

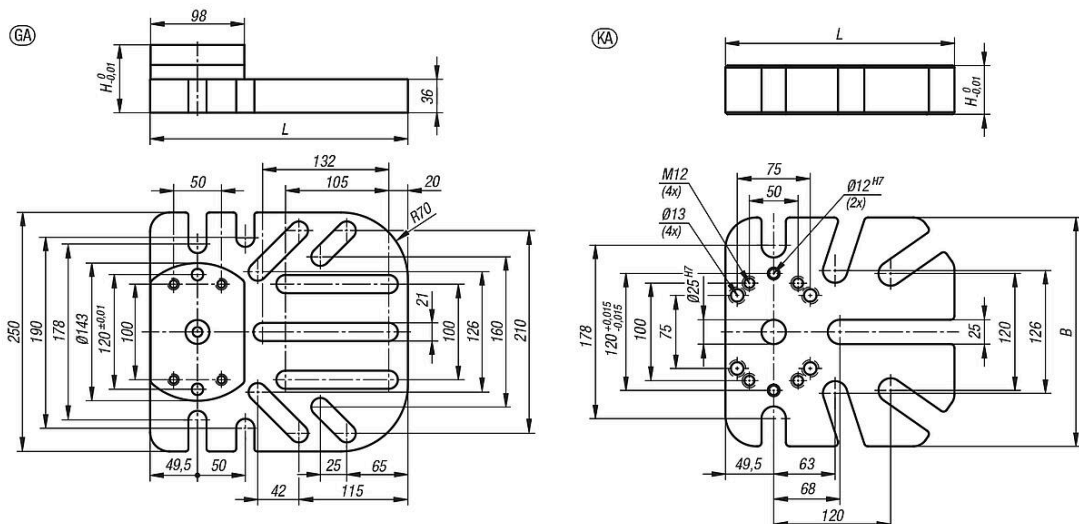
Flexible positioning of the workpieces on the machine table.

### Drawing reference:

Form GA: large version

Form KA: small version

## Drawings



## Overview of items

### UNILOCK 5-axis base plate for general clamping

**UNILOCK 5-axis base plate for general clamping, system size 80 mm****Overview of items**

Order No.	Version 2	L	B	H	Fastening hole	weight kg
K0962.25027005021	large version	269,5	250	50	max. M20	14.7
K0962.23523505025	small version	235	235	50	max. M24	15.3