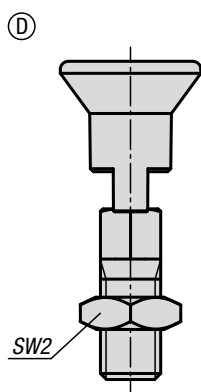
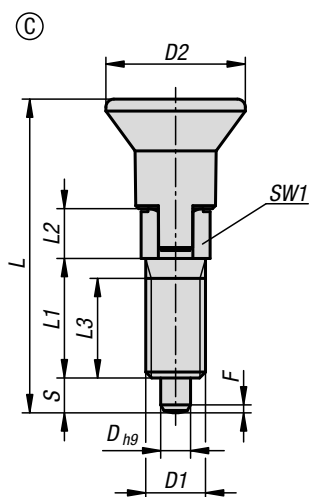
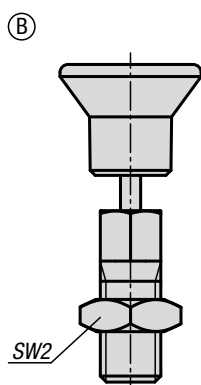
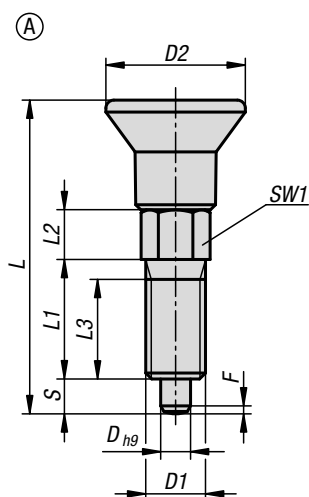


## Indexing plungers ECO

**Material:**

Steel version:  
Threaded sleeve 1.0718.  
Indexing pin 1.4305.

Stainless steel version:  
Threaded sleeve and indexing pin 1.4305.

Mushroom knob black grey thermoplastic.

**Version:**

Steel version:  
Indexing pin hardened.  
Threaded sleeve trivalent blue passivated.  
Indexing pin bright.

Stainless steel version:  
Indexing pin not hardened.  
Steel parts bright.

**Sample order:**

K0747.01903060

**Note:**

Indexing plungers are used to prevent changes to the locking position due to lateral forces. Another locking position can be set only after the plunger has been manually released. Indexing plungers with regular thread and unpolished and unhardened indexing pins are a cost-effective alternative to existing indexing plungers. But their degree of precision is still sufficient for many applications. The smaller production tolerances also make these products less sensitive to the alignment errors that can occur when aligning indexing plungers with the hole in the counter piece. Pay attention to the max. tightening torque when assembling.

**On request:**

Special versions and fine thread.

**Drawing reference:**

Form A: non-lockout type, without locknut  
Form B: non-lockout type, with locknut  
Form C: lockout type, without locknut  
Form D: lockout type, with locknut



## KIPP Indexing plungers ECO, steel, indexing pin not hardened

Order No. Form A	Order No. Form B	Order No. Form C	Order No. Form D	D	D1	D2	L	L1	L2	L3	Travel	SW1	SW2	Fx30°	Spring force initial pressure F1 approx. N	Spring force final pressure F2 approx. N	Tightening torque max. Nm
K0747.01903060	K0747.02903060	K0747.03903060	K0747.04903060	3	M6	14	31,5	12	5	10	3,5	6	-/10-/10	0,8	4	10	2
K0747.01004060	K0747.02004060	K0747.03004060	K0747.04004060	4	M6	14	36	15	6	13	4	6	-/10-/10	1	6	12	2
K0747.01105080	K0747.02105080	K0747.03105080	K0747.04105080	5	M8	14	40	17	7	15	5	8	-/13-/13	1,3	6	12	7
K0747.01206100	K0747.02206100	K0747.03206100	K0747.04206100	6	M10	18	47,5	20	8	17	6	10	-/17-/17	1,8	8	15	15
K0747.01308120	K0747.02308120	K0747.03308120	K0747.04308120	8	M12	25	61,7	26	10	23	8	12	-/19-/19	2,3	8	19	20

## KIPP Indexing plungers ECO, stainless steel, indexing pin not hardened

Order No. Form A	Order No. Form B	Order No. Form C	Order No. Form D	D	D1	D2	L	L1	L2	L3	Travel	SW1	SW2	Fx30°	Spring force initial pressure F1 approx. N	Spring force final pressure F2 approx. N	Tightening torque max. Nm
K0747.11903060	K0747.12903060	K0747.13903060	K0747.14903060	3	M6	14	31,5	12	5	10	3,5	6	-/10-/10	0,8	4	10	2
K0747.11004060	K0747.12004060	K0747.13004060	K0747.14004060	4	M6	14	36	15	6	13	4	6	-/10-/10	1	6	12	2
K0747.11105080	K0747.12105080	K0747.13105080	K0747.14105080	5	M8	14	40	17	7	15	5	8	-/13-/13	1,3	6	12	7
K0747.11206100	K0747.12206100	K0747.13206100	K0747.14206100	6	M10	18	47,5	20	8	17	6	10	-/17-/17	1,8	8	15	15
K0747.11308120	K0747.12308120	K0747.13308120	K0747.14308120	8	M12	25	61,7	26	10	23	8	12	-/19-/19	2,3	8	19	20